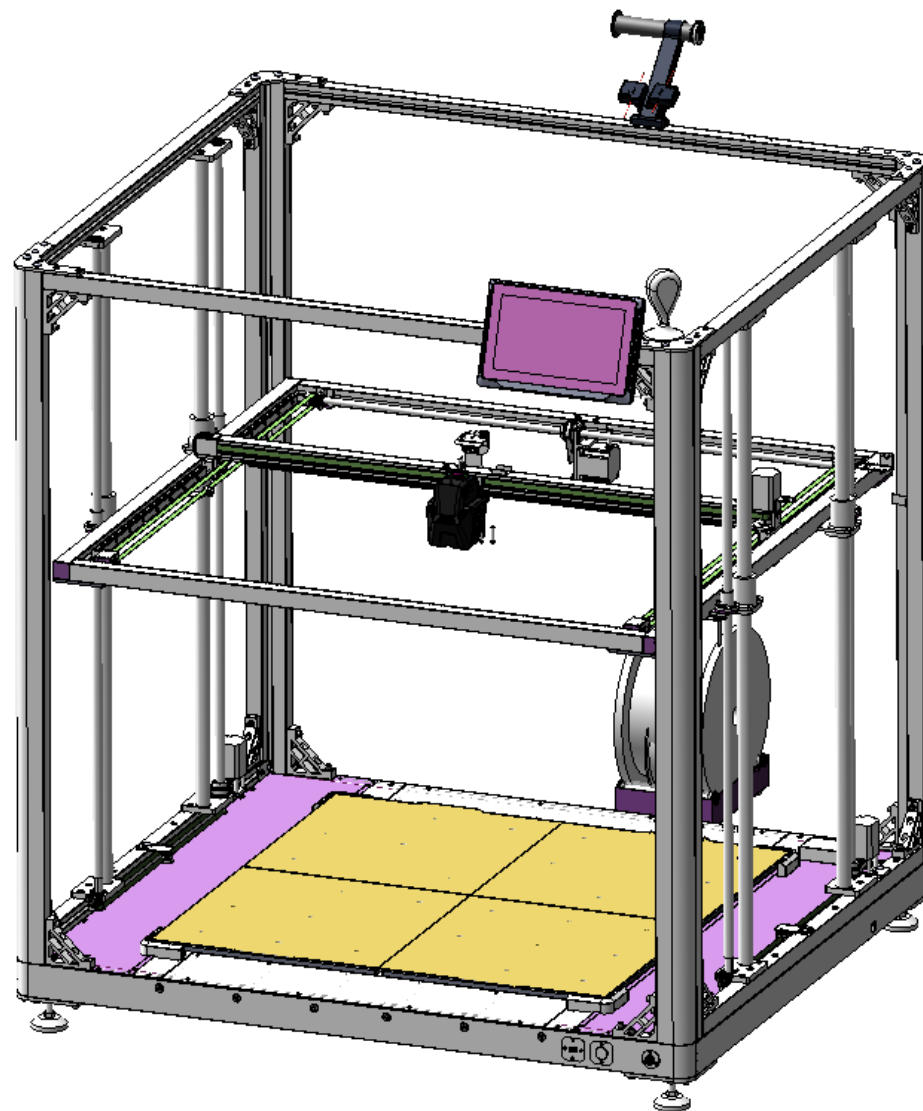
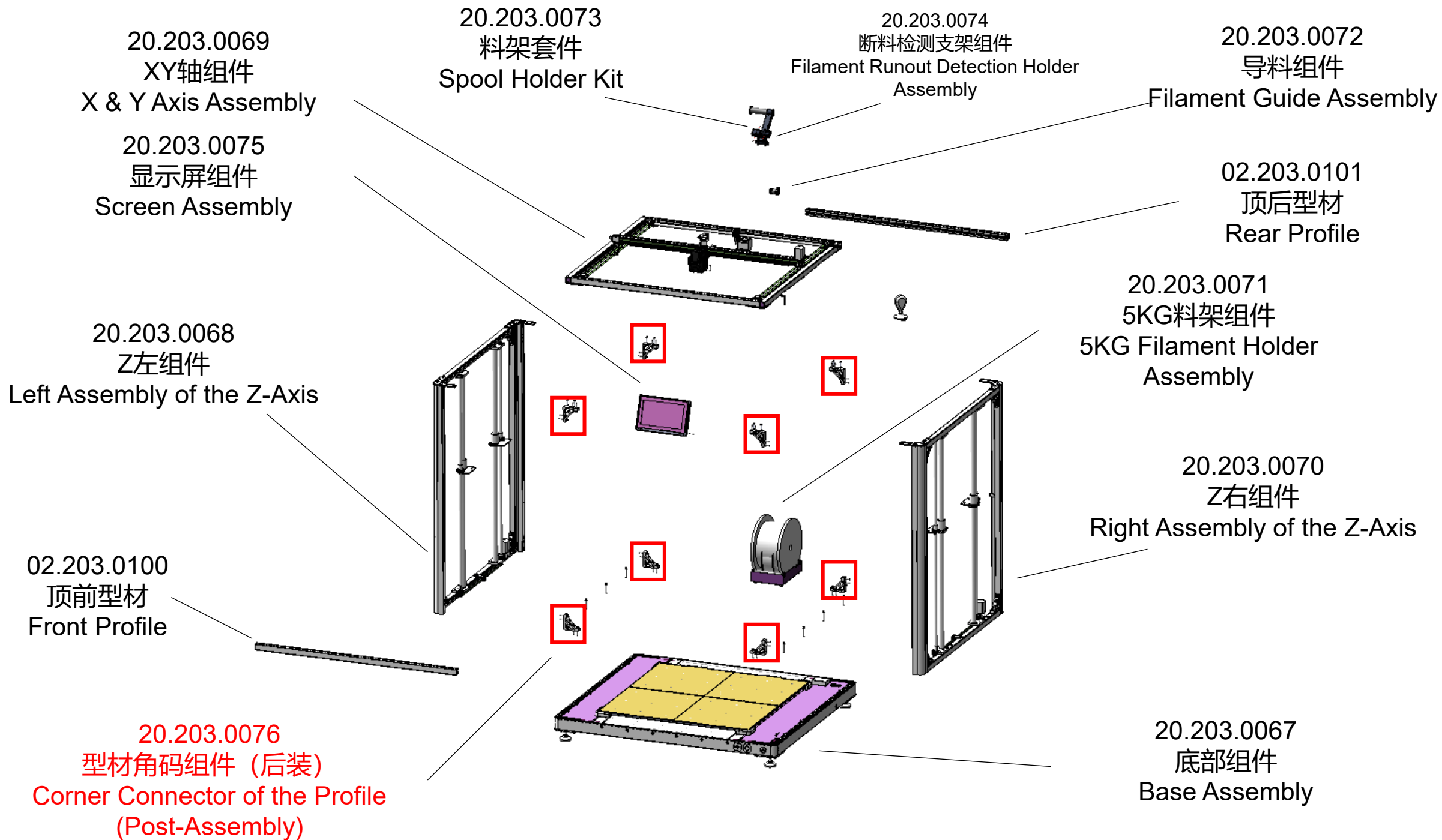
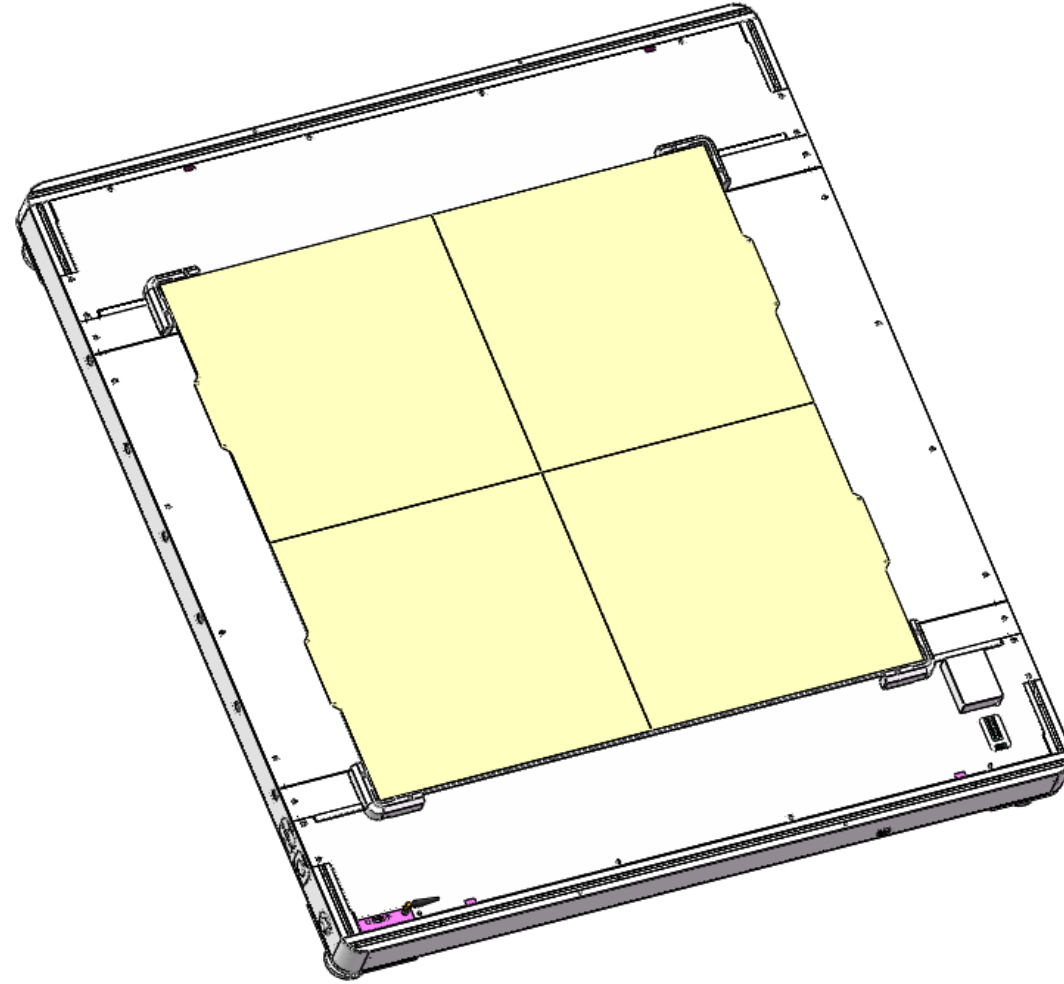




20.202.0038
裸机
Bare Machine





20.203.0067
底部组件
Base Assembly

03.202.0063
前面板
Front Panel

03.202.0071
线槽
Groove

03.202.0065
左面板
Left Panel

20.204.0161
电源箱组件
Power Box Assembly

20.204.0162
0#Heated Bed Main Assembly
Cat # 001460

20.204.0165
3#Heated Bed Main Assembly
Cat # 001463

03.202.0064
后面板
Back Panel

20.204.0164
2#Heated Bed Main Assembly
Cat # 001462

03.202.0062
右面板
Right Panel

20.204.0160
主板箱组件
Motherboard Box Assembly

05.201.0152
PEI限位块
PEI Limit Block

20.204.0163
OrangeStorm Giga 1
1#Heated Bed Main Assembly
Cat # 001461

箭头所指为机器正面
The arrow points to the front of the machine.

20.206.0033
PEI软磁组件
PEI Soft Magnet Assembly

12.202.0050
保温棉
Heat Preservation
Cotton

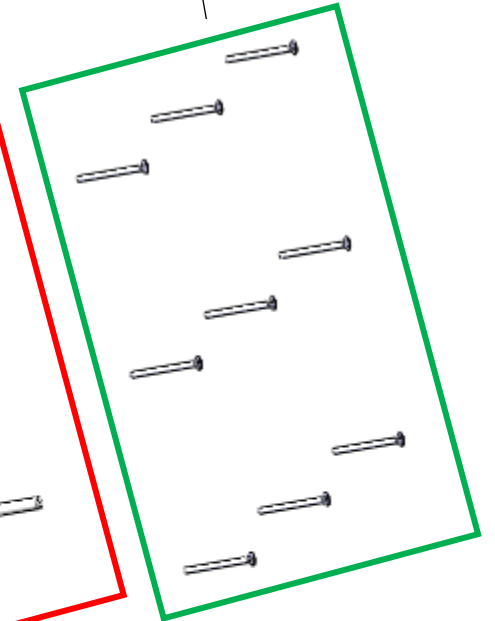
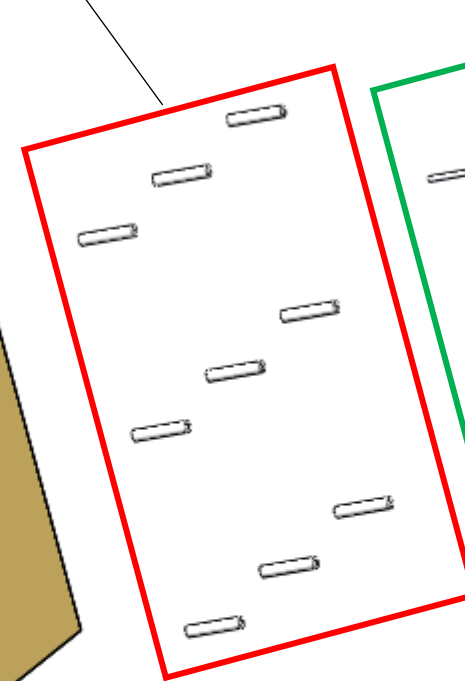
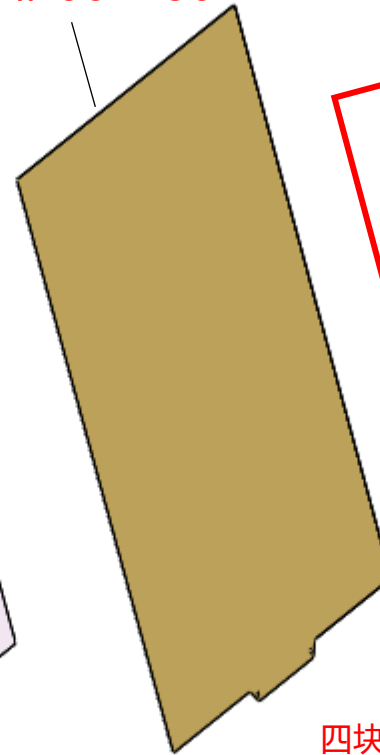
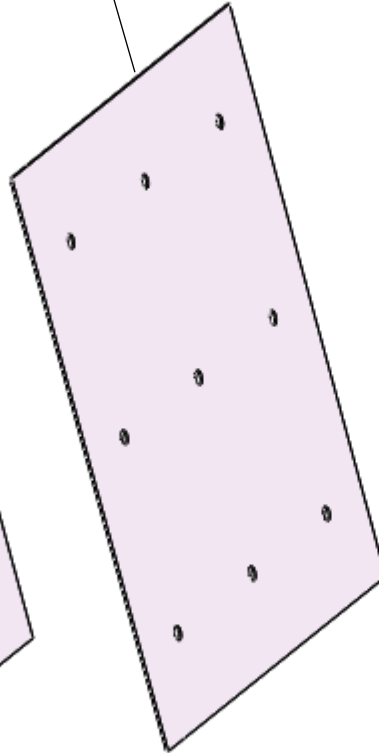
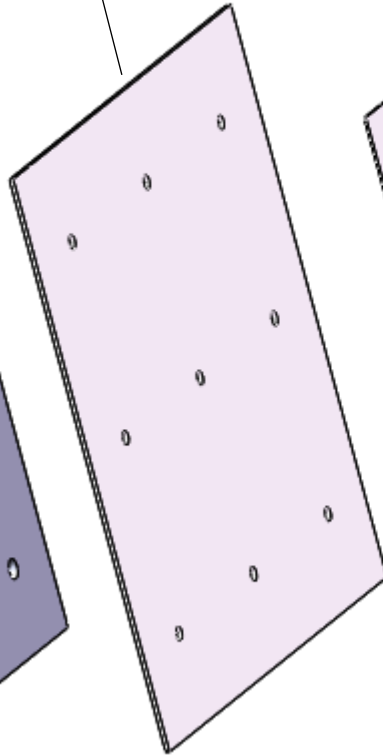
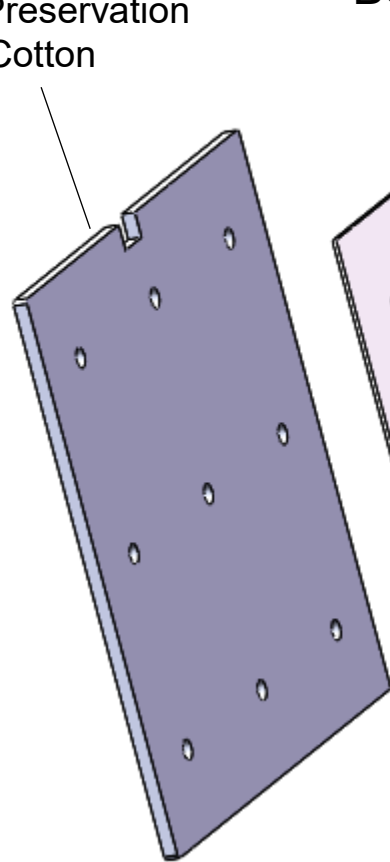
04.209.0011
热床板
Heated Bed
Board

13.202.0015
软磁铁
Soft Magnet

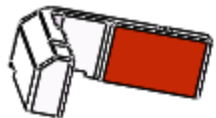
13.202.0016
PEI Plate
Cat # 001450

06.204.0014
模具弹簧
Mould Coil Spring

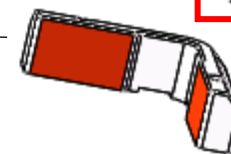
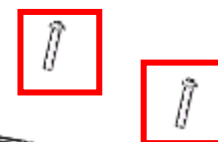
09.201.0031
内六角沉头半螺纹螺钉 M4*50
M4 x 50 Hex Socket Countersunk
Head Screws, Half Threaded



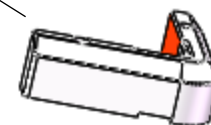
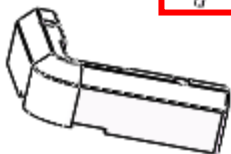
四块热床组件组成部件相同，只有1#热床的9个螺丝孔中间的那个是 (02.209.0009) 隔离柱，其余热床为弹簧
The four heated bed assemblies are the same.
only The hole in the middle of the 9 screw holes in the 1# heated bed is the (02.209.0009) spacer, while the rest are screw holes.

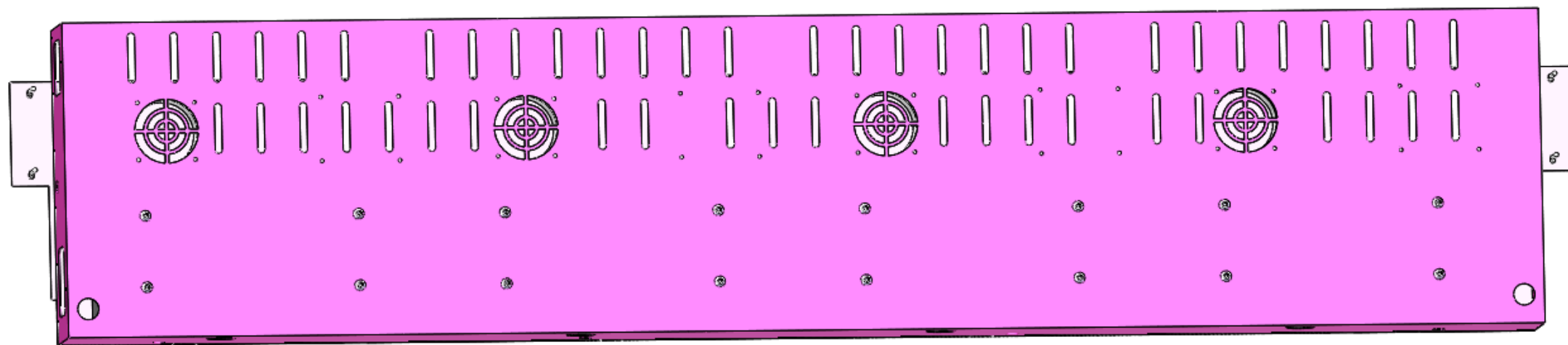


09.202.0010
内六角半圆头螺钉 M3*18
M3*18 Hex Socket Half Round
Head Screws



05.201.0152
PEI限位块
PEI Limited Block





20.204.0161
电源箱组件
Power Box Assembly

09.202.0014
内六角半圆头螺钉 M4*5
M4 x 5 Hex Socket Half Round
Head Screws

01.201.0018
热床模块
Heated Bed Module

#固定热床模块螺丝

09.202.0031
内六角半圆头螺钉 M3*6
M3 x 6 Hex Socket Half Round Head Screws

04.201.0023
开关电源-400W
Power Switch-400W

03.202.0058
电源箱
Power Box

04.203.0027
5020 Axial Fans
Cat # 001430

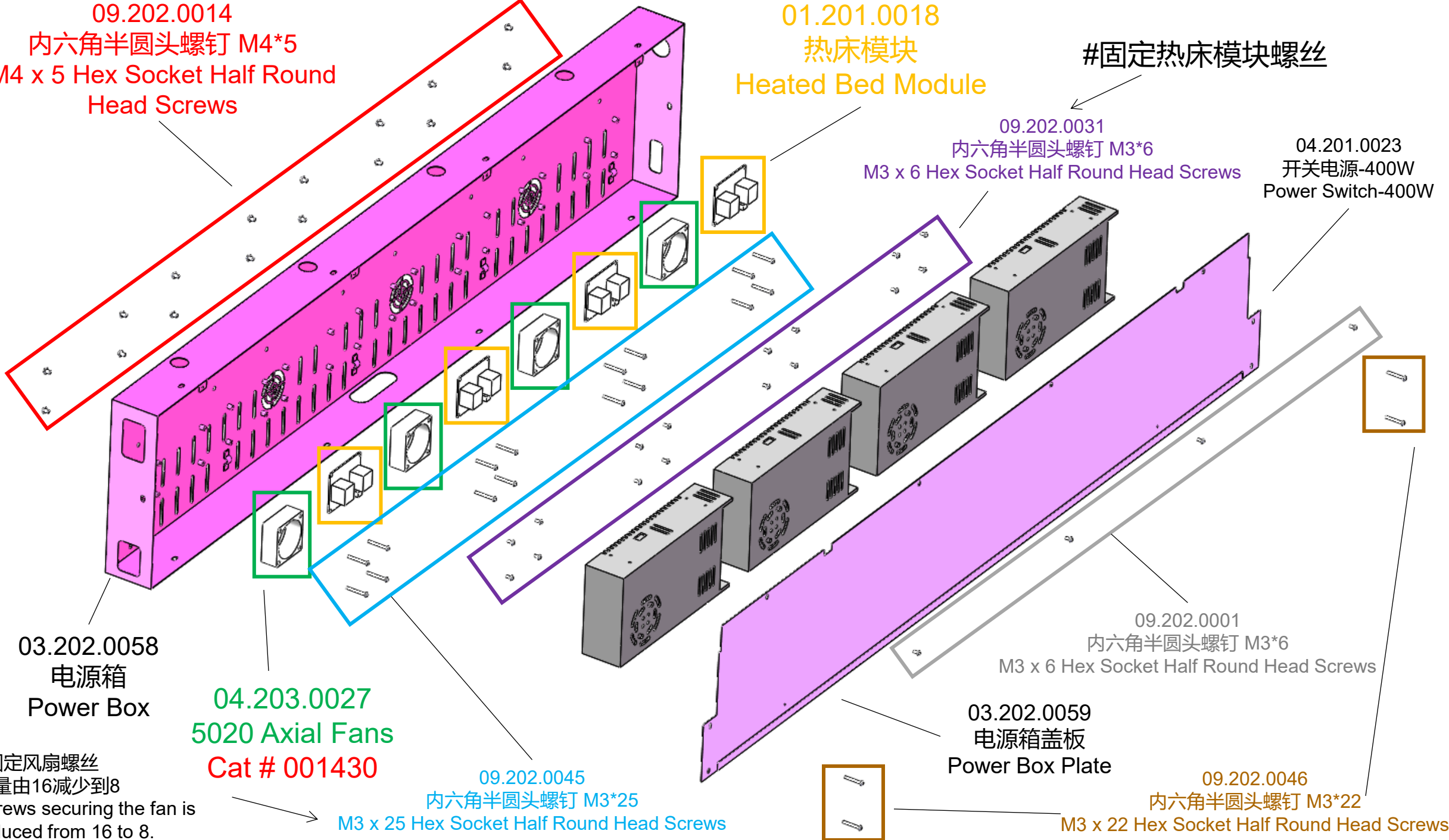
09.202.0045
内六角半圆头螺钉 M3*25
M3 x 25 Hex Socket Half Round Head Screws

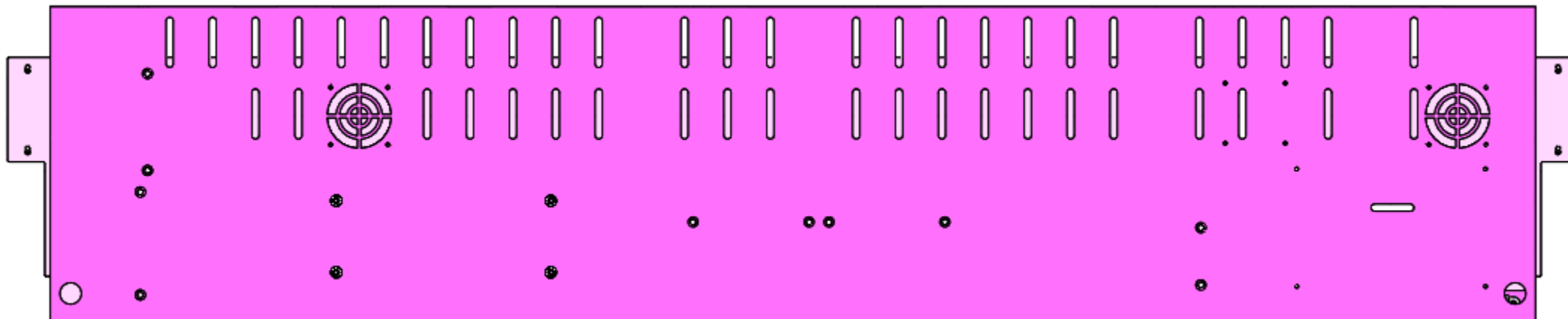
09.202.0001
内六角半圆头螺钉 M3*6
M3 x 6 Hex Socket Half Round Head Screws

03.202.0059
电源箱盖板
Power Box Plate

09.202.0046
内六角半圆头螺钉 M3*22
M3 x 22 Hex Socket Half Round Head Screws

#固定风扇螺丝
数量由16减少到8
Screws securing the fan is
reduced from 16 to 8.





20.204.0160

主板箱组件

Motherboard Box Assembly

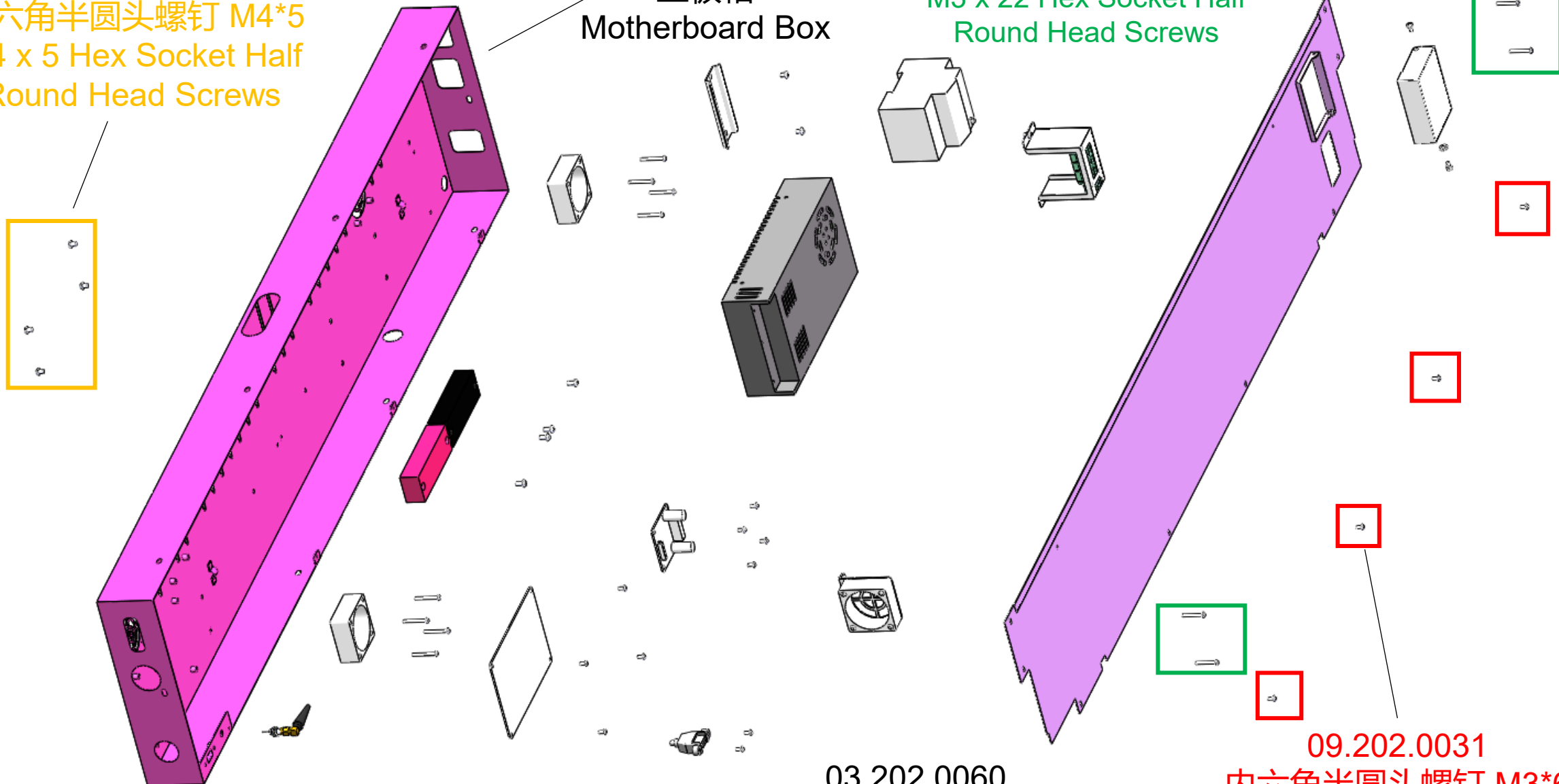
09.202.0014
内六角半圆头螺钉 M4*5
M4 x 5 Hex Socket Half
Round Head Screws

03.202.0061
主板箱
Motherboard Box

09.202.0046
内六角半圆头螺钉 M3*22
M3 x 22 Hex Socket Half
Round Head Screws

03.202.0060
主板箱盖板
Motherboard Box Plate

09.202.0031
内六角半圆头螺钉 M3*6
M3 x 6 Hex Socket Half Round
Head Screws



(叉形端子)
(Fork terminal)

04.203.0027
5020Axial Fans
Cat # 001430

03.204.0004
漏电开关安装座
RCD Installation Base

09.202.0014
内六角半圆头螺钉 M4*5
M4 x 5 Hex Socket Half Round Head Screws

20.205.0098
机箱转接板组件
Chamber Adapter
Board Assembly

04.201.0023
开关电源-400W
Power Switch-400W

01.201.0041
TMC5160驱动板
TMC5160 Drive Board

20.205.0099
主板散热风扇组件
Motherboard Cooling Fan
Assembly

10.202.0185
摄像头USB延长线
Camera USB
Extension Cable

09.202.0001
内六角半圆头螺钉 M3*6
M3 x 6 Hex Socket Half Round Head Screw

01.201.0052
Motherboard
Cat # 001405

09.202.0045
内六角半圆头螺钉 M3*25
M3 x 25 Hex Socket Half Round Head Screws

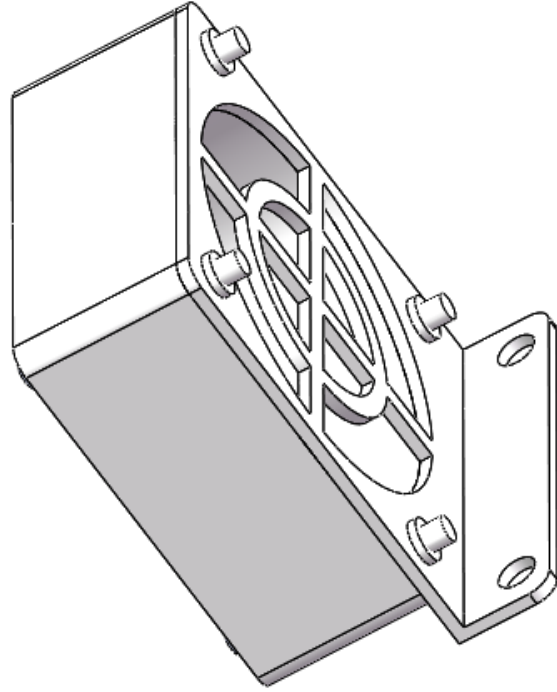
20.205.0086
天线组件
Antenna Assembly

04.203.0026
5020轴流风扇
5020 Axial Fans

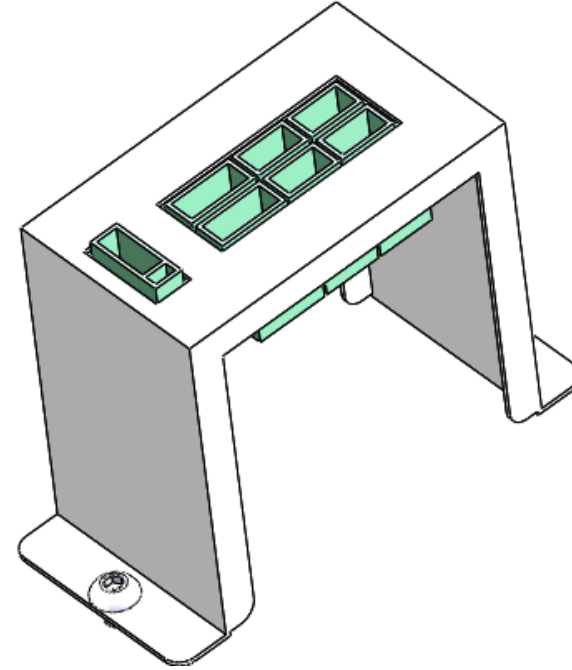
04.211.0001
分线盒 (红)
Junction Box (Red)

04.211.0002
分线盒 (黑)
Junction Box (Black)

09.202.0018
内六角半圆头螺钉 M4*8
M4 x 8 Hex Socket Half Round
Head Screws



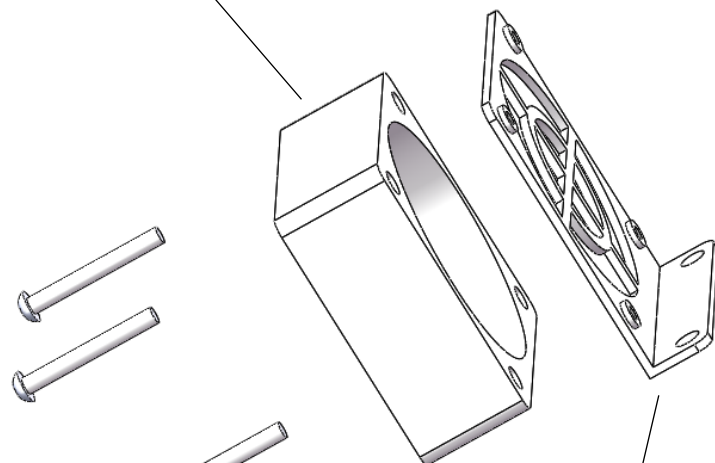
20.205.0099
主板散热风扇组件
Motherboard Cooling Fan
Assembly



20.205.0098
机箱转接板组件
Chamber Adapter
Assembly

09.202.0014
内六角半圆头螺钉 M4*5
M4 x 5 Hex Socket Half
Round Head Screw

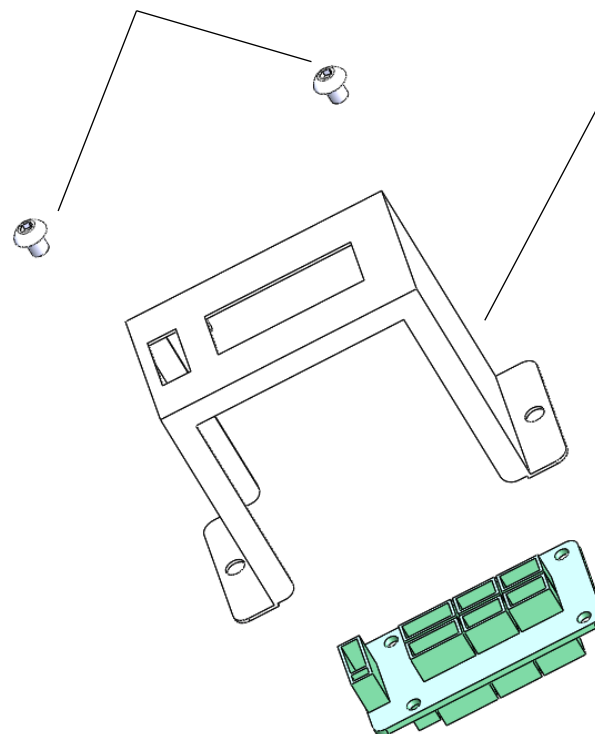
04.203.0026
5020轴流风扇
5020 Axial Fans



03.202.0078
主板风扇支架
Motherboard
Fan Holder

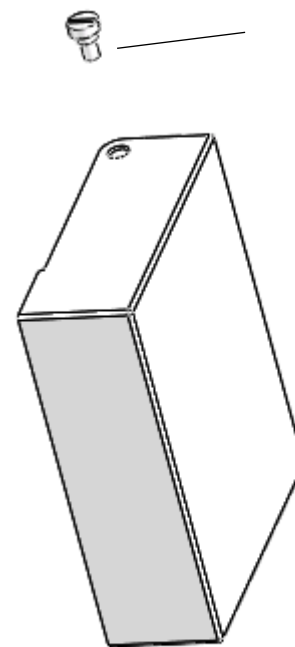
09.202.0045
内六角半圆头螺钉 M3*25
M3 x 25 Hex Socket Half Round
Head Screw

09.202.0014
内六角半圆头螺钉 M4*5
M4 x 5 Hex Socket Half
Round Head Screw



01.201.0040
机箱转接板
Chamber Adapter
Assembly

03.202.0067
转接固定板
Adapter Fixing Plate



09.202.0031
内六角半圆头螺钉 M3*6
M3 x 6 Hex Socket Half Round
Head Screw

09.203.0026
一字圆柱头台阶螺钉
M3*φ4*2
M3*φ4*2 Slotted Domed
Head Step Screws

03.202.0096
漏电开关盖
RCD Cover

09.204.0020
平垫M4-硅胶
Gasket M4-
Silicone

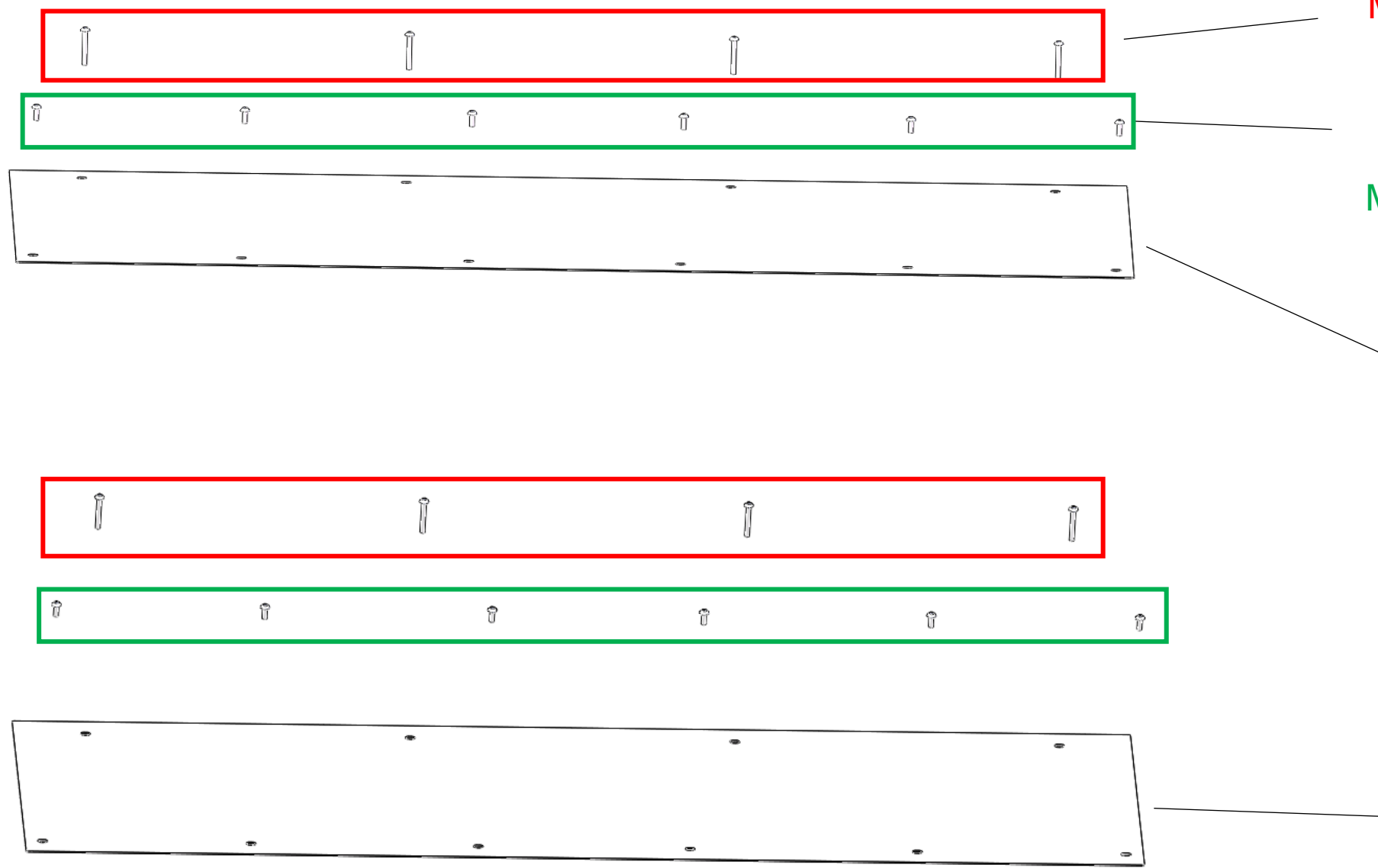
09.203.0026
一字圆柱头台阶螺钉
M3*φ4*2
M3*φ4*2 Slotted Domed
Head Step Screws

09.202.0046
内六角半圆头螺钉 M3*22
M3 x 22 Hex Socket Half
Round Head Screw

09.202.0012
内六角半圆头螺钉 M3*8
M3*8 Hex Socket Half Round
Head Screw

03.202.0064
后面板
Back Panel

03.202.0063
前面板
Front Panel



09.202.0046
内六角半圆头螺钉 M3*22
M3 x 22 Hex Socket Half Round Head
Screw

09.202.0012
内六角半圆头螺钉 M3*8
M3 x 8 Hex Socket Half Round Head
Screw

09.202.0046
内六角半圆头螺钉 M3*22
M3 x 22 Hex Socket Half Round Head
Screw

09.202.0012
内六角半圆头螺钉 M3*8
M3 x 8 Hex Socket Half Round Head
Screw

03.202.0062
右面板
Right Panel

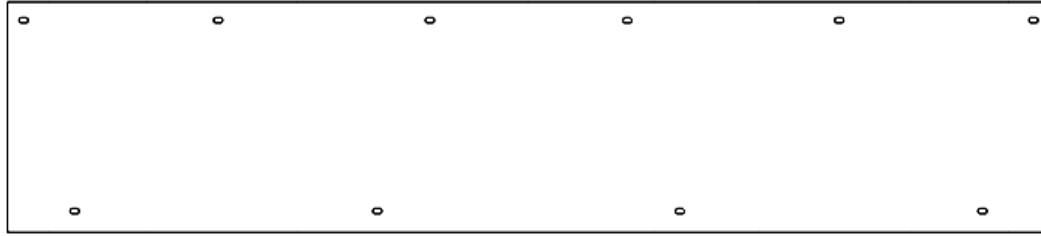
03.202.0065
左面板
Left Panel

前后左右面板的区别

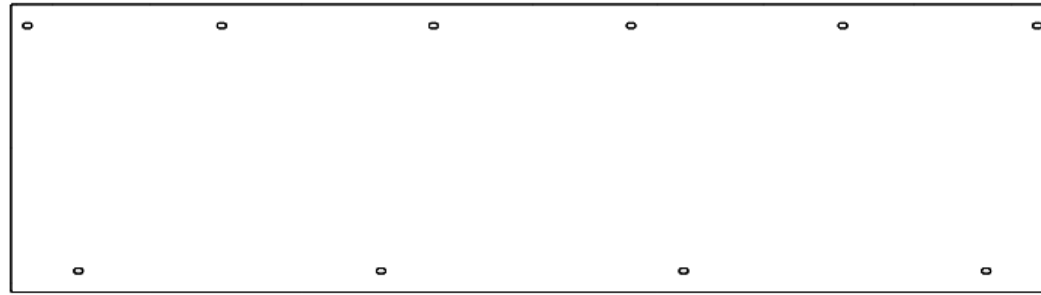
- 1.后面板比前面板更宽
- 2.左右面板呈对称结构

The differences between the front, rear, left and right panels:

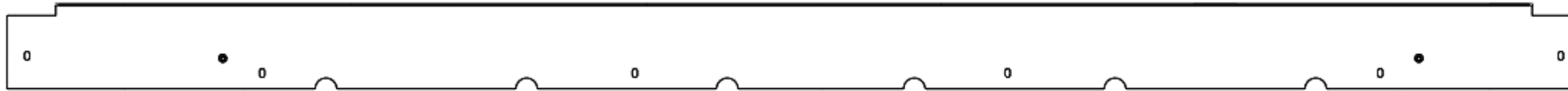
1. The back panel is wider than the front panel
2. The left and right panels have a symmetrical structure



前面板
Front Panel



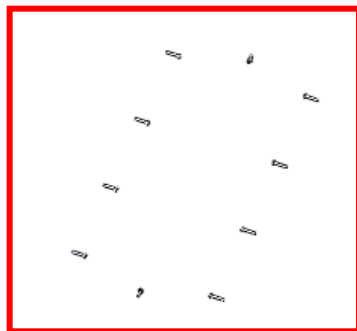
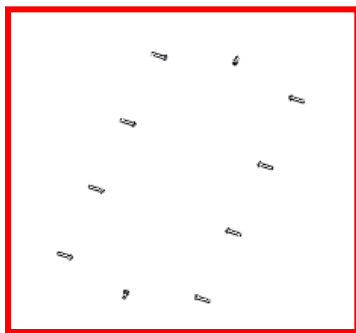
后面板
Back Panel



左面板
Left Panel

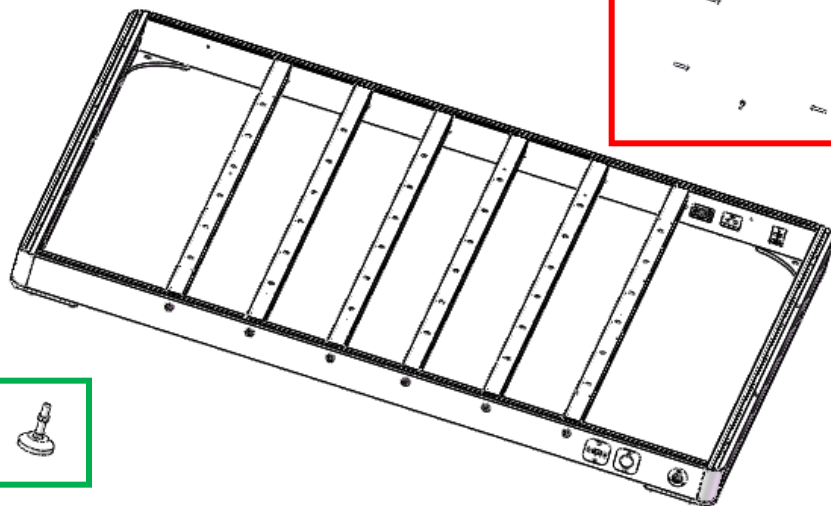


右面板
Right Panel



#用于固定主板箱和电源箱部分的螺丝
Screws for securing the motherboard box and the power box

09.202.0044
内六角半圆头螺钉 M4*22
M4 x 22 Hex Socket Half
Round Head Screw



03.202.0071
线槽
Groove

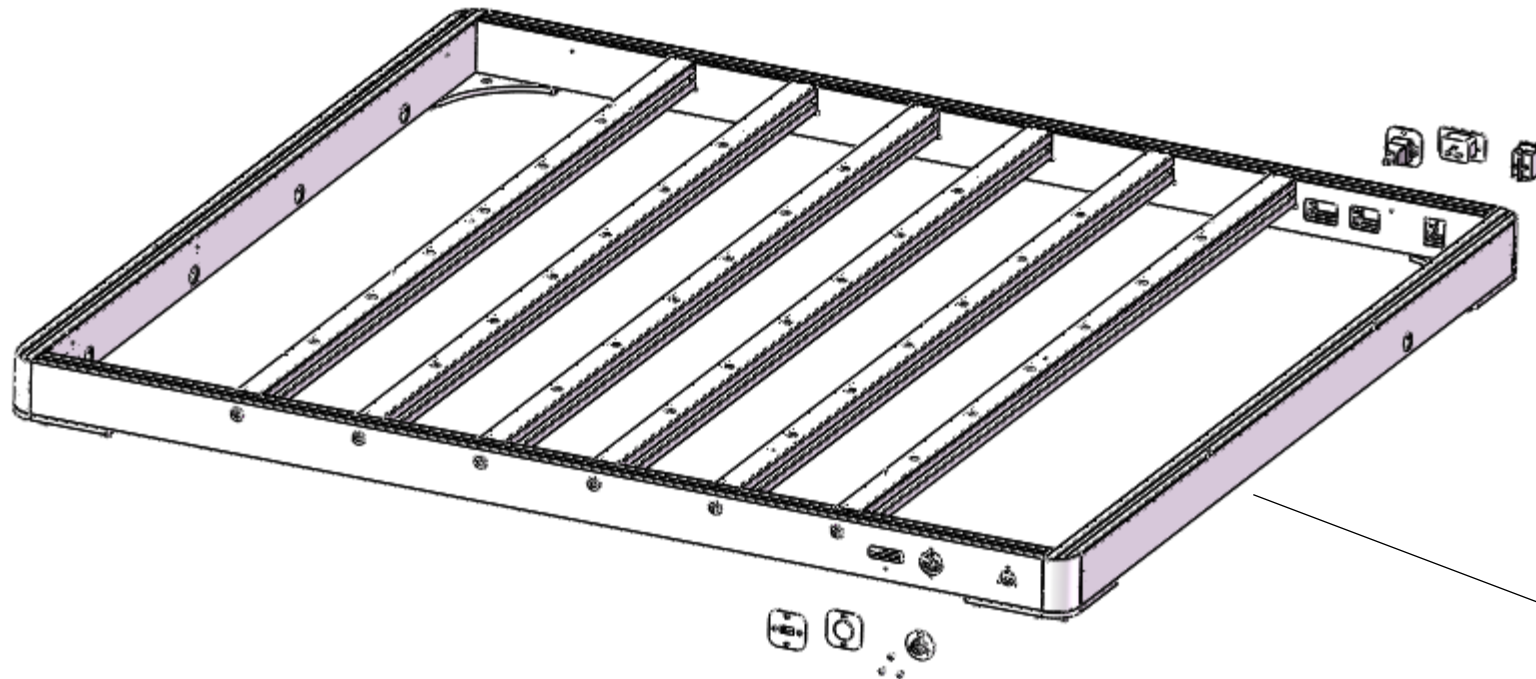
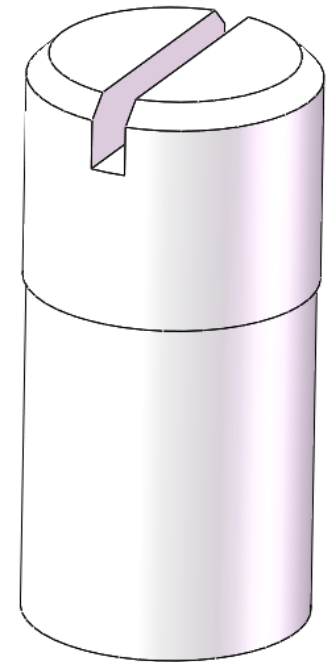
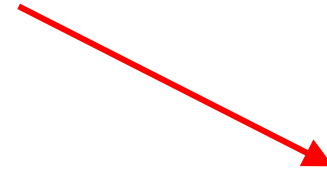


#固定卡槽的螺丝
Groove Fixing Screws

09.218.0001
地脚螺丝
Anchor Nuts

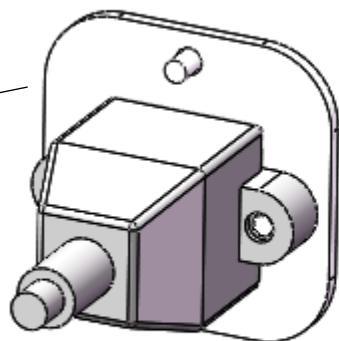
09.219.0001
一字槽无头螺钉 4*8

4 x 8 Slotted Head Screws-Unthreaded
Stud

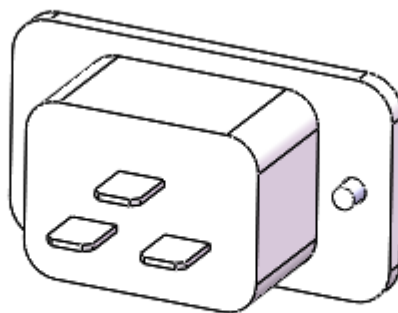


20.204.0159
底部型材组件
Base Profile Assembly

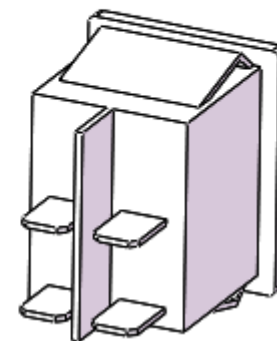
20.204.0168
网线座组件
Ethernet Cable Holder
Assembly



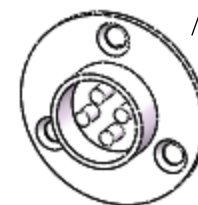
20.204.0169
AC电源插座组件
AC Current Socket Assembly



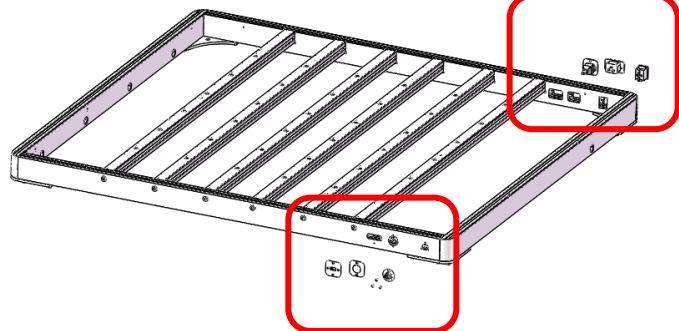
20.204.0170
电源开关组件
Power Switch Assembly



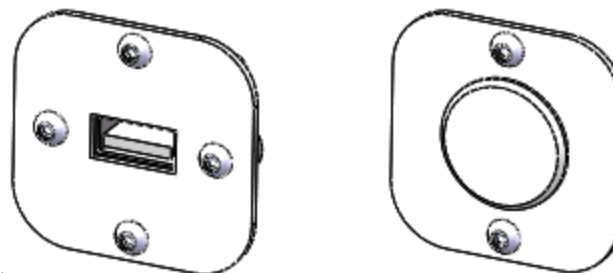
10.202.0169
显示屏转接线
Screen Adapter Cable



20.204.0166
U盘座组件
USB Flash Drive Assembly

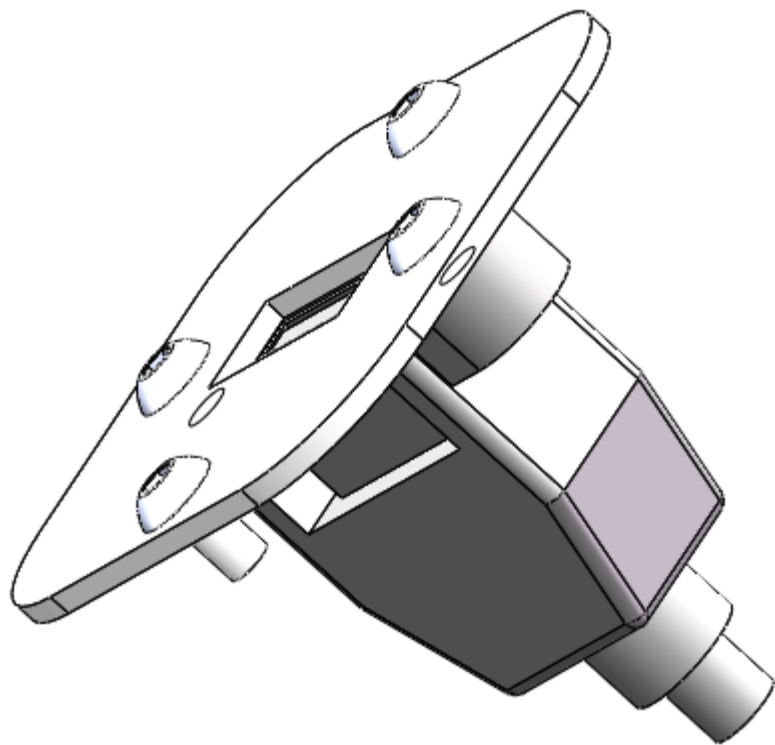


20.204.0167
复位开关座组件
Reset Switch Assembly

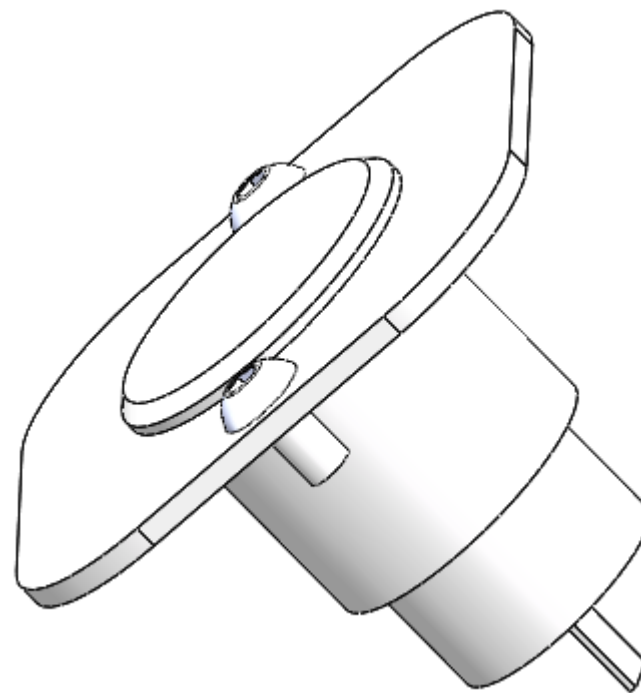


09.202.0001
内六角半圆头螺钉 M3*6
M3 x 6 Hex Socket Half Round Head Screw



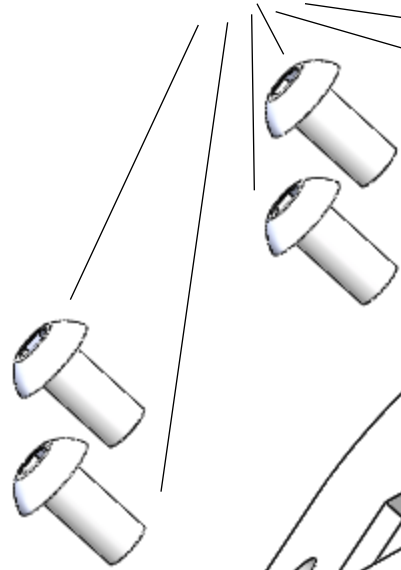


20.204.0166
U盘座组件
USB Flash Drive Assembly

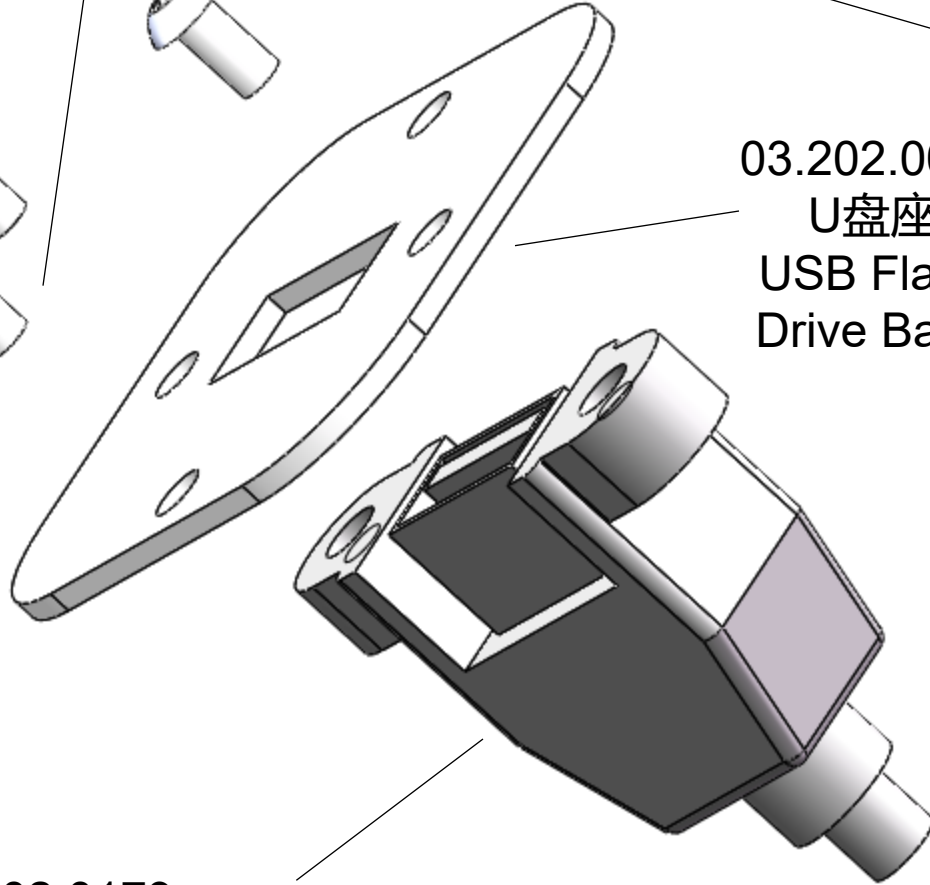


20.204.0167
复位开关座组件
Reset Switch Assembly

09.202.0001
内六角半圆头螺钉 M3*6
M3 x 6 Hex Socket Half Round Head Screw

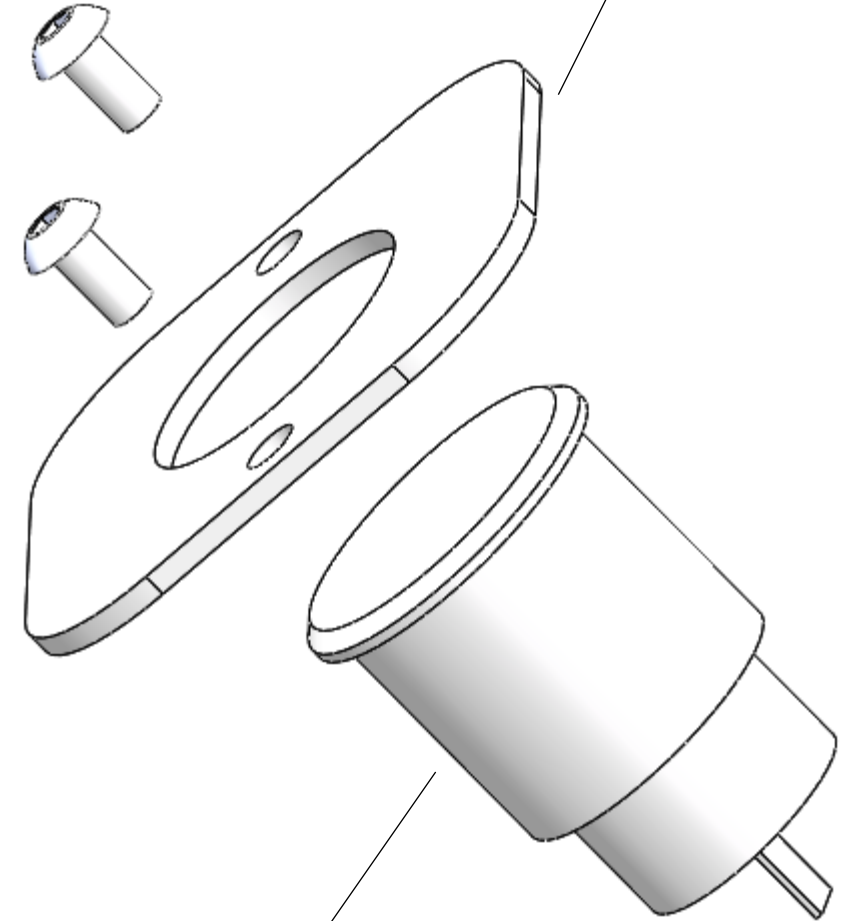


03.202.0066
U盘座
USB Flash
Drive Base

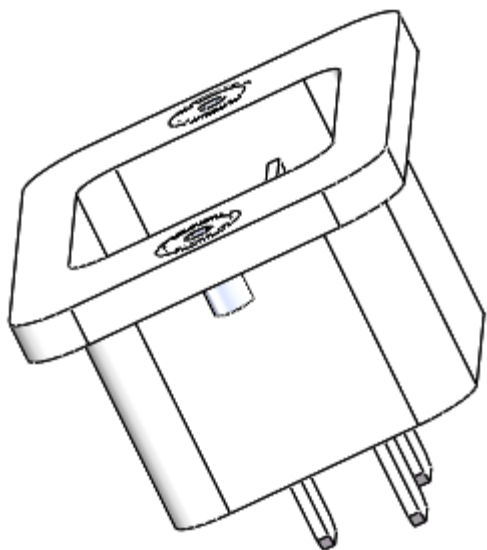


10.202.0179
USB延长线
USB Extension Cable

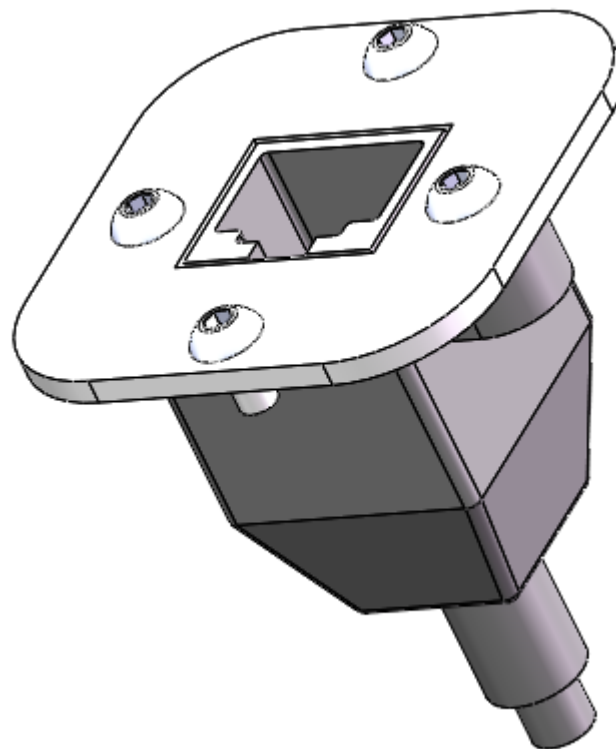
03.202.0083
复位开关座
Reset Switch Base



04.202.0019
复位开关
Reset Switch

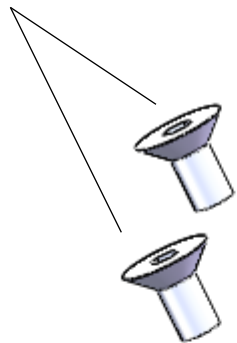


20.204.0168
网线座组件
Ethernet Cable Holder
Assembly

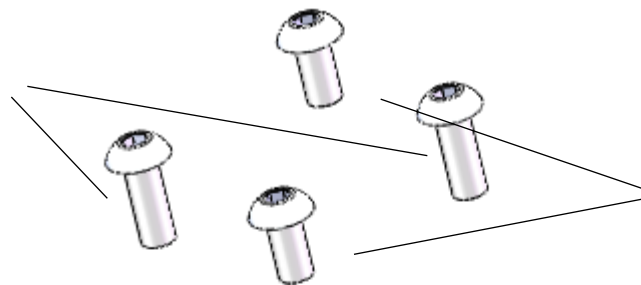


20.204.0169
AC电源插座组件
AC Power Socket Assembly

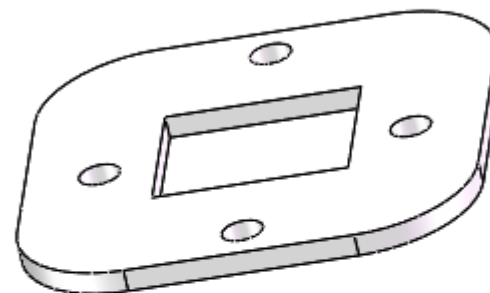
09.201.0011
内六角沉头螺钉 M3*6
M3 x 6 Hex Socket
Countersunk Head Screw



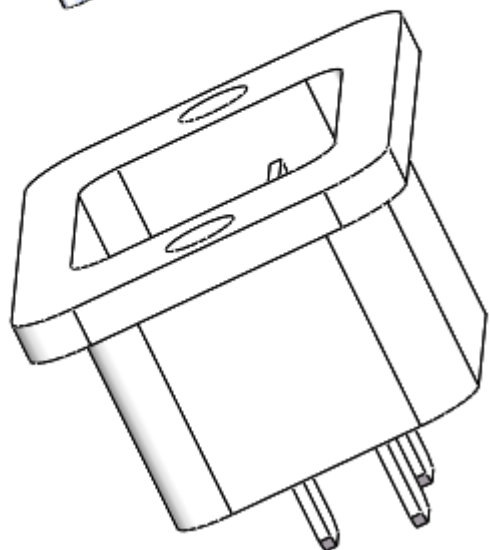
09.202.0012
内六角半圆头螺钉 M3*8
M3 x 8 Hex Socket Half
Round Head Screw



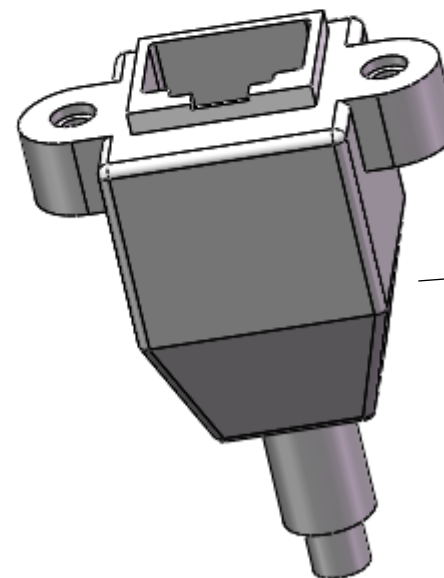
09.202.0001
内六角半圆头螺钉 M3*6
M3 x 6 Hex Socket Half
Round Head Screw



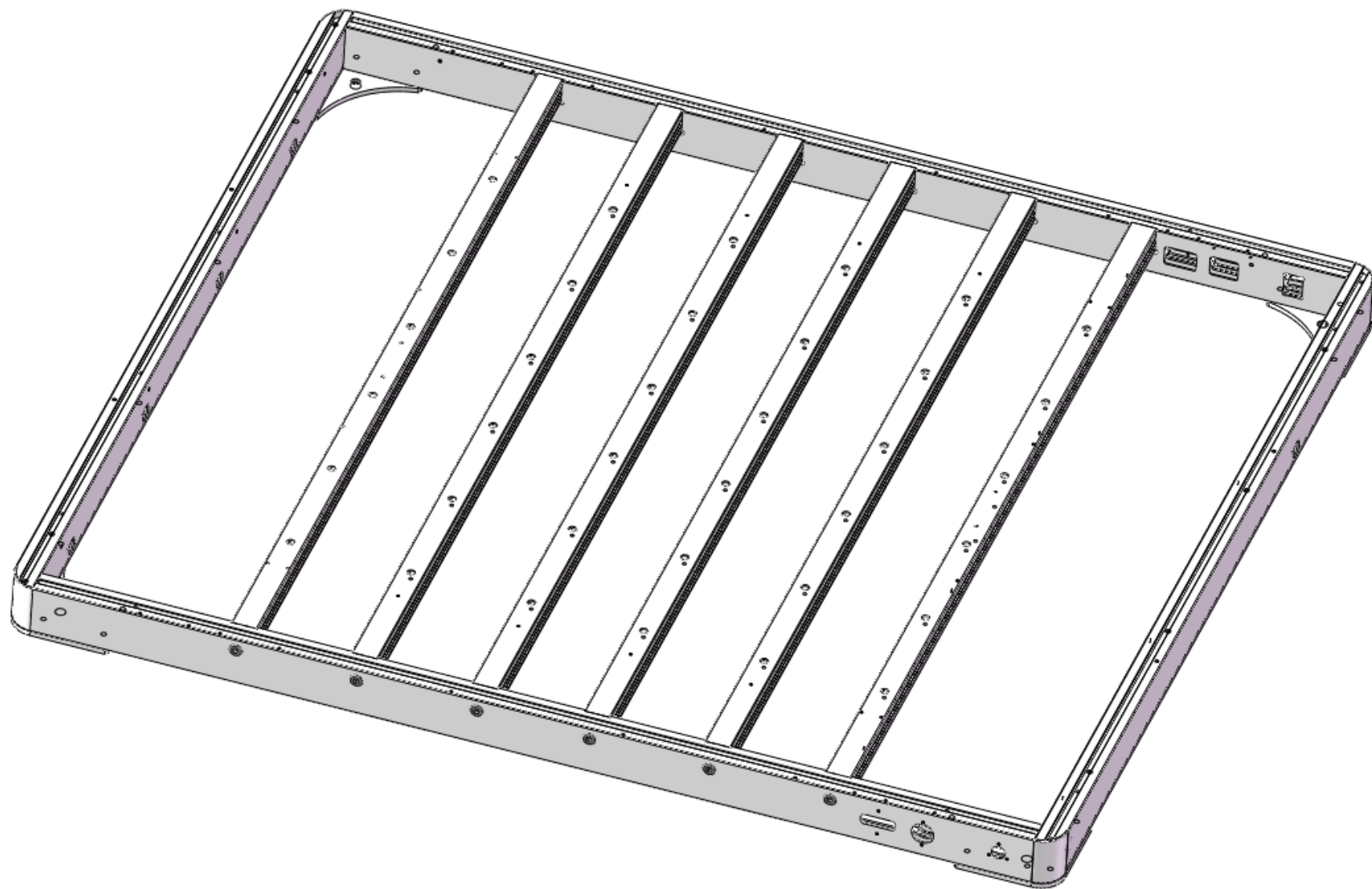
03.202.0069
网线座
Ethernet Cable Base



04.202.0021
AC电源插座
AC Power Socket

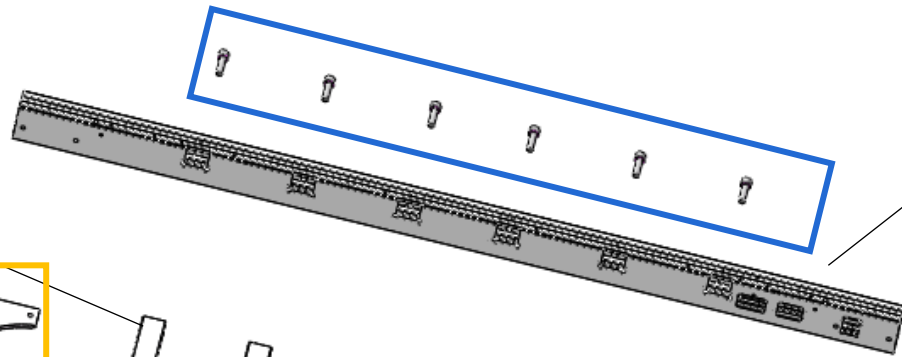


10.202.0178
网络延长线
Ethernet
Extension Cable



20.204.0159
底部型材组件
Base Profile Assembly

02.203.0084
左连接型材
Left Junction Profile



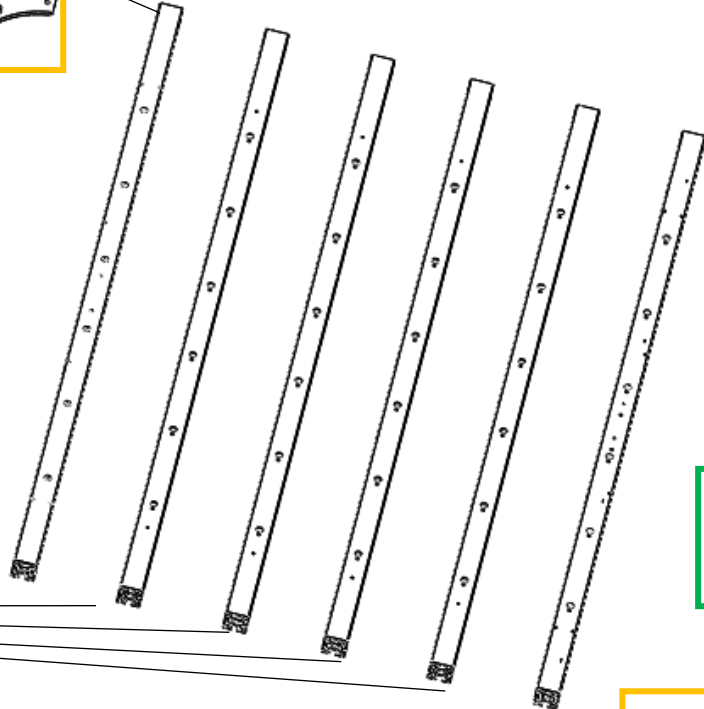
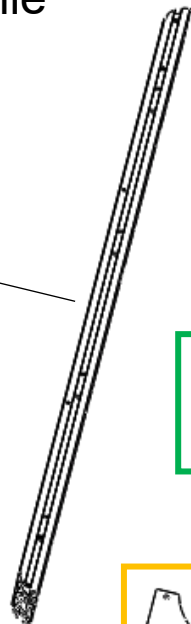
02.203.0083
底后型材
Back Profile Base

02.203.0086
右连接型材
Right Junction Profile

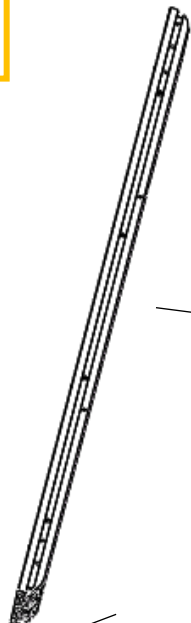


03.202.0092
底部连接板
Bottom Junction Board

02.203.0081
底左型材
Left Profile Base



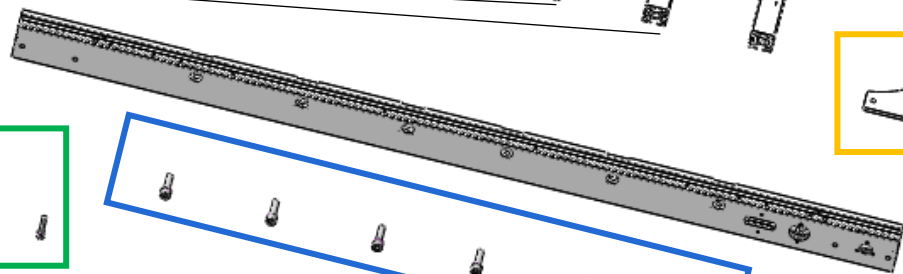
02.203.0080
底右型材
Right Profile Base



02.203.0085
中连接型材
Middle Junction Profile



05.201.0145
3060R型材端盖



02.203.0082
底前型材
Front Profile Base



09.207.0011
内六角圆柱头弹垫组合螺钉 M6*30
M6 x 30 Hex Socket Domed Head
Screws with Washer



09.207.0010
内六角圆柱头弹垫组合螺钉 M8*30
M8 x 30 Hex Socket Domed Head Screws with Washer



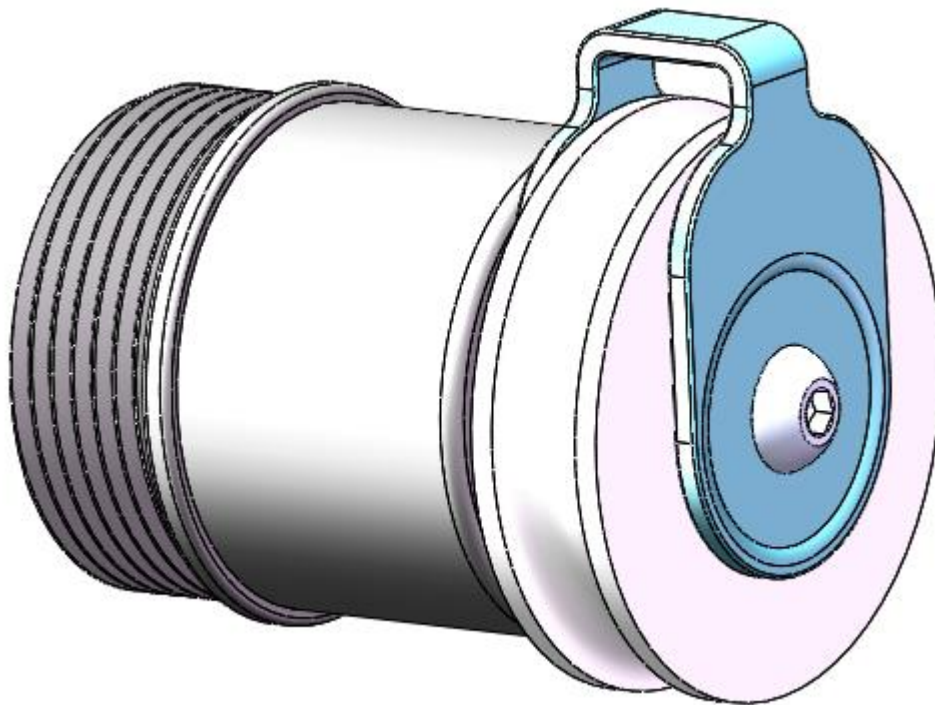
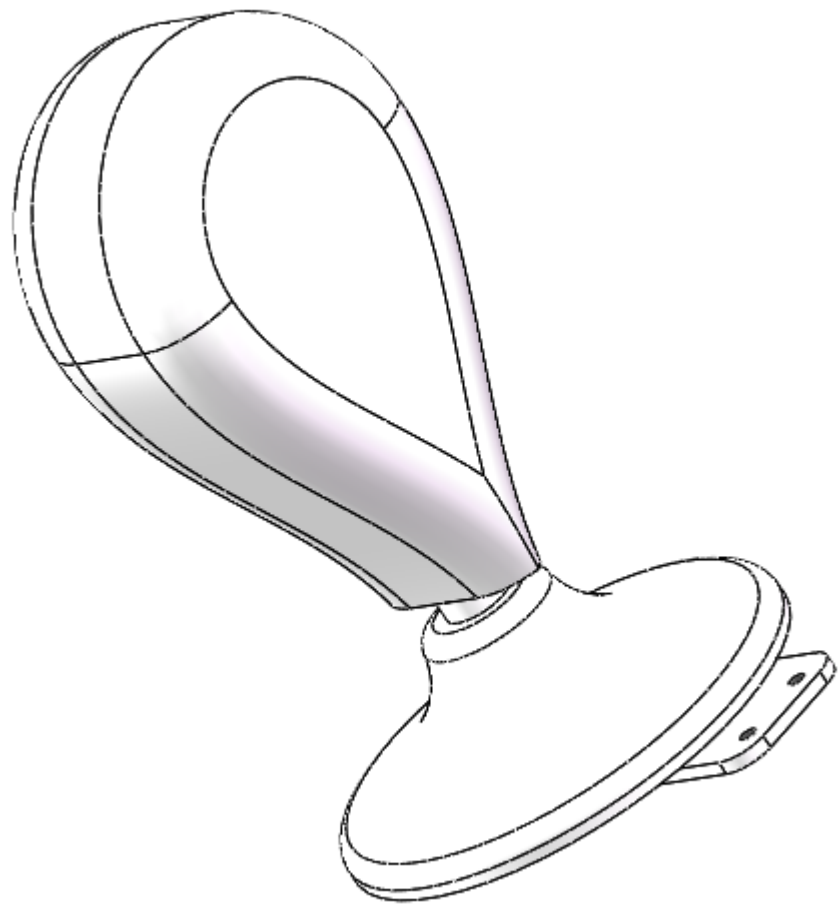


02.203.0100
顶前型材
Front Profile



02.203.0101
顶后型材
Back Profile

中段有孔的为顶后型材
The middle section with holes is the back profile.

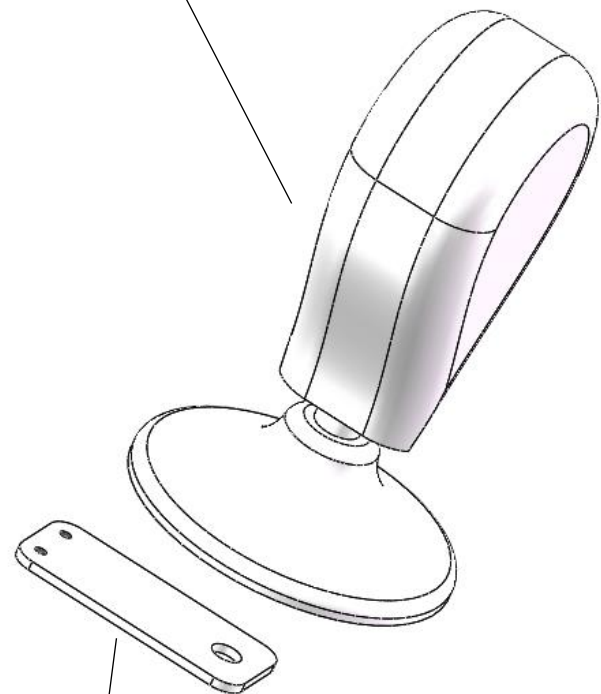


20.203.0072

导料组件

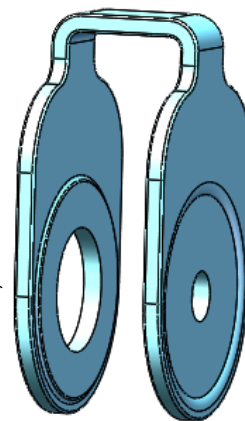
Filament guide Assembly

04.210.0022
摄像头
Camera

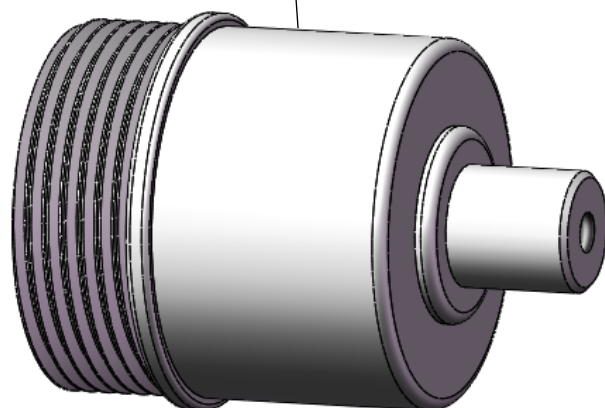


03.202.0108
摄像头安装板
Camera Installation Board

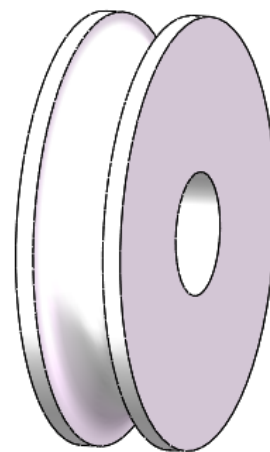
05.201.0178
耗材导向块
Filament Guide Block



05.201.0177
导料轮固定件
Filament Guide Pulley
Fixation



06.201.0021
U型轴承
U-Shaped
Bearing

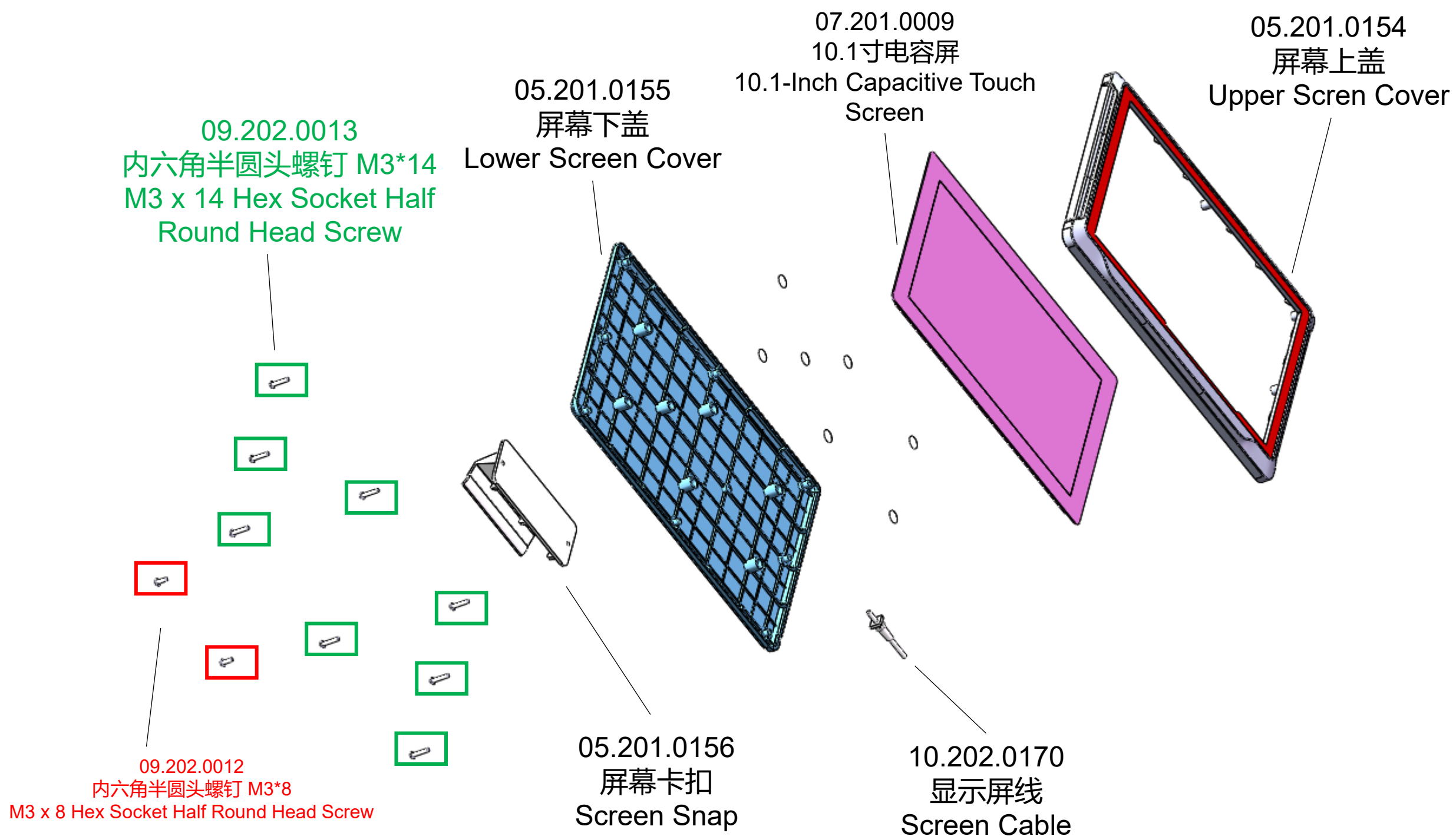


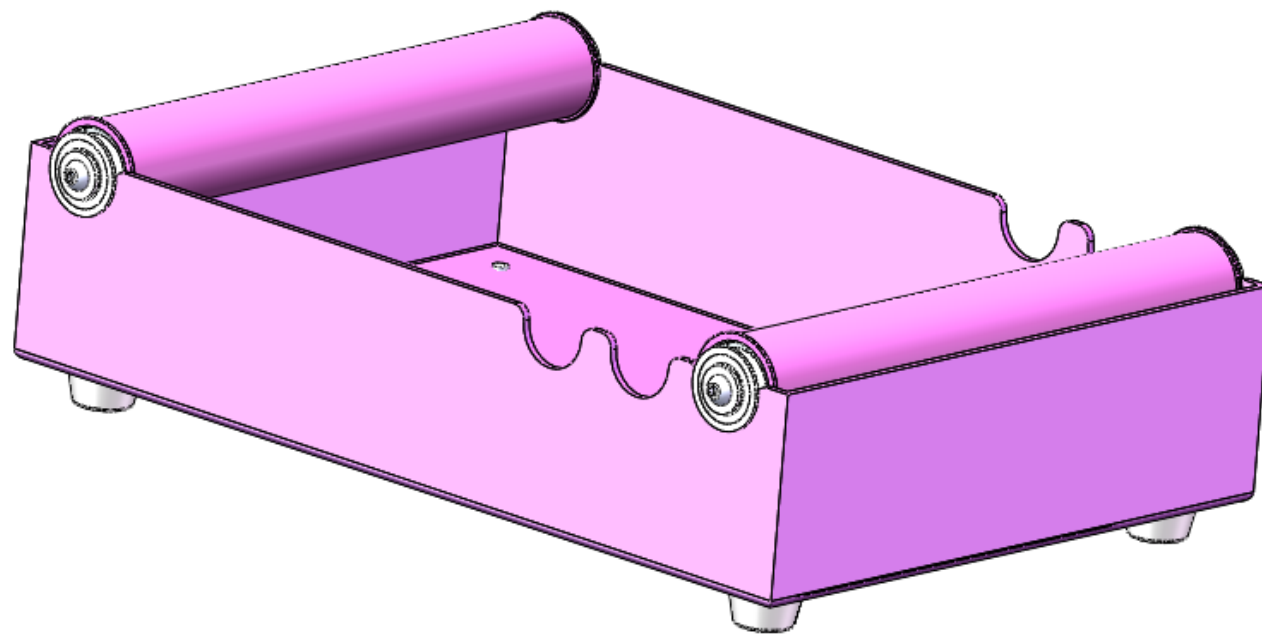
09.202.0018
内六角半圆头螺钉 M4*8
M4 x 8 Hex Socket Half
Round Head Screw





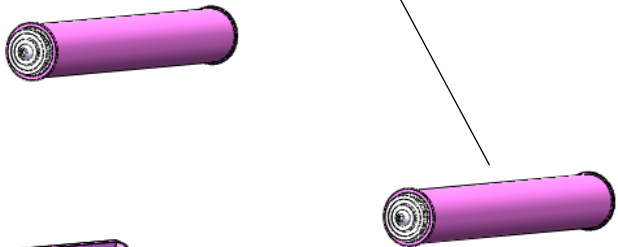
20.203.0075
Screen Assembly
Cat # 001451



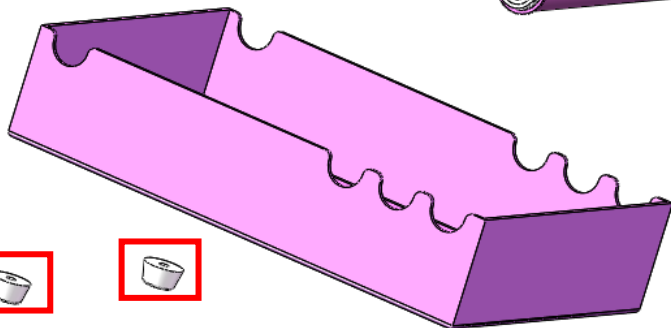


20.203.0071
5KG料架组件
5KG Spool Holder Assembly

20.204.0189
料架轴承组件
Spool Holder Assembly



03.202.0082
5KG料架座
5KG Spool Base

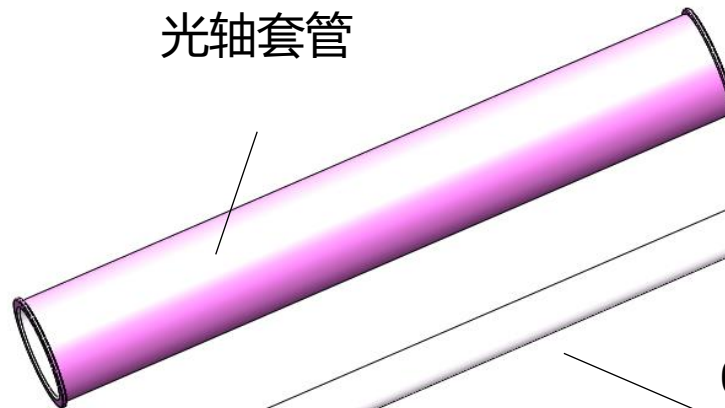


13.204.0007
脚垫
Foot Pad

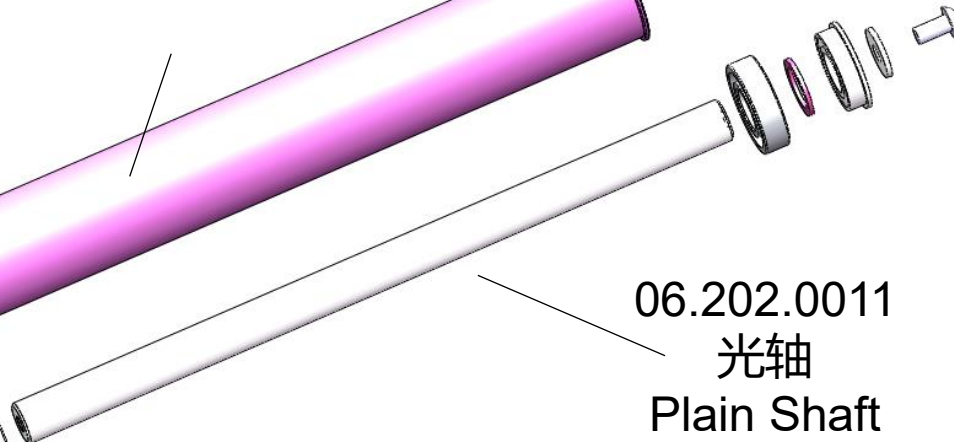


09.202.0018
内六角半圆头螺钉 M4*8
M4 x 8 Hex Socket Half Round
Head Screw

05.201.0223
光轴套管



06.202.0011
光轴
Plain Shaft



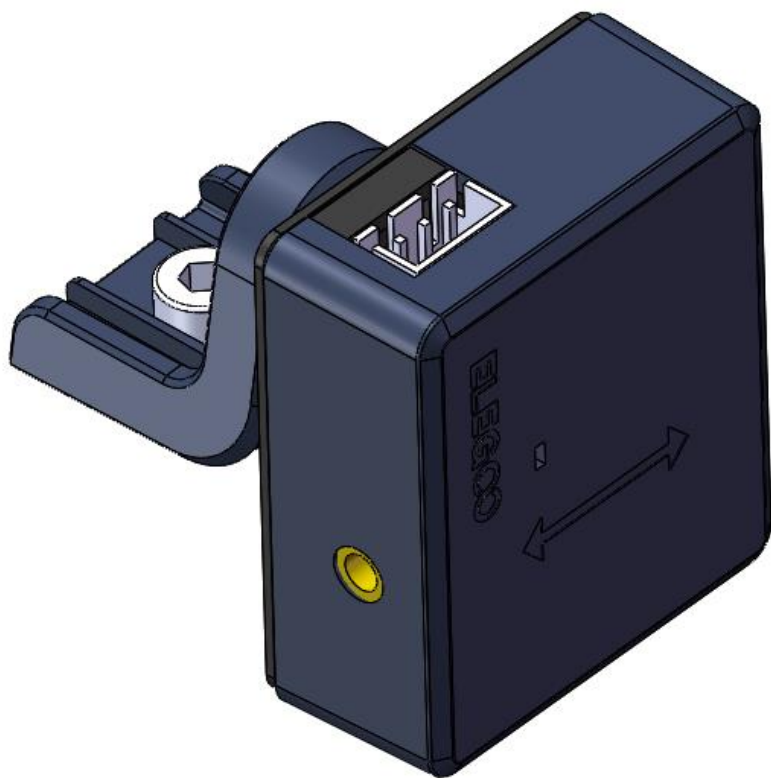
06.201.0024
61900ZZ轴承
61900ZZ Bearing

09.204.0022
平垫M10 (小)
Gasket M10 (small)

06.201.0019
F6800ZZ轴承
F6800ZZ Bearing

09.202.0018
内六角半圆头螺钉 M4*8
M4 x 8 Hex Socket Half
Round Head Screw

09.204.0019
平垫 M4
M4 Gasket

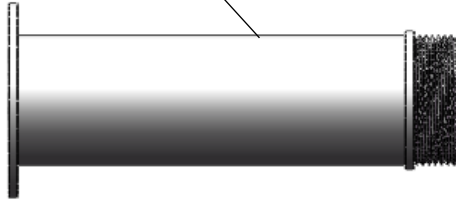


20.203.0074
断料检测支架组件
Filament Runout Detection Assembly

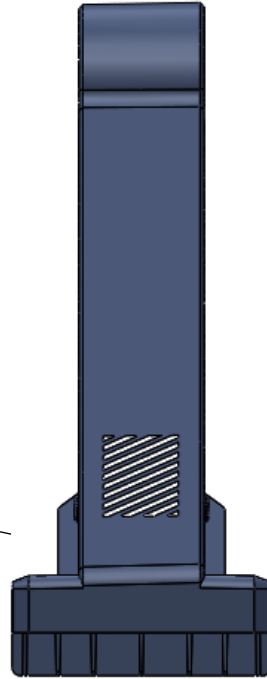


20.203.0073
料架套件
Spool Holder Kit

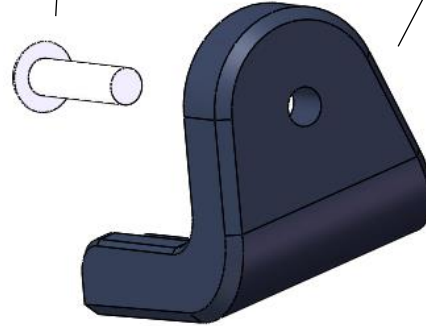
05.201.0159
料架管
Spool Tube



05.201.0160
料架
Spool Holder



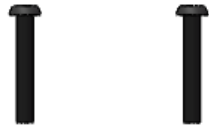
09.202.0009
内六角半圆头螺钉 M3*12
M3 x 12 Hex Socket Half Round
Head Screw



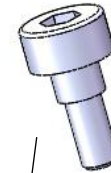
05.201.0163
断料检测支架
Filament Runout
Detection Holder



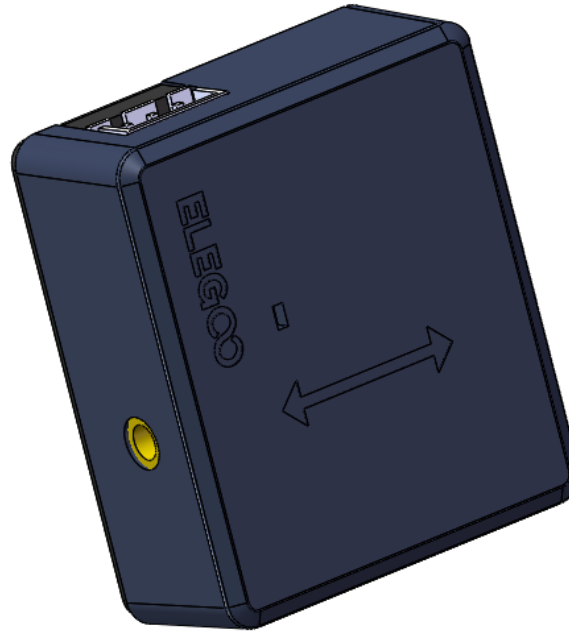
09.202.0027
内六角半圆头螺钉 M4*25
M4 x 25 Hex Socket Half
Round Head Screw



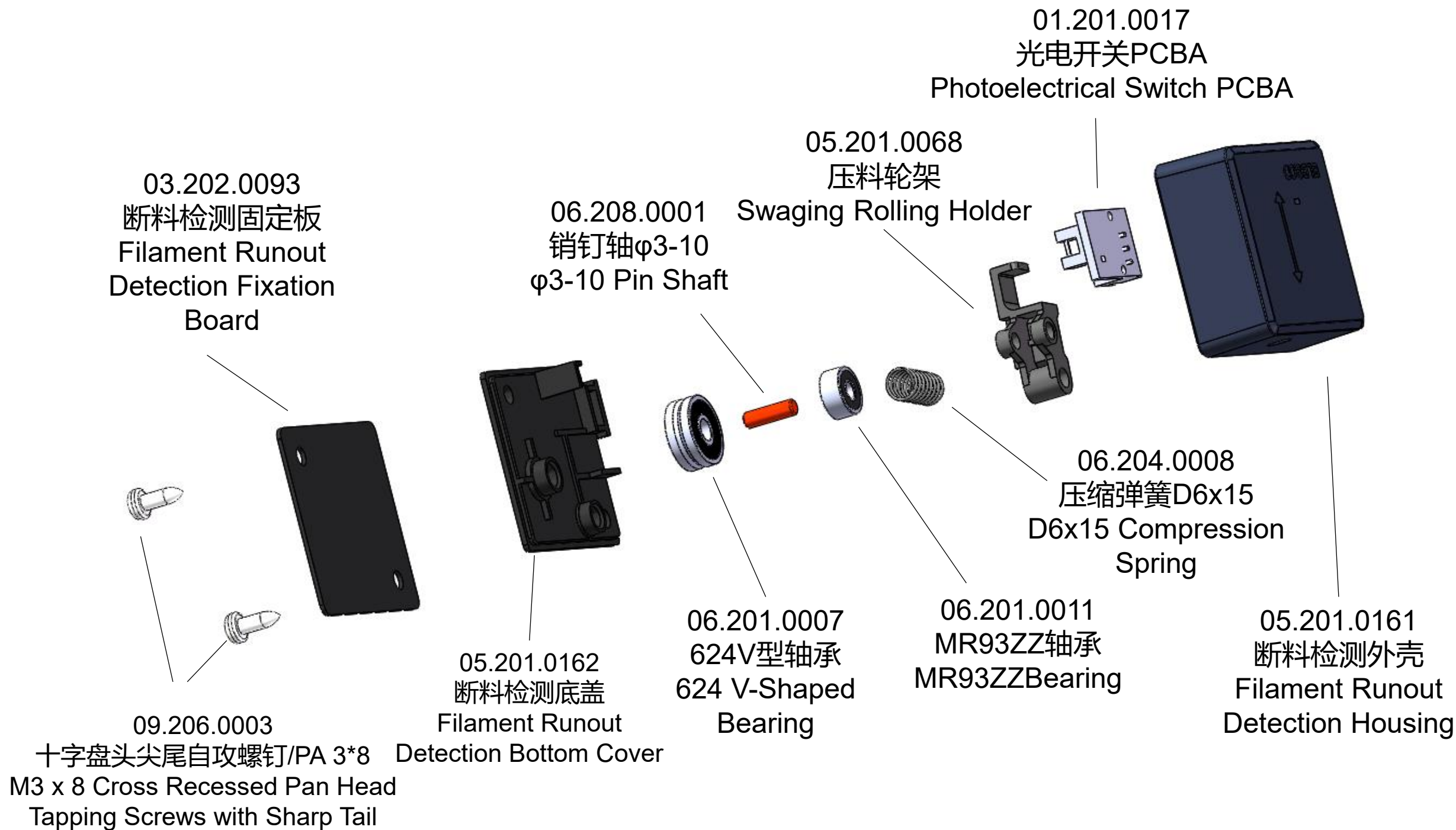
09.203.0016
内六角圆柱头台阶螺钉4*3*M3
4*3*M3 Hex Socket Domed
Head Step Screw



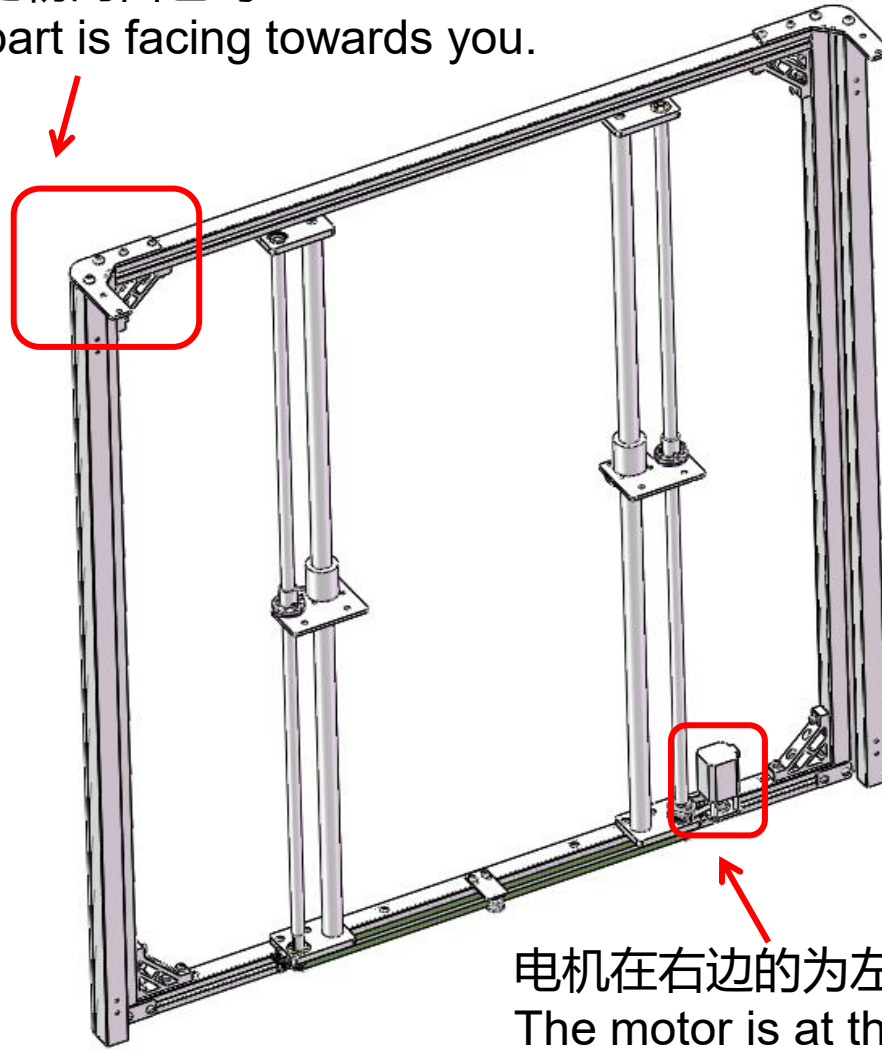
20.204.0190
断料检测组件
Filament Runout Detection
Assembly



20.204.0190
断料检测组件
Filament Runout Detection
Assembly



当此处朝向自己时
This part is facing towards you.



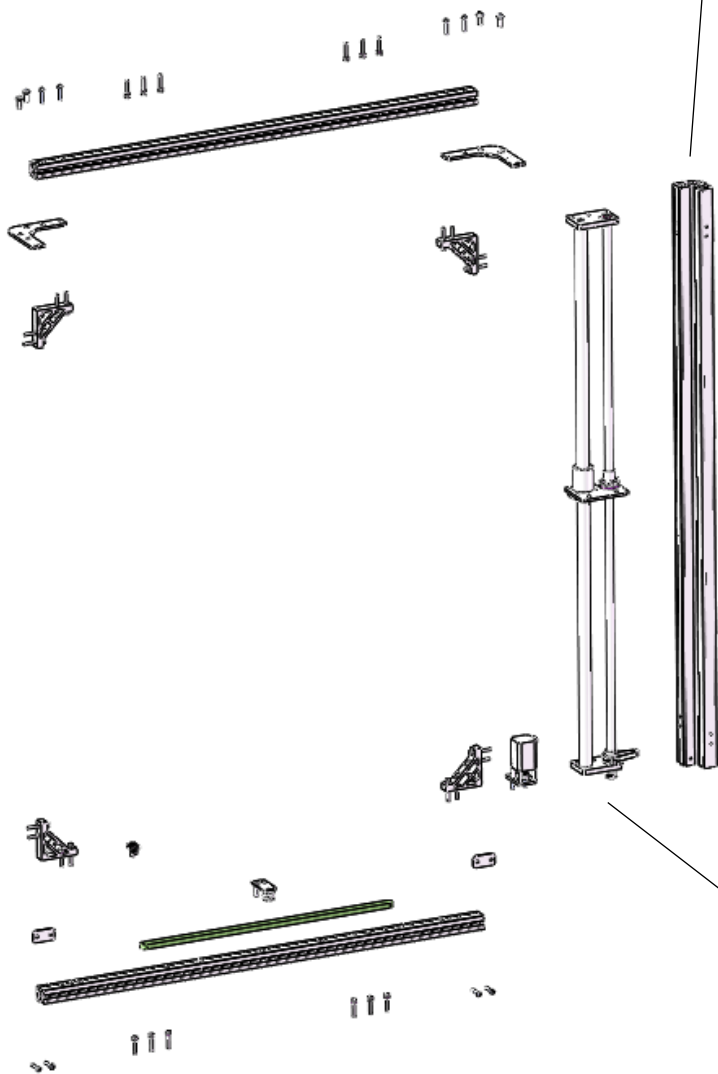
电机在右边的为左组件
The motor is at the right side of the
left Z-axis assembly.

20.203.0068

Z左组件

Left Z-Axis Assembly

02.203.0087
Z轴左前型材
Z-Axis Left Front Profile



02.203.0088
Z轴左后型材
Z-Axis Left Rear Profile

20.204.0172
Z左前运动组件
Z-Axis Left Front Moving Assembly

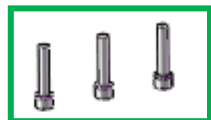
20.204.0171
Z左后运动组件
Z-Axis Left Rear Moving Assembly

09.202.0053
内六角半圆头螺钉 M6*28
M6 x 28 Hex Socket Half Round
Head Screw

09.204.0016
弹垫 M6
Gasket M6

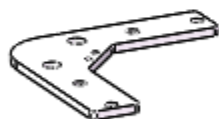


09.207.0011
内六角圆柱头弹垫组合螺钉 M6*30
M6 x 30 Hex Socket Domed Head Screws with Washer

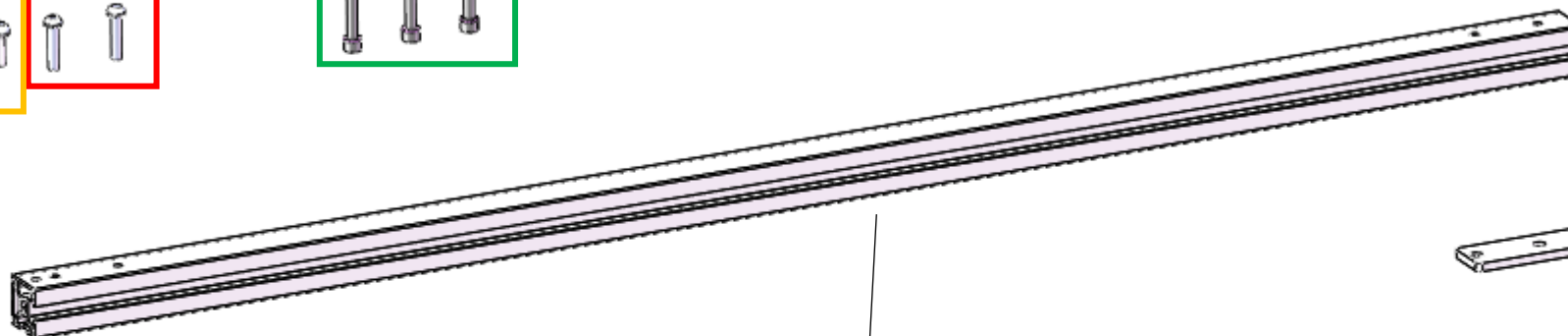


09.204.0015
弹垫 M8
Gasket M8

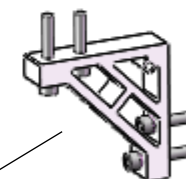
09.202.0050
内六角半圆头螺钉 M8*20
M8 x 20 Hex
Socket Domed
Head Screws
with Washer



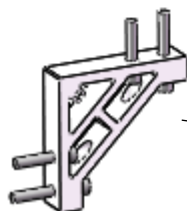
02.203.0090
Z左顶型材
Z-Axis Left Top Profile



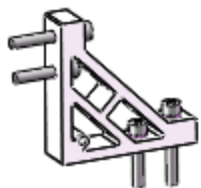
03.202.0091
顶部连接板
Top Junction
Board



20.204.0176
型材角码组件 (先装)
Profile Corner
Connector Assembly
(Pre-Assembly)



20.204.0176
型材角码组件 (先装)
Profile Corner
Connector Assembly
(Pre-Assembly)



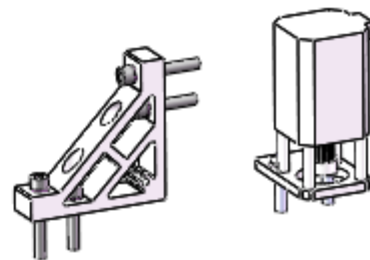
20.204.0175
光电限位开关组件
Photoelectrical Limit Switch Assembly



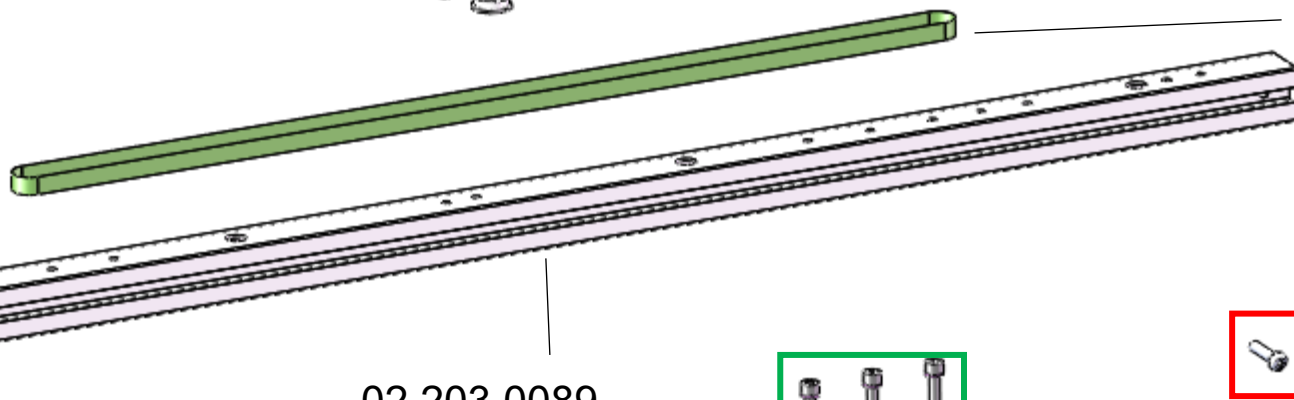
03.202.0068
Z轴固定板
Z-Axis Fixing Board
20.204.0173
Z轴张紧组件
Z-Axis Belt Tensioner Assembly



20.204.0174
Z轴电机左组件
Left Z-Axis Motor Assembly



05.202.0010
环形同步带1140
Loop Timing Belt
1140



02.203.0089
Z左底型材
Z-Axis Bottom
Profile



09.207.0011
内六角圆柱头弹垫组合螺钉 M6*30
M6 x 30 Hex Socket Domed Head Screws with Washer

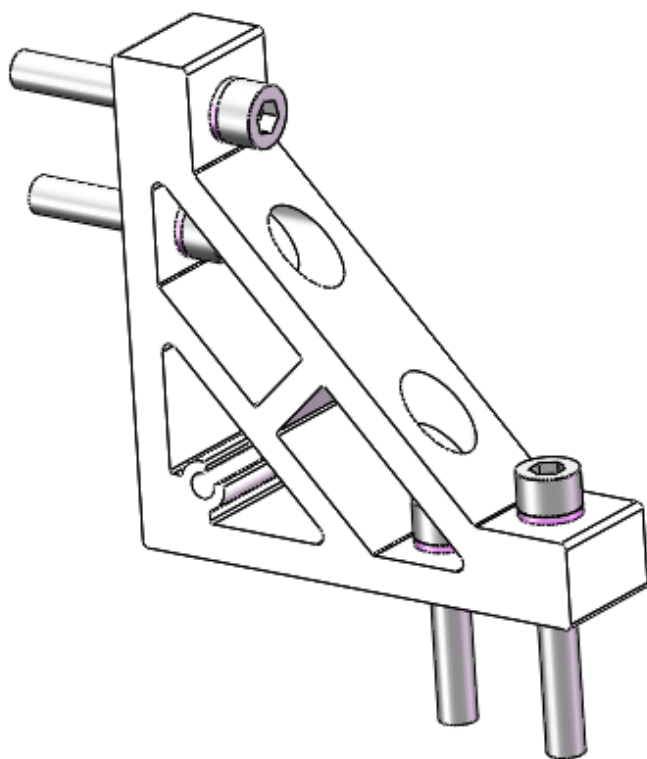


09.204.0016
弹垫 M6
Gasket M6

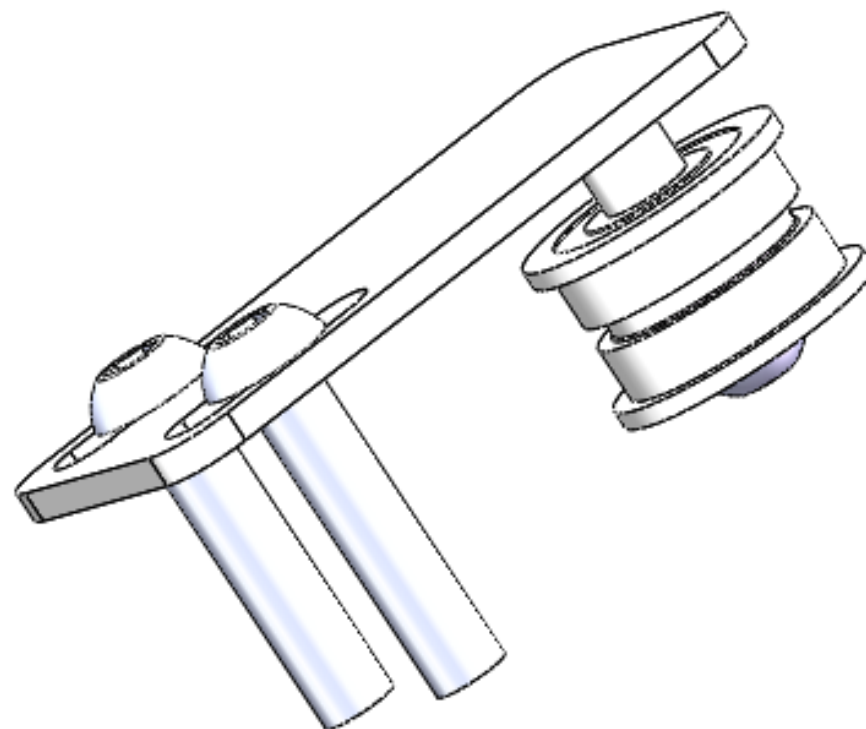


09.202.0053
内六角半圆头螺钉 M6*28
M6 x 28 Hex Socket Half Round
Head Screw





20.204.0176
型材角码组件 (先装)
Profile Corner Connector Assembly (Pre-
Assembly)



20.204.0173
Z轴张紧组件
Z-Axis Belt Tensioner Assembly

内六角圆柱头弹垫组合螺钉 M6*30
M6 x 30 Hex Socket Domed Head
Screws with Washer

内六角圆柱头弹垫组合螺钉
M6*40
M6 x 40 Hex Socket Domed
Head Screws with Washer

02.201.0018
型材角码
Profile Corner
Connector
Assembly

内六角半圆头螺钉 M6*28
M6 x 28 Hex Socket Half
Round Head Screw

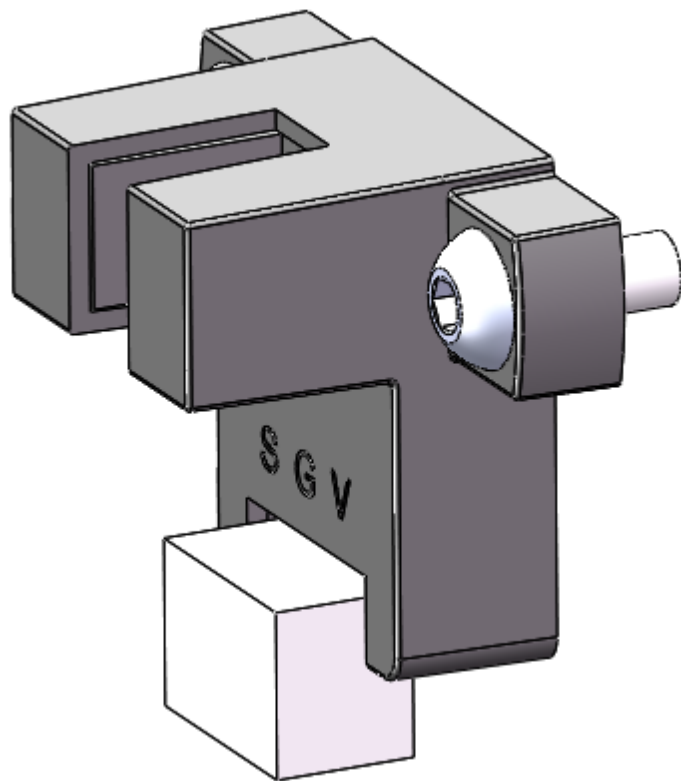
02.201.0010
被动轮垫片

Passive Washer

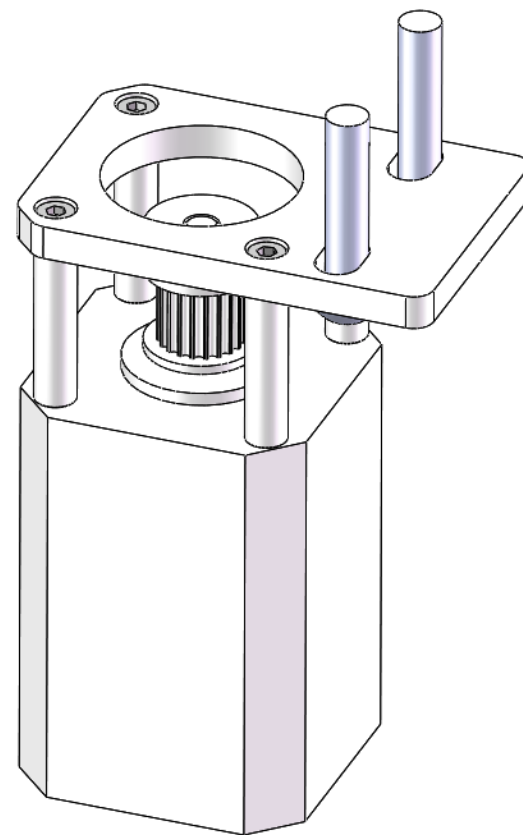
Z轴张紧块
Z-Axis Tensioner Block

06.201.0018
F635ZZ轴承
F635ZZBearing

内六角半圆头螺钉 M5*20
M5 x 20 Hex Socket Half
Round Head Screw



20.204.0175
光电限位开关组件
Photoelectrical Limit Switch Assembly



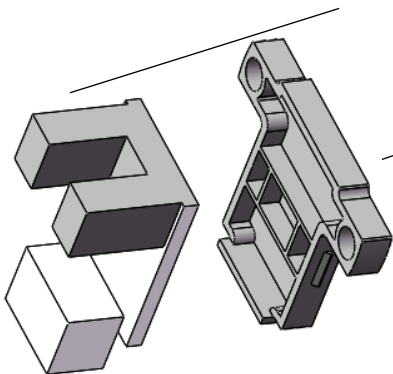
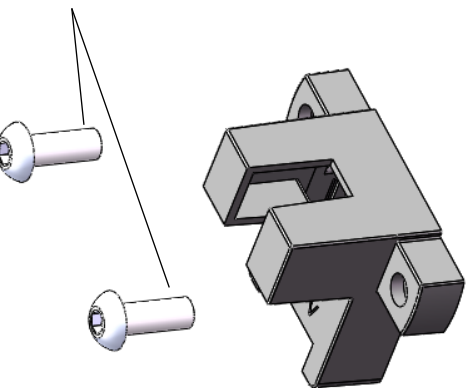
20.204.0174
Z轴电机左组件
Left Assembly of the Z-Axis Motor

09.202.0012
内六角半圆头螺钉 M3*8
M3 x 8 Hex Socket Half
Round Head Screw

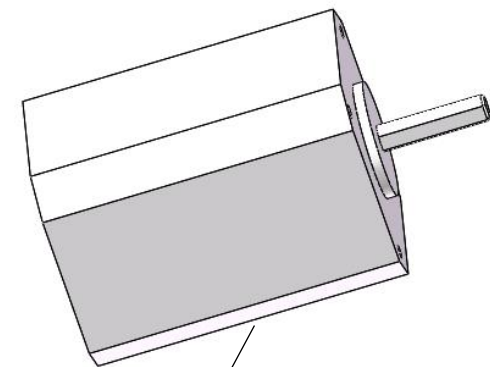
01.201.0044
光电限位开关PCBA-常闭
Photoelectrical Limit Switch PCBA-
Normal Close

09.203.0018
内六角圆柱头螺钉 M3*30
M3 x 30 Hex Socket Domed
Head Screw

05.201.0168
光电限位开关下壳
Photoelectrical Limit
Switch-Lower Housing



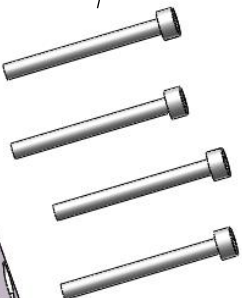
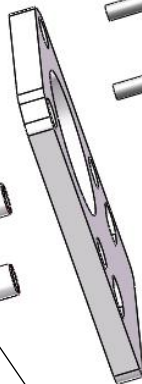
05.201.0167
光电限位开关上壳
Photoelectrical Limit
Switch-Upper Housing



09.202.0053
内六角半圆头螺钉 M6*28
M6 x 28 Hex Socket Half
Round Head Screw

08.201.0016
Z轴电机
Z-Axis Motor

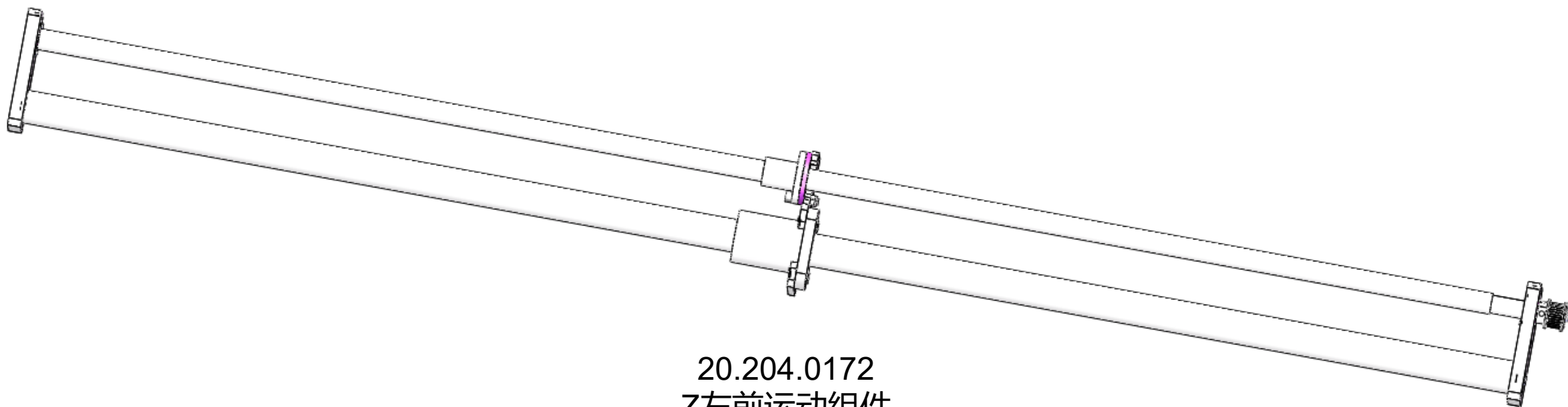
09.204.0016
弹垫 M6
Gasket M6



02.201.0008
Z电机固定块
Z-Axis Motor Fixing Block

02.201.0009
Z电机支撑柱
Z-Axis Motor Holder

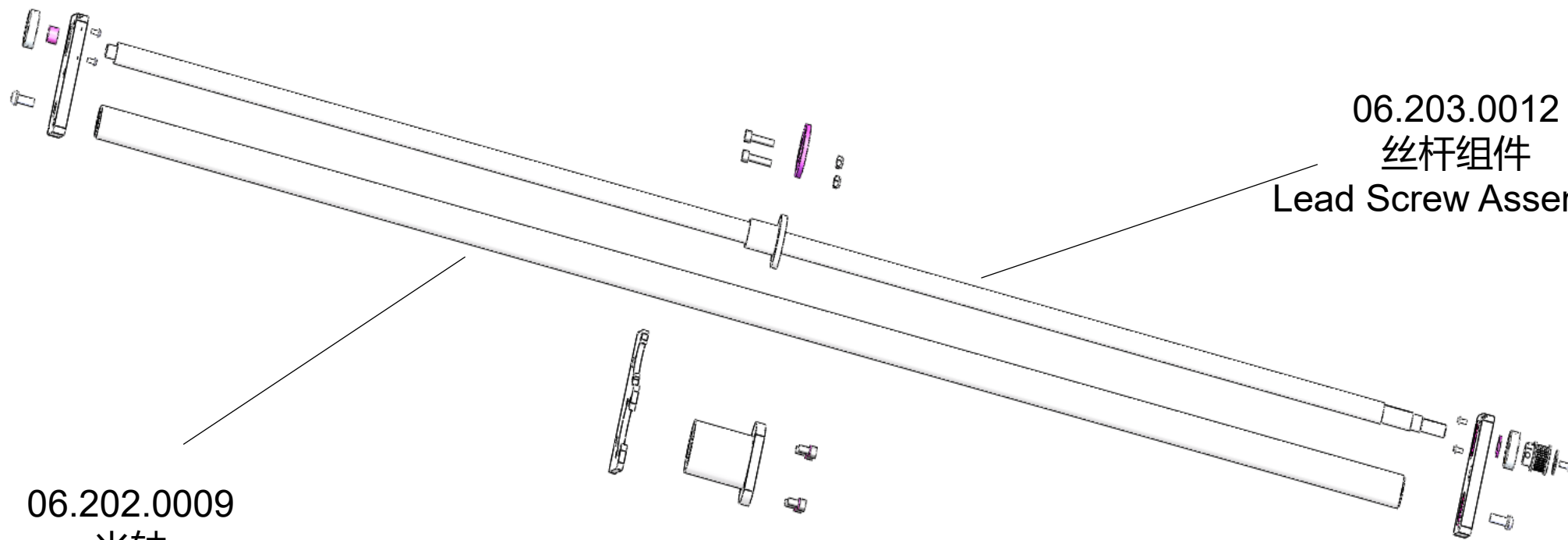
06.206.0012
2GT-20齿-带宽10-d5-同步轮
2GT-20Gear-Belt Width 10-d5-
Timing Pulley



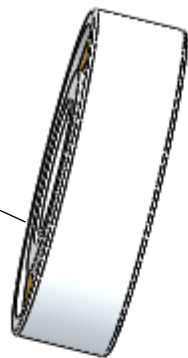
20.204.0172
Z左前运动组件
Z-Axis Left Front Moving Assembly

06.203.0012
丝杆组件
Lead Screw Assembly

06.202.0009
光轴
Plain Shaft



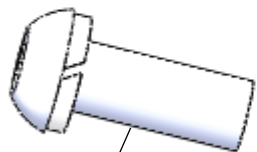
06.201.0017
6001ZZ轴承
6001ZZ Bearing



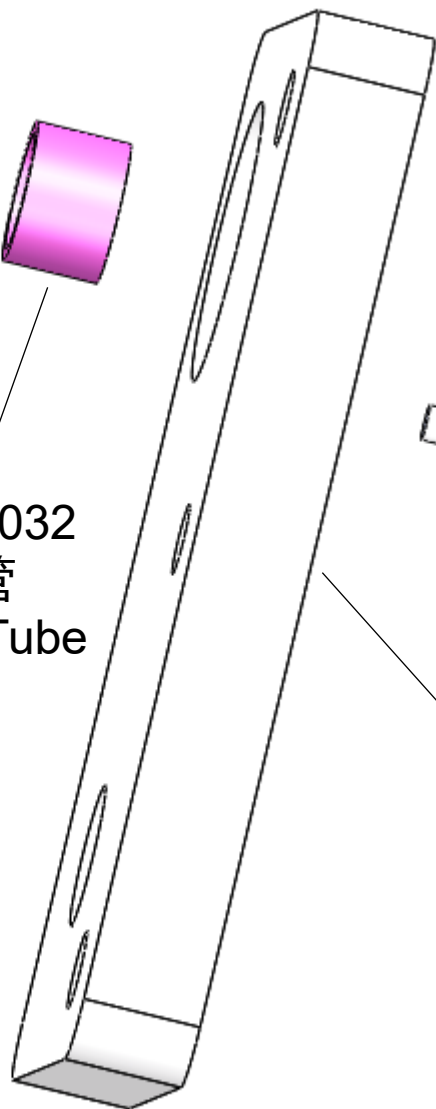
05.209.0032
硅胶管
Silicone Tube



09.202.0047
内六角半圆头螺钉 M6*16
M6 x 16 Hex Socket Half Round
Head Screw



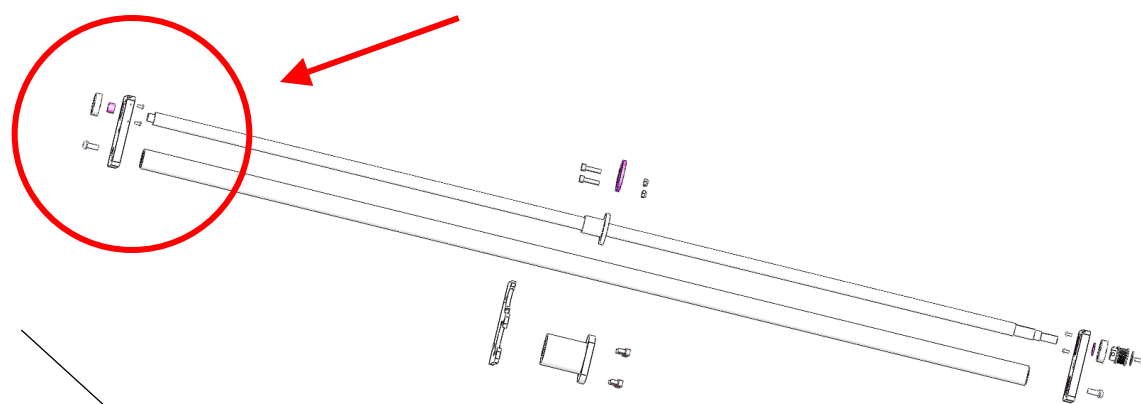
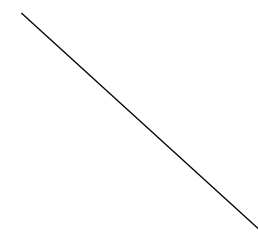
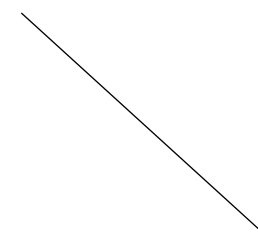
09.204.0016
弹垫 M6
Gasket M6



02.201.0005
轴承座B
Bearing Base B



09.202.0001
内六角半圆头螺钉 M3*6
M3 x 6 Hex Socket Half
Round Head Screw



05.209.0036
橡胶垫
Rubber Pad

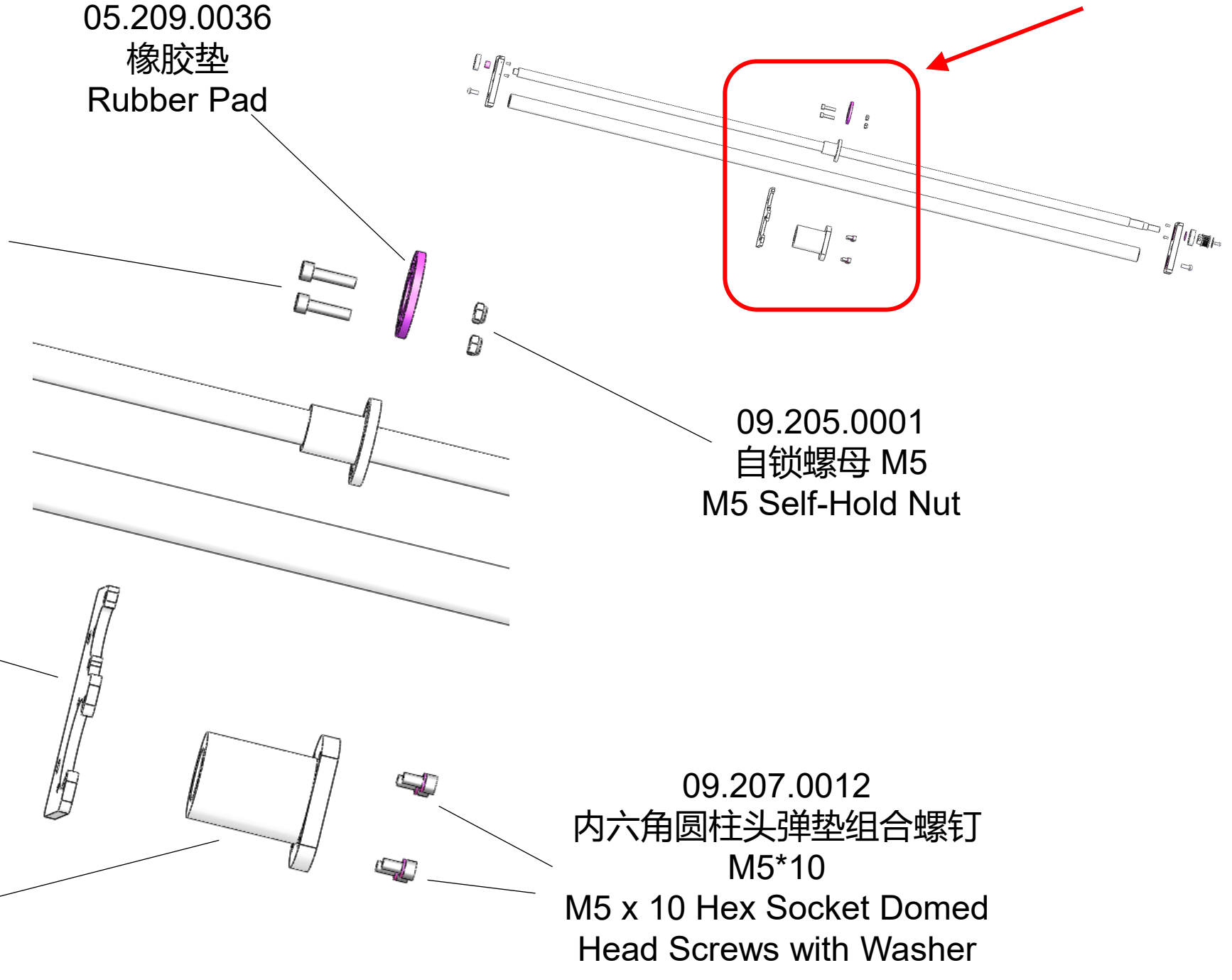
09.203.0032
内六角圆柱头螺钉 M5*20
M5 x 20 Hex Socket Half
Round Head Screw

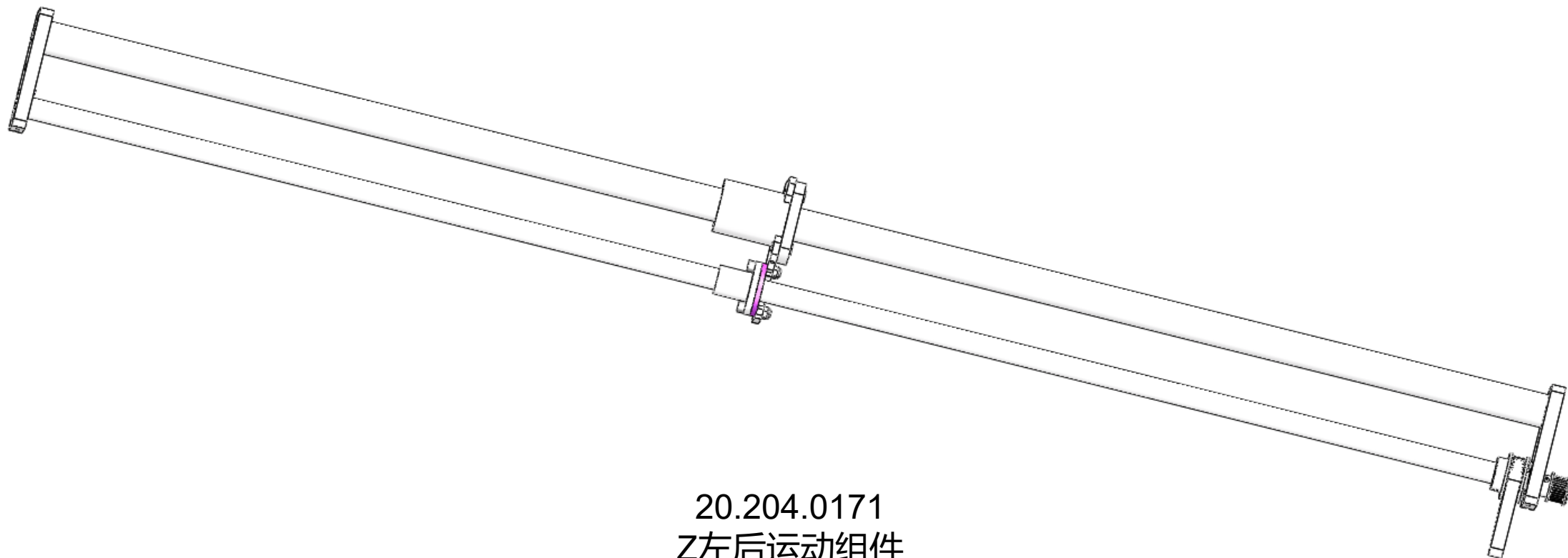
09.205.0001
自锁螺母 M5
M5 Self-Hold Nut

03.202.0090
Z连接板
Z-Axis Connection Board

06.201.0020
直线轴承
Linear Bearing

09.207.0012
内六角圆柱头弹垫组合螺钉
M5*10
M5 x 10 Hex Socket Domed
Head Screws with Washer





20.204.0171
Z左后运动组件
Z-Axis Left Rear Moving Assembly

20.204.0171
Z左后运动组件
Z-Axis Left Rear Moving Assembly

左前运动组件和左后运动组件的区别在于:

1. 上端和下端的轴承座相反
2. 左后的下端多了同步轮和环形同步带

The difference between the left front and the left rear moving assemblies are:

1. The bearing housing at the upper and lower ends is opposite.
2. The lower end of the rear left has a timing pulley and a loop timing belt.

轴承座B
Bearing Base B

轴承座A
Bearing Base A

20.204.0172
Z左前运动组件

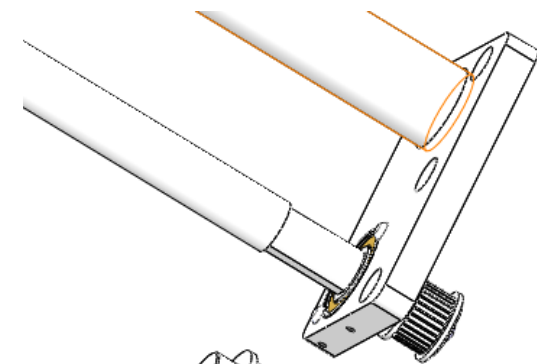
Z-Axis Left Front Moving Assembly

轴承座A
Bearing Base A

轴承座B
Bearing Base B

20.204.0171
Z左后运动组件

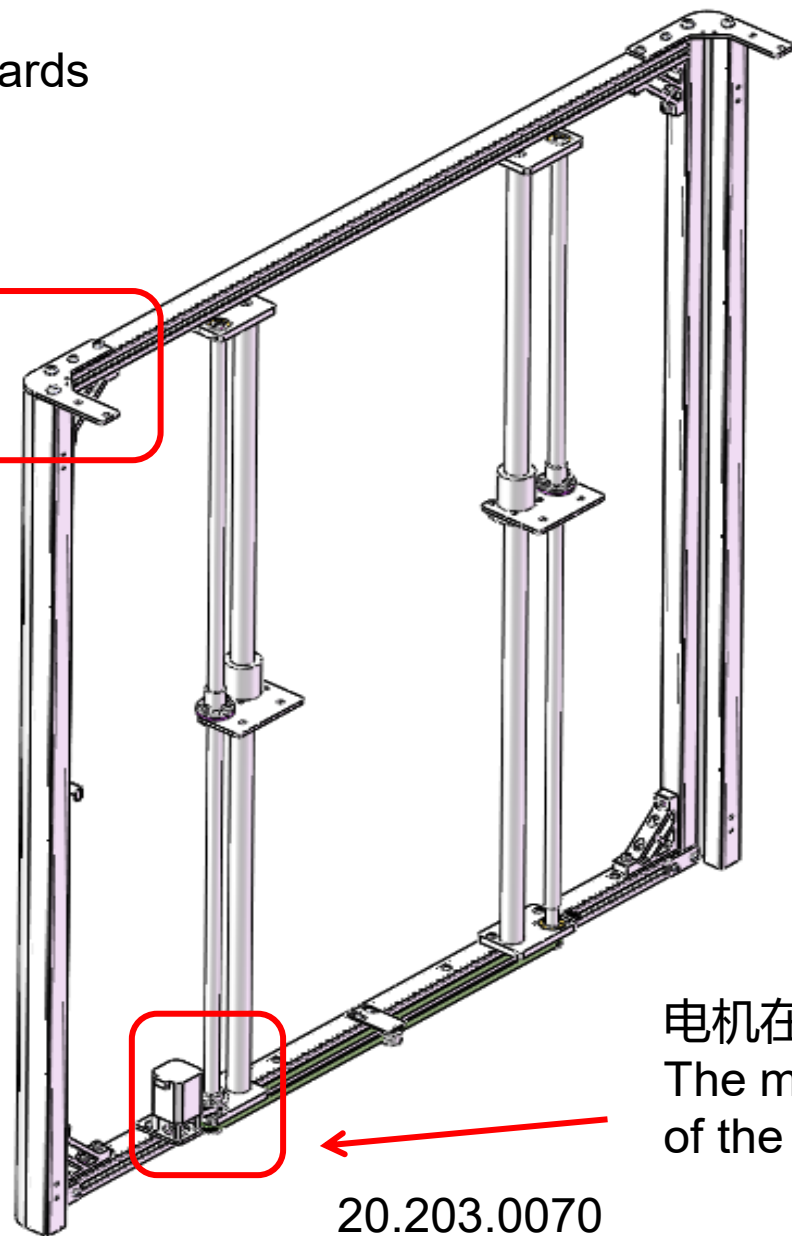
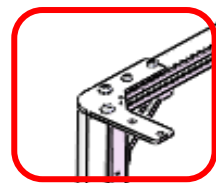
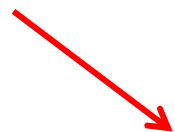
Z-Axis Left Rear Moving Assembly



06.206.0007
同步轮
Timing Pulley

05.202.0011
Loop Timing Belt178
Cat # 001437

当此处朝向自己时
This part is facing towards
you.



电机在左边的为右组件
The motor is at the right side
of the left Z-axis assembly.

20.203.0070

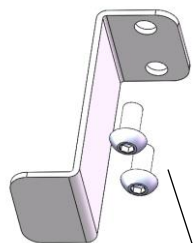
Z右组件

Left Z-Axis Assembly

20.204.0187
Z右后运动组件
Z-Axis Right Rear Moving Assembly

02.203.0091
Z轴右后型材
Z-Axis Right Back Profile

03.202.0073
Z拖链卡扣
Z-Shaped Cable Chain
Clip



09.202.0001
内六角半圆头螺钉 M3*6
M3 x 6 Hex Socket Half
Round Head Screw

02.203.0093
Z右底型材
Z-Axis Right Bottom Profile

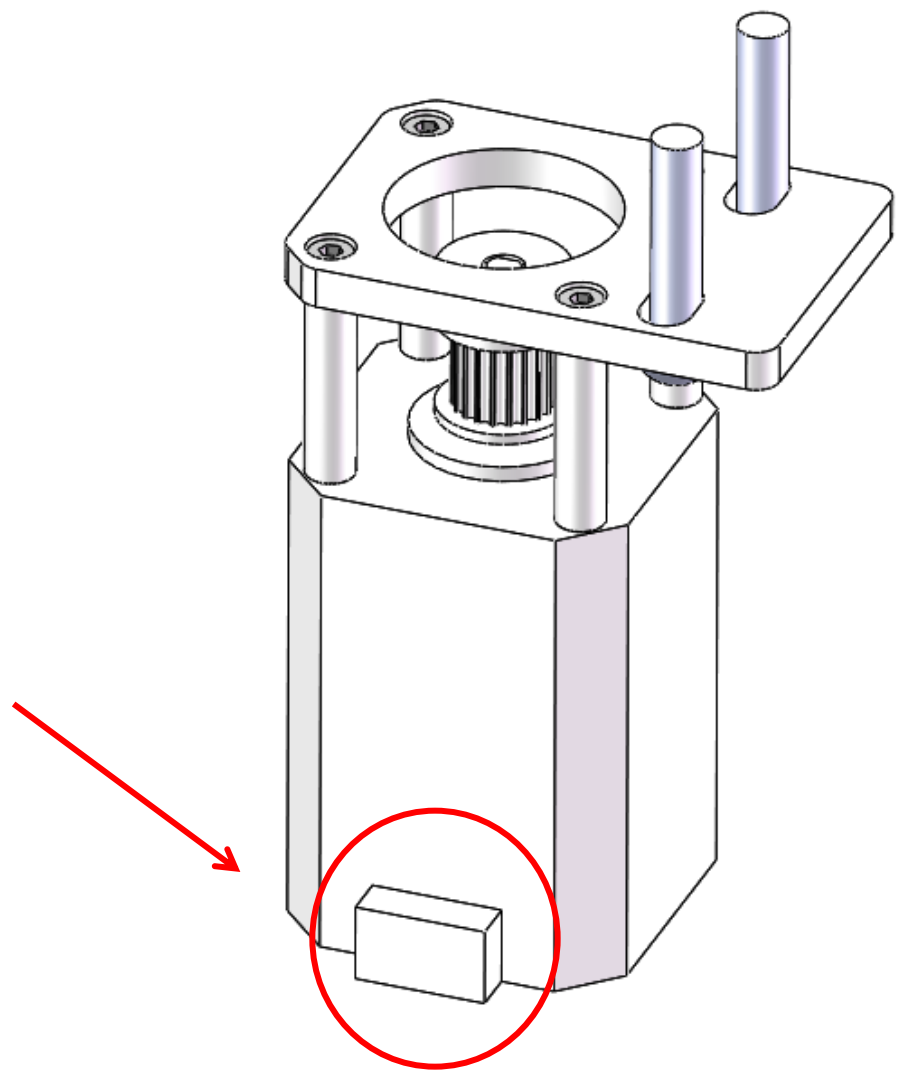
02.203.0094
Z右顶型材
Z-Axis Right Top Profile

02.203.0092
Z轴右前型材
Z-Axis Right Front Profile

20.204.0186
OrangeStorm Giga Z右前运动组件
Z-Axis Right Front Moving Assembly

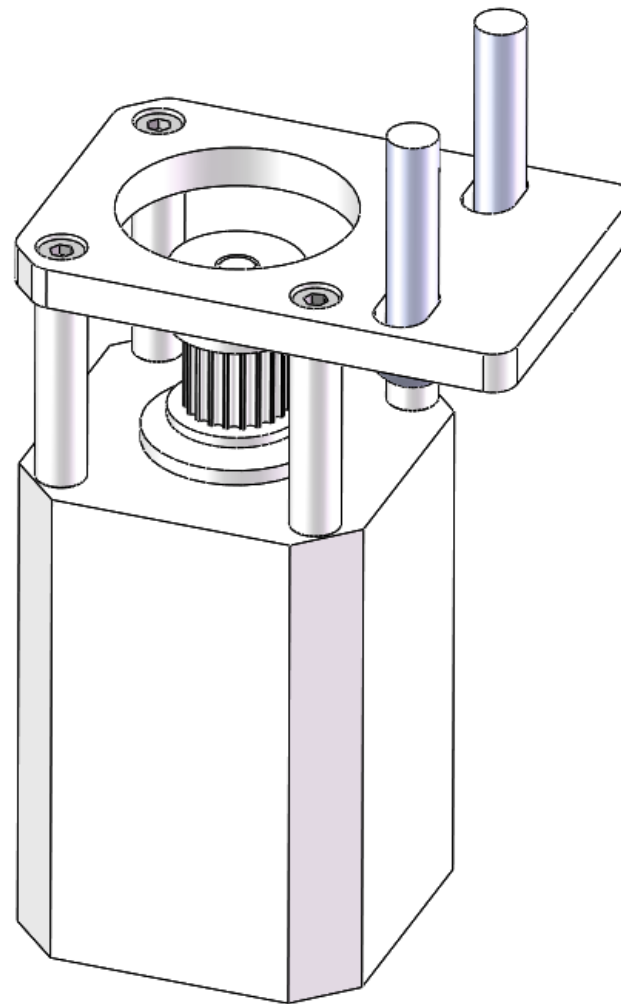
Z轴拖链卡扣
Z-Axis Cable
Chain Clip





20.204.0188
Z轴电机右组件

Right Assembly of the Z-Axis Motor

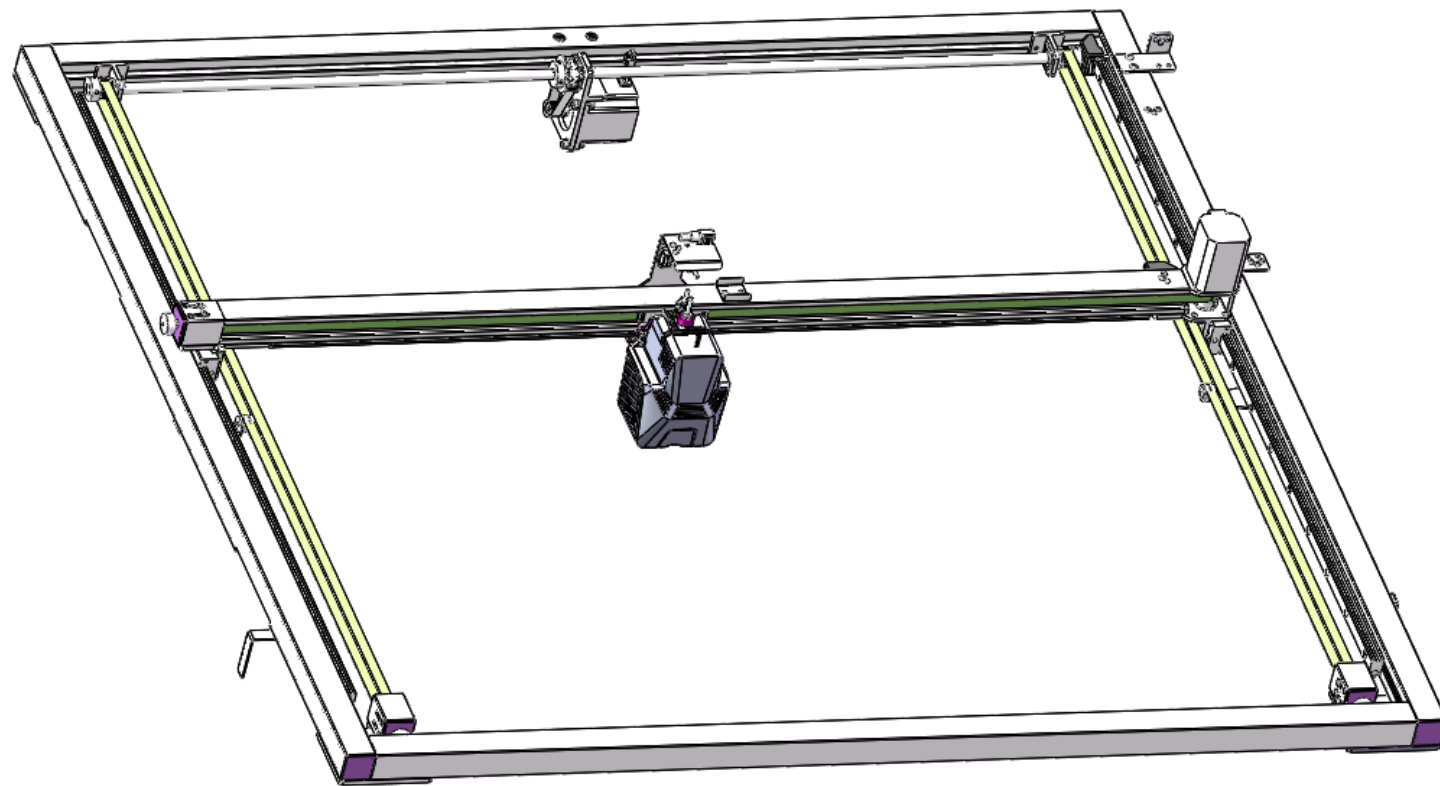


20.204.0174
Z轴电机左组件

Left Assembly of the Z-Axis Motor

Z轴电机右组件组成部件和Z轴电机左组件并无不同，可参考前文Z轴电机左组件分解图，其主要区别体现在组装时电机接口的朝向不同

The components of the right assembly of the Z-axis motor are the same as the left assembly of the Z-axis motor, which can refer to the exploded diagram of the left assembly of the Z-axis motor above. The main difference is reflected in the different orientation of the motor interface in assembly.



20.203.0069
XY轴组件
X & Y Axis Assembly

20.204.0179
X轴组件
X-Axis Assembly

02.203.0096
Y后型材
Y-Axis Back Profile

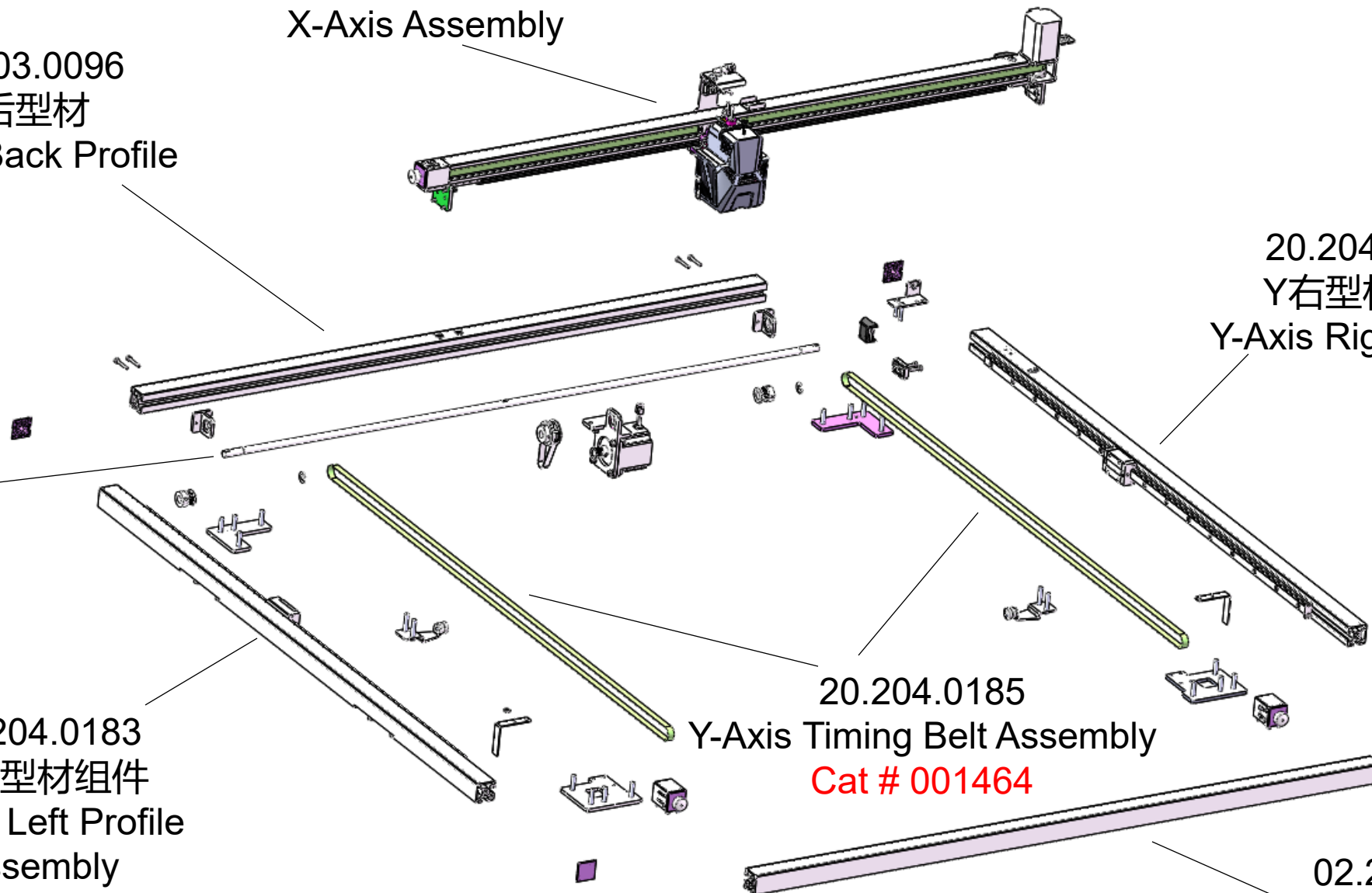
20.204.0184
Y右型材组件
Y-Axis Right Profile

06.202.0010
光轴
Plain Shaft

20.204.0183
Y左型材组件
Y-Axis Left Profile
Assembly

20.204.0185
Y-Axis Timing Belt Assembly
Cat # 001464

02.203.0095
Y前型材
Y-Axis Front Profile



20.204.0180
Y轴张紧组件
Y-Axis Tension Assembly

03.202.0076
Z轴限位片
Z-Axis Limit Plate

09.202.0001
内六角半圆头螺钉 M3*6
M3 x 6 Hex Socket Half
Round Head Screw

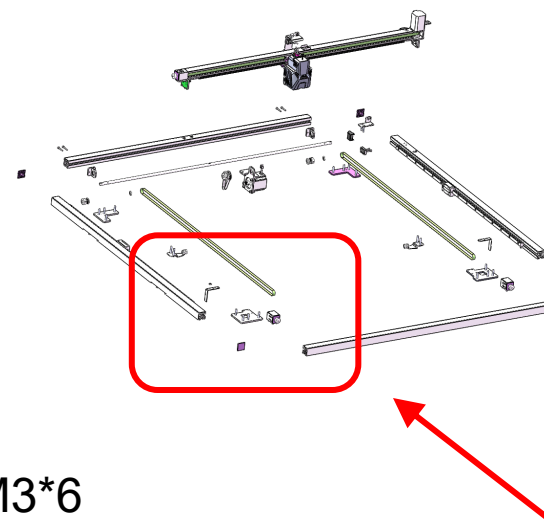
09.207.0023
内六角圆柱头弹平垫组
合螺钉 M6*25
M6 x 25 Hex Socket
Domed Head Screws
with Washer

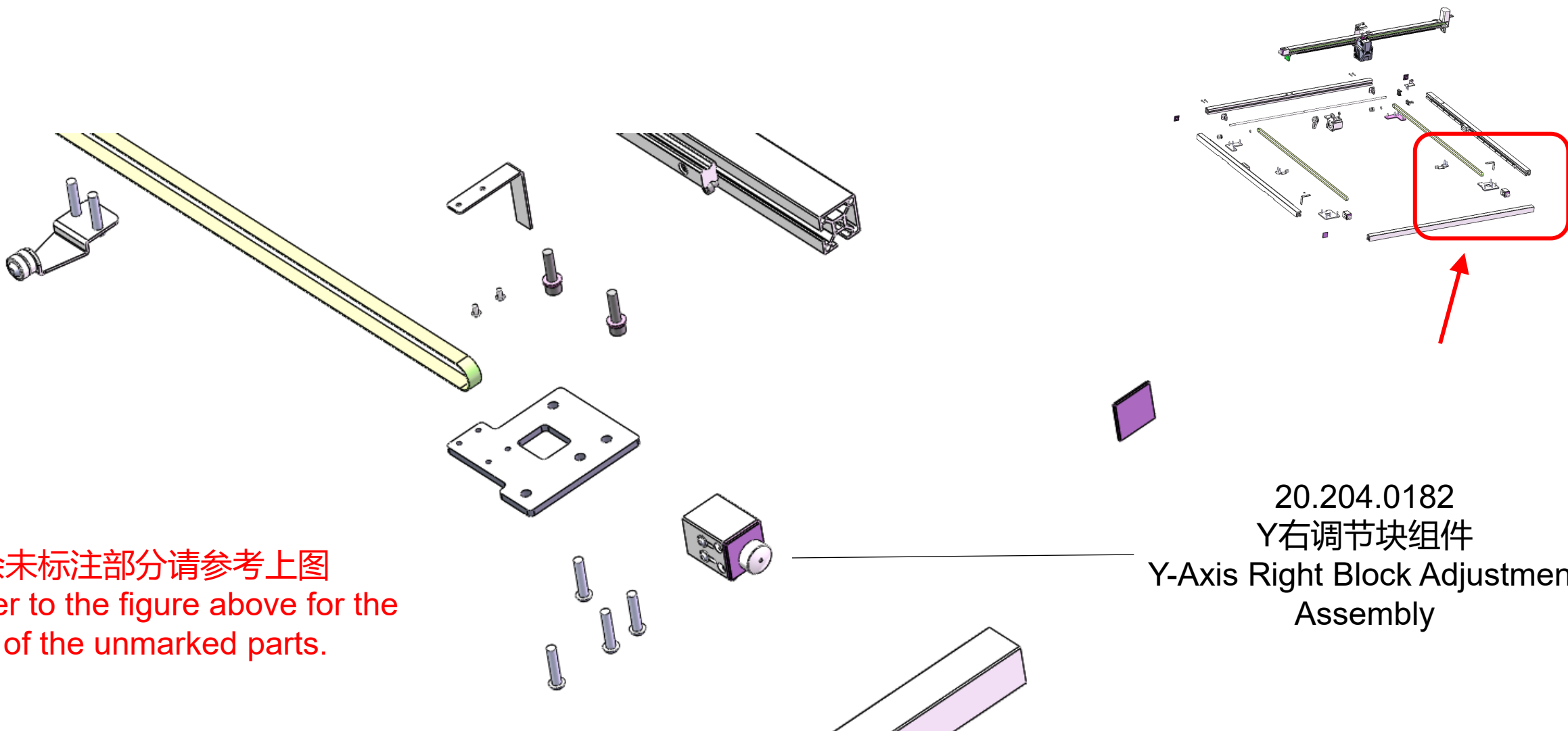
03.201.0057
Y前连接板
Y-Axis Front Connection Board

09.202.0053
内六角半圆头螺钉 M6*28
M6 x 28 Hex Socket Half
Round Head Screw

20.204.0181
Y左调节块组件
Y-Axis Left Adjustment Block
Assembly

05.201.0147
3030型材端盖
3030Profile Cover





其余未标注部分请参考上图
Refer to the figure above for the
rest of the unmarked parts.

20.204.0182
Y右调节块组件
Y-Axis Right Block Adjustment
Assembly

09.203.0023
内六角圆柱头螺钉 M4*25
M4 x 25 Hex Socket Domed Head
Screw

20.204.0177
Y轴支架组件
Y-Axis Holder
Assembly

06.206.0010
同步轮
Timing Pulley

09.207.0023
内六角圆柱头弹平垫组合螺钉 M6*25
M6 x 25 Hex Socket Domed Head Screws with Washer

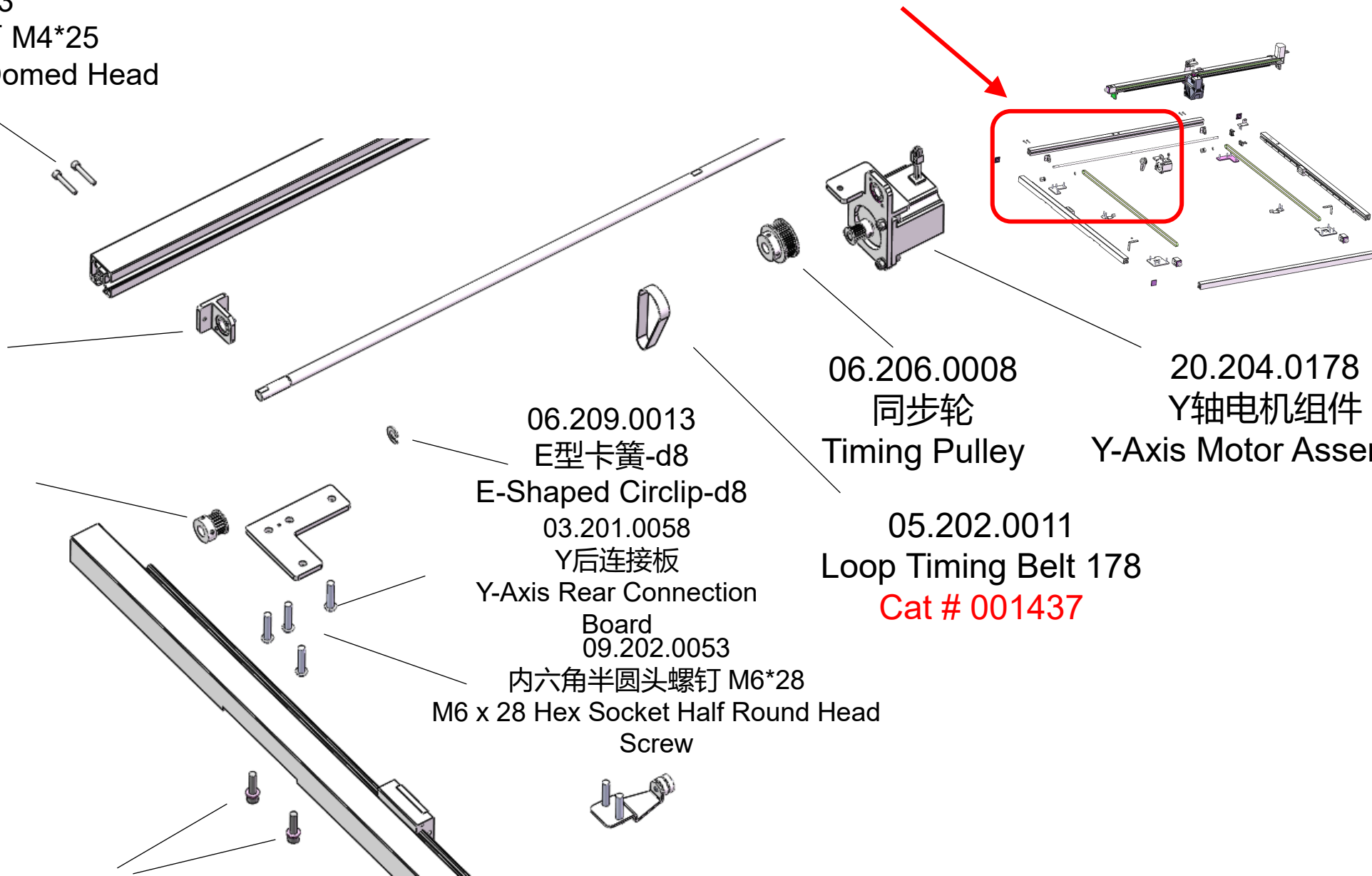
06.209.0013
E型卡簧-d8
E-Shaped Circlip-d8
03.201.0058
Y后连接板
Y-Axis Rear Connection
Board

09.202.0053
内六角半圆头螺钉 M6*28
M6 x 28 Hex Socket Half Round Head
Screw

06.206.0008
同步轮
Timing Pulley

05.202.0011
Loop Timing Belt 178
Cat # 001437

20.204.0178
Y轴电机组件
Y-Axis Motor Assembly



09.203.0023
内六角圆柱头螺钉 M4*25
M4 x 25 Hex Socket Domed
Head Screw

20.204.0177
Y轴支架组件
Y-Axis Holder Assembly

20.205.0109
限位开关组件
Limit Switch Assembly

09.202.0027
内六角半圆头螺钉 M4*25
M4 x 25 Hex Socket Half Round
Head Screw

03.201.0061
Z拖链安装板
Installation Board of the Z-Axis
Cable Chain

09.202.0001
内六角半圆头螺钉 M3*6
M3 x 6 Hex Socket Half Round
Head Screw

06.206.0010
同步轮
Timing Pulley

06.209.0013
E型卡簧-d8
E-Shaped Circlip-d8

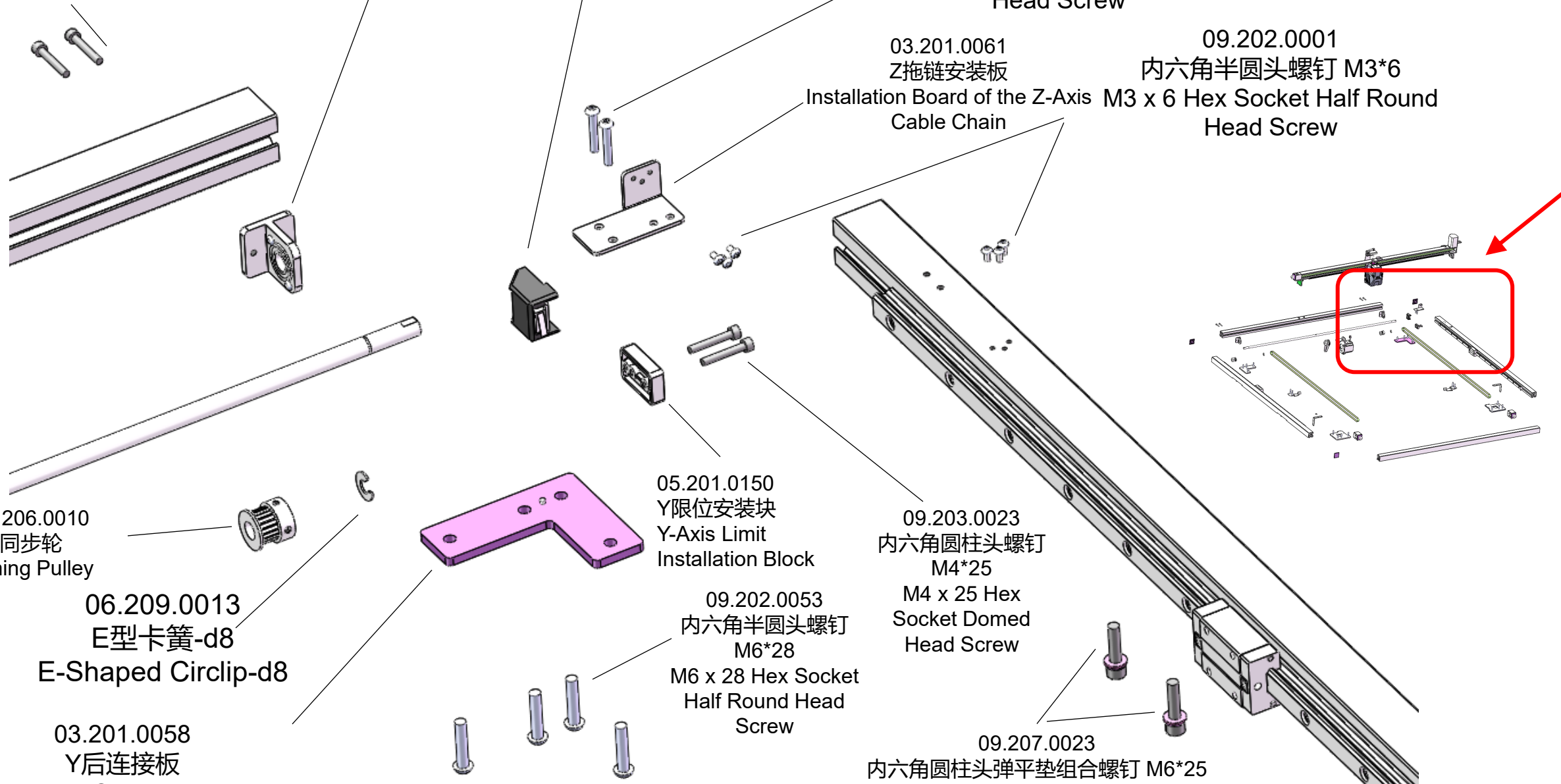
03.201.0058
Y后连接板
Y-Axis Rear Connection Board

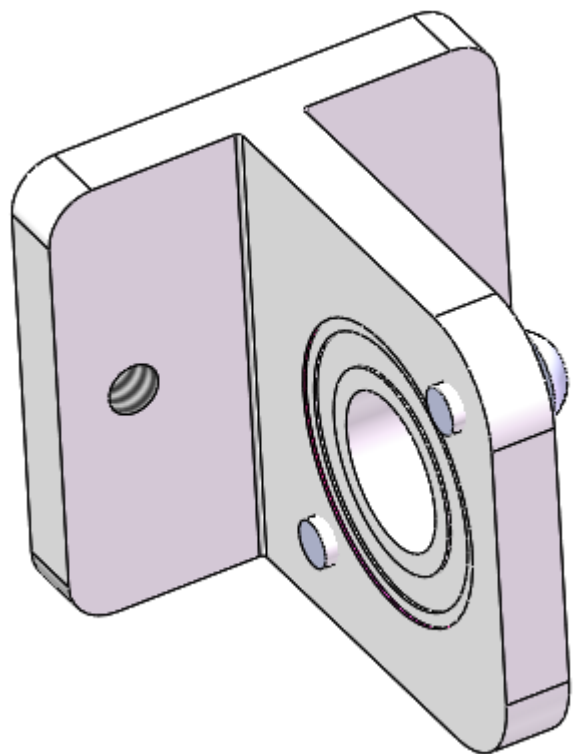
05.201.0150
Y限位安装块
Y-Axis Limit
Installation Block

09.202.0053
内六角半圆头螺钉
M6*28
M6 x 28 Hex Socket
Half Round Head
Screw

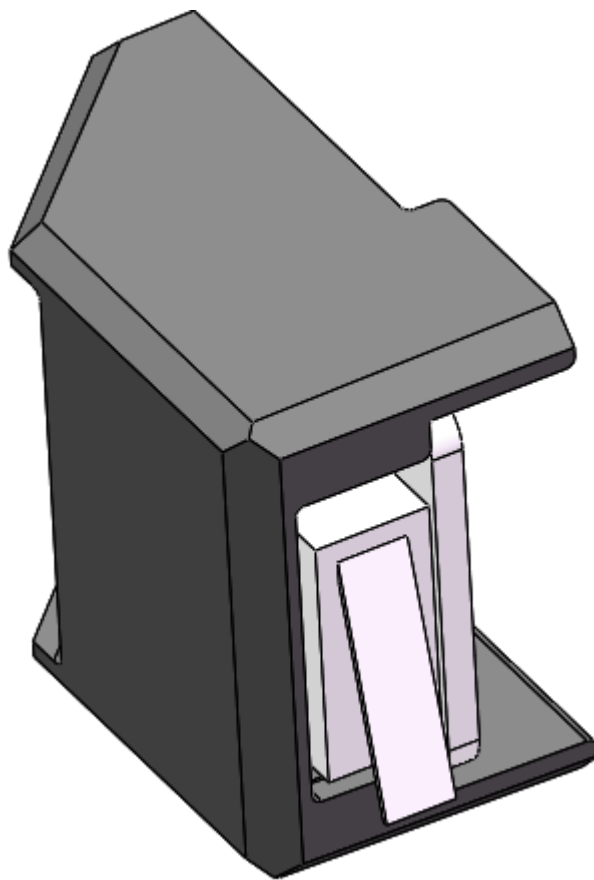
09.203.0023
内六角圆柱头螺钉
M4*25
M4 x 25 Hex
Socket Domed
Head Screw

09.207.0023
内六角圆柱头弹平垫组合螺钉 M6*25
M6 x 25 Hex Socket Domed Head Screws with Washer

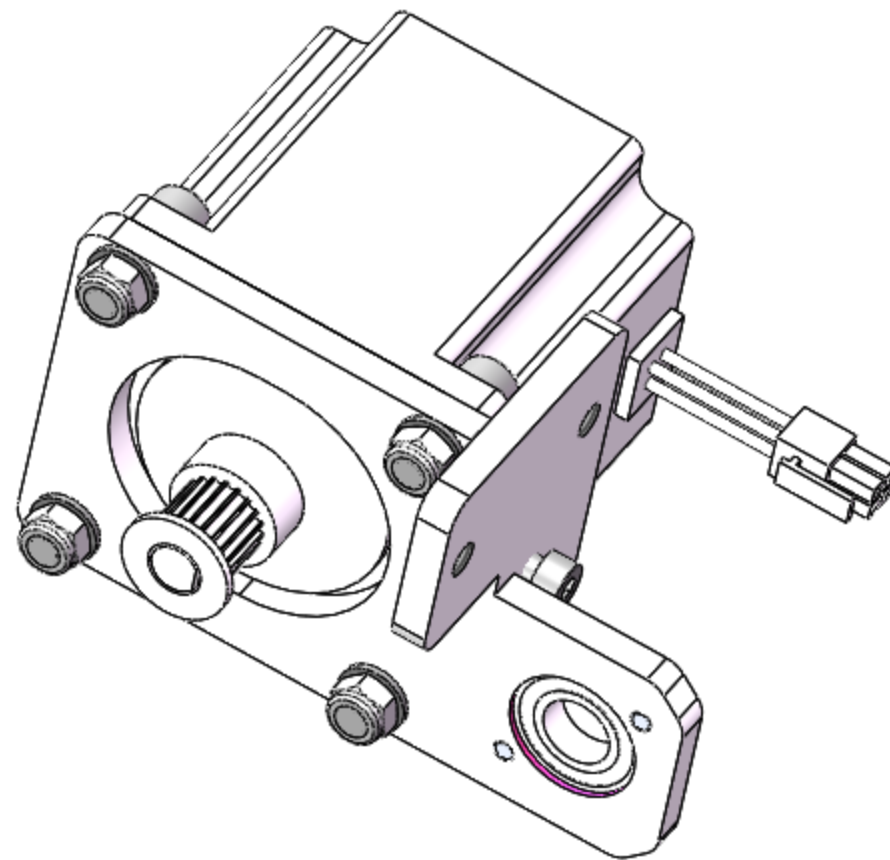




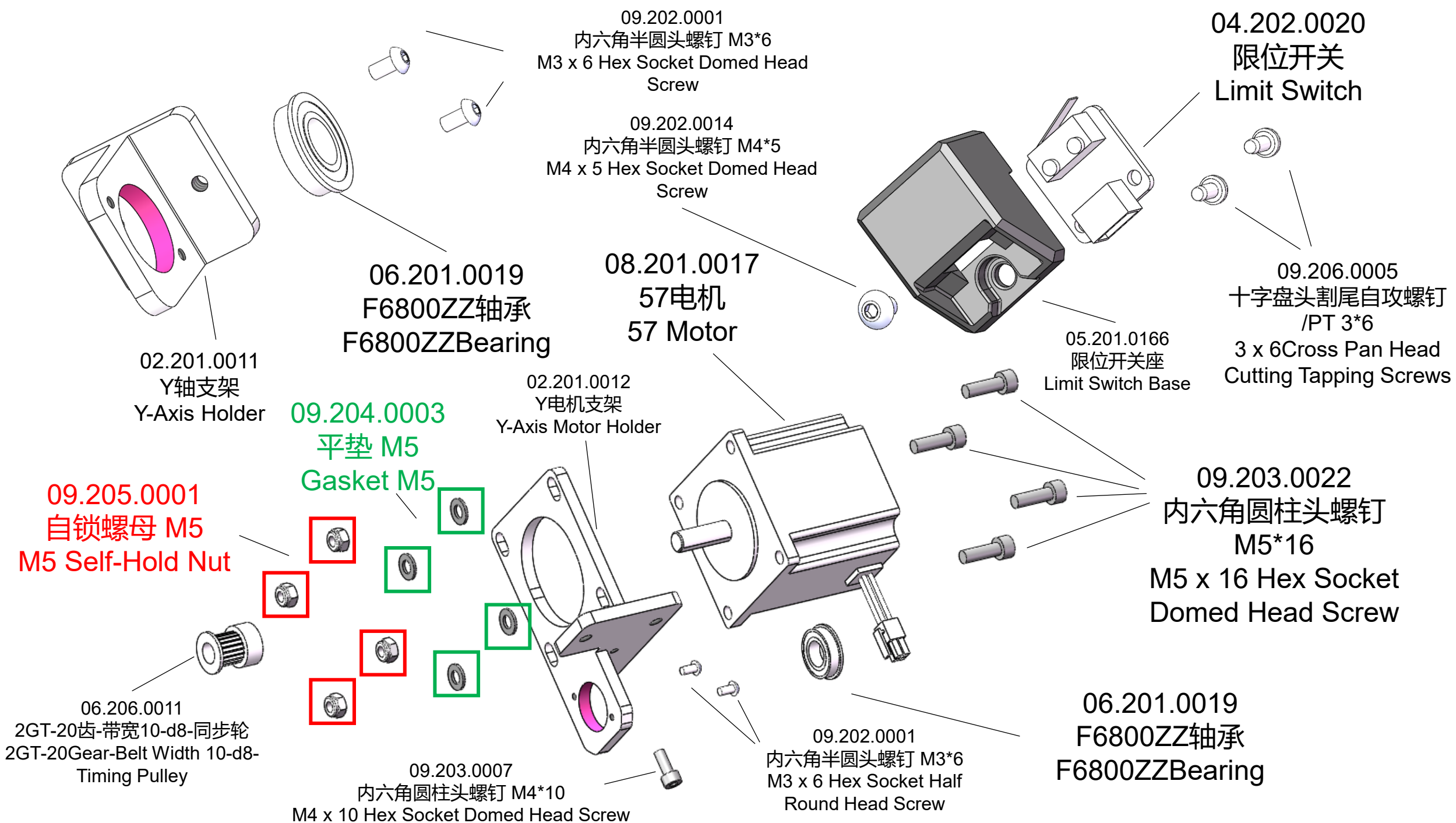
20.204.0177
Y轴支架组件
Y-Axis Holder Assembly

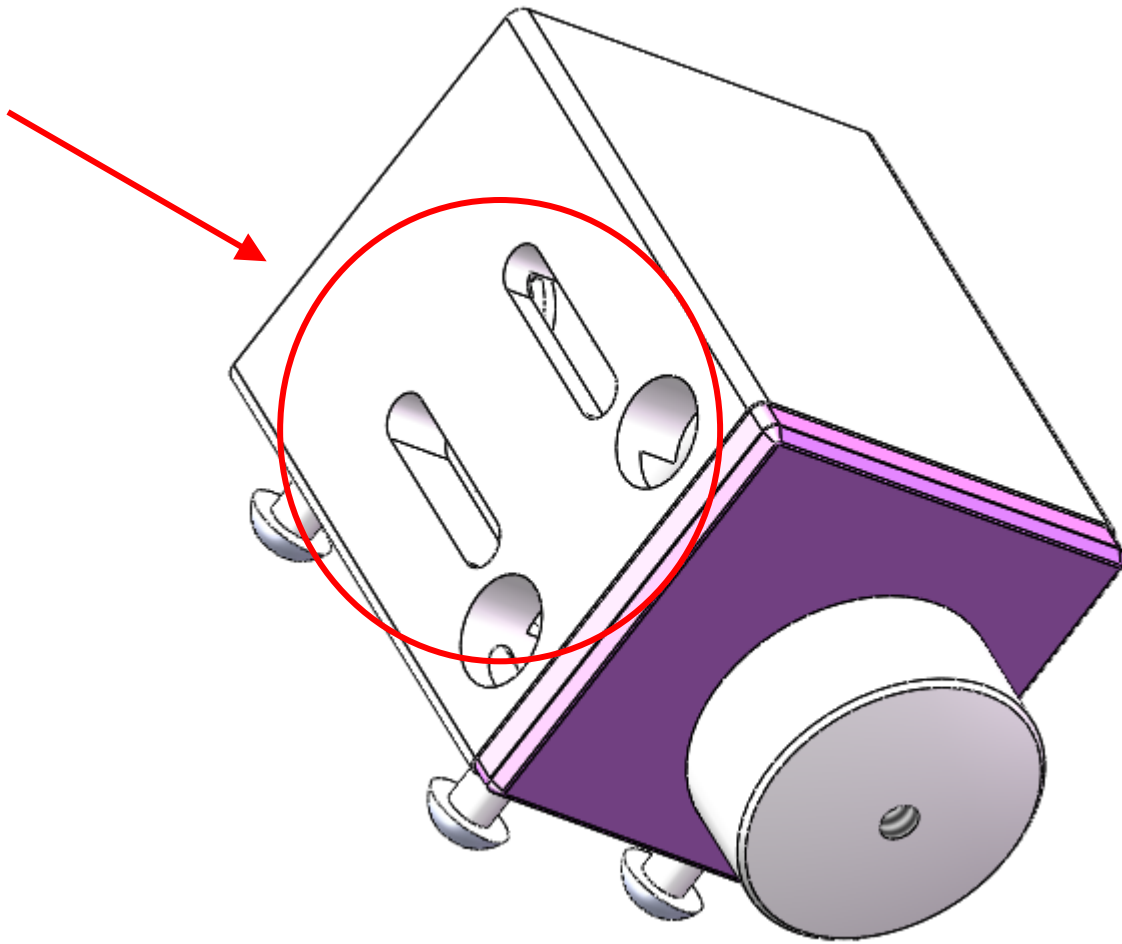


20.205.0109
限位开关组件
Limit Switch Assembly



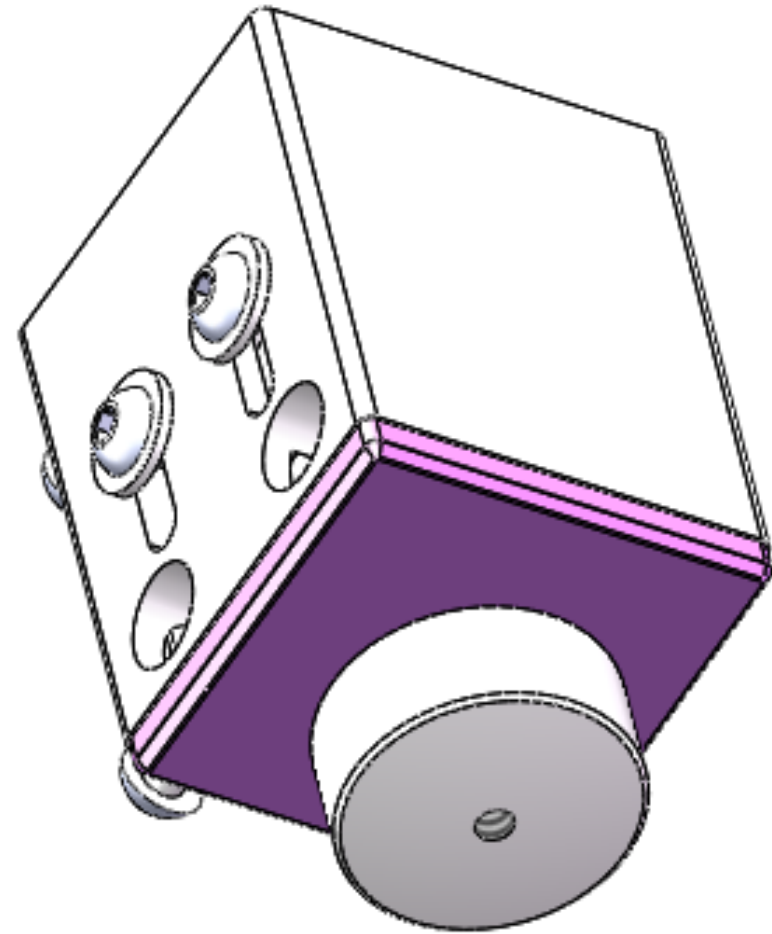
20.204.0178
Y轴电机组件
Y-Axis Motor Assembly





20.204.0181
Y左调节块组件

Y-Axis Left Adjustment Block Assembly

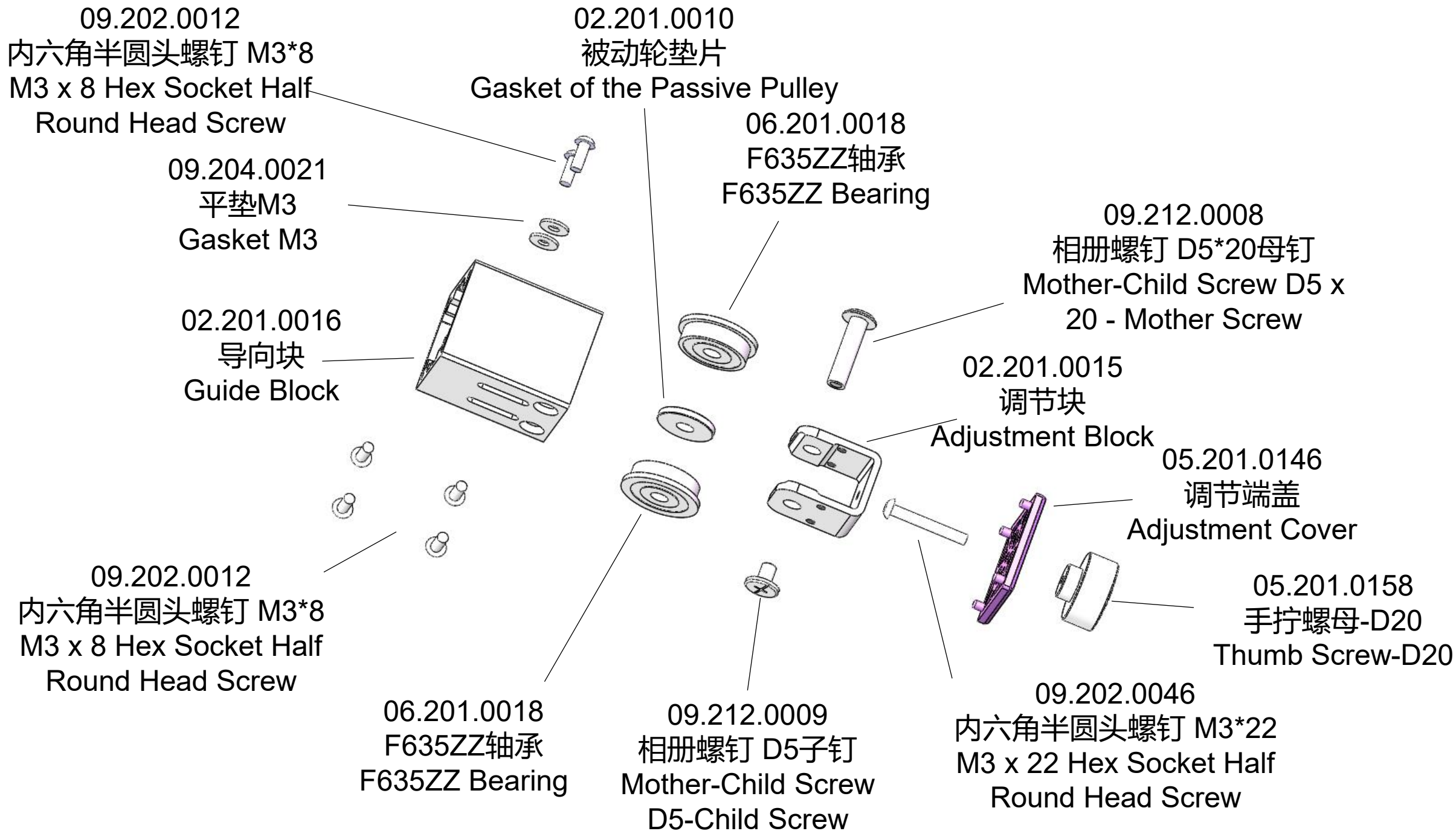


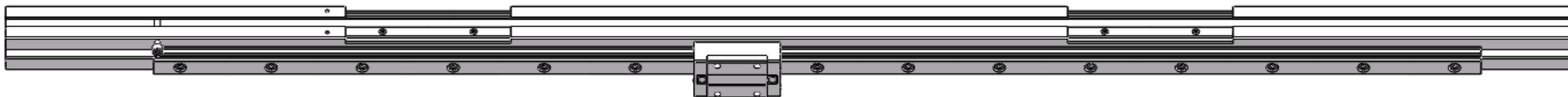
20.204.0182
Y右调节块组件

Y-Axis Right Adjustment Block Assembly

左调节块组件和右调节块组件构成部件相同，
主要区别在于导向块上安装的螺丝位置不同

The left adjustment block assembly and the right adjustment block assembly consist of the same components.
The main difference is that the screws installed on the guide block are located differently.





20.204.0184、
Y右型材组件
Y-Axis Right Profile Assembly

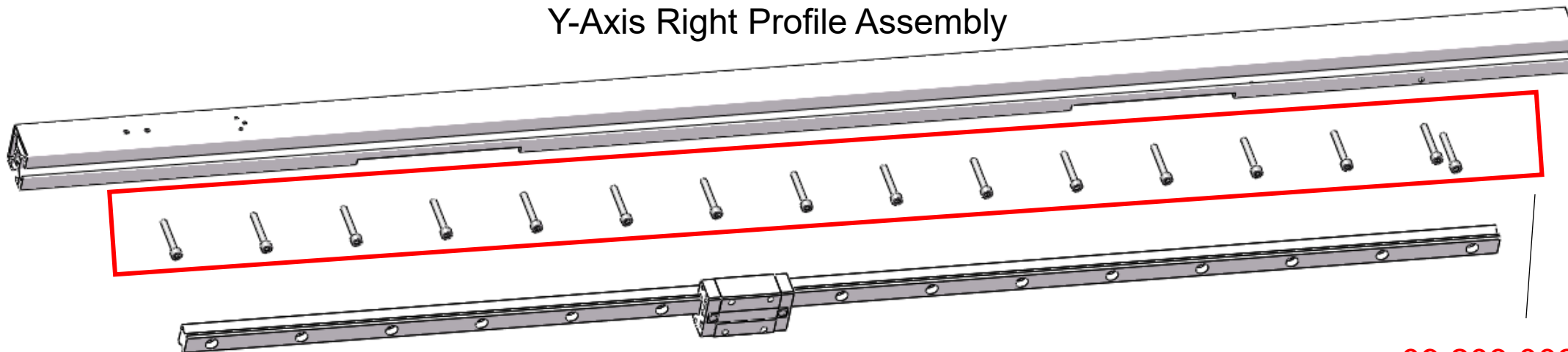


20.204.0183
Y左型材组件
Y-Axis Left Profile Assembly

02.203.0098

Y右型材

Y-Axis Right Profile Assembly



09.203.0024

内六角圆柱头螺钉 M4*28
M4 x 28 Hex Socket
Domed Head Screw

06.212.0001

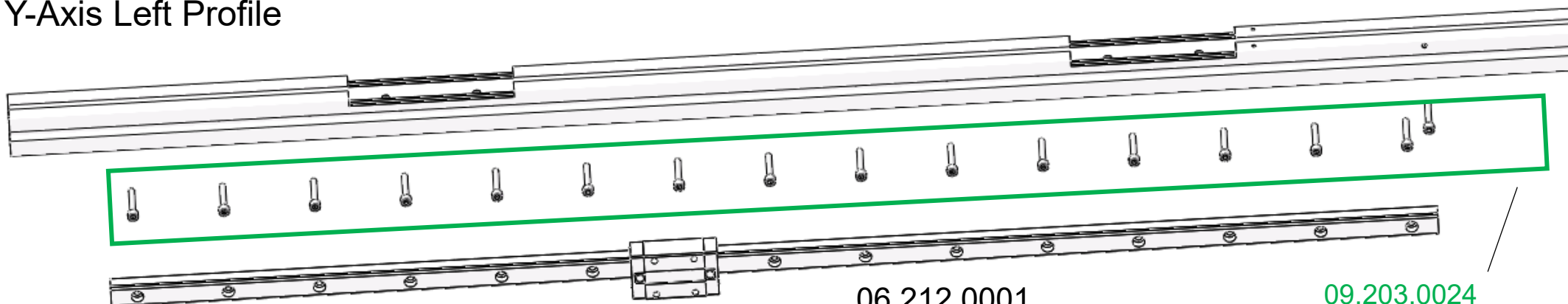
直线导轨组件

Linear Guide Rail Assembly

02.203.0097

Y左型材

Y-Axis Left Profile



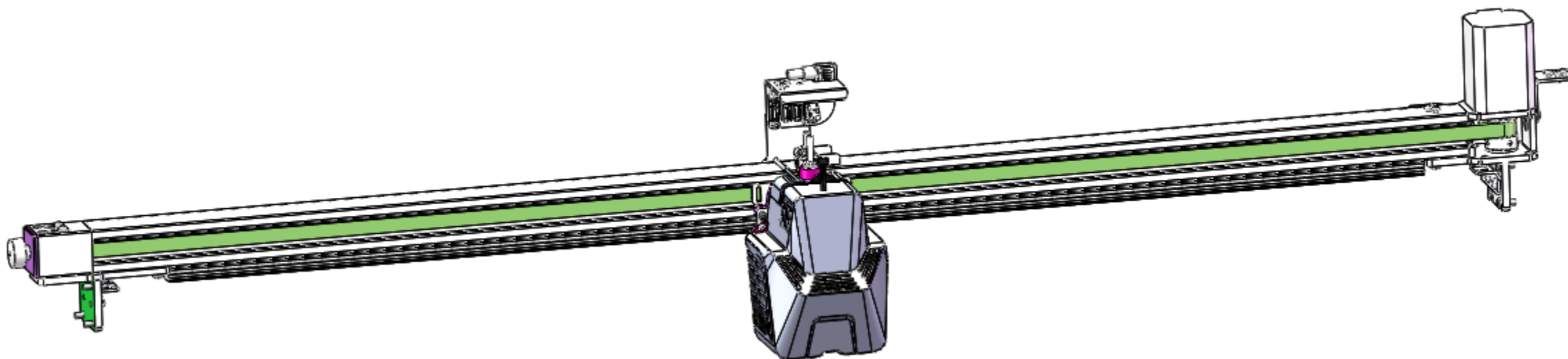
09.203.0024

内六角圆柱头螺钉 M4*28
M4 x 28 Hex Socket Domed Head Screw

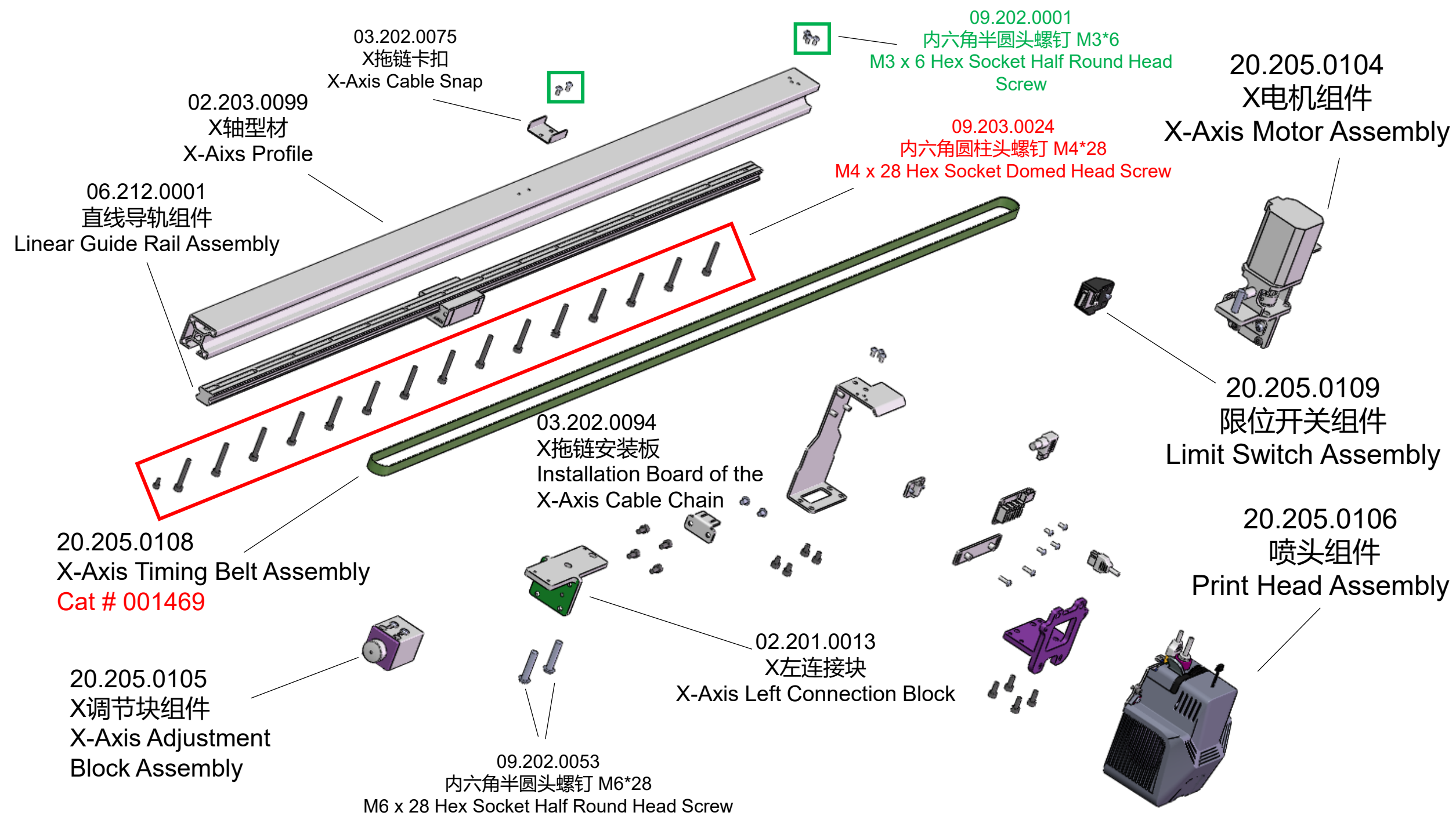
06.212.0001

直线导轨组件

Linear Guide Rail



20.204.0179
X轴组件
X-Axis Assembly



09.202.0008
角半圆头螺钉 M4*6

03.202.0094
X拖链安装板

09.202.0001
内六角半圆头螺钉 M3*6

03.202.0077
Y同步带卡扣

09.203.0001
角圆柱头螺钉 M4*8

03.202.0098
X同步带卡扣

09.202.0004

02.201.0017
喷头安装块

09.203.0031

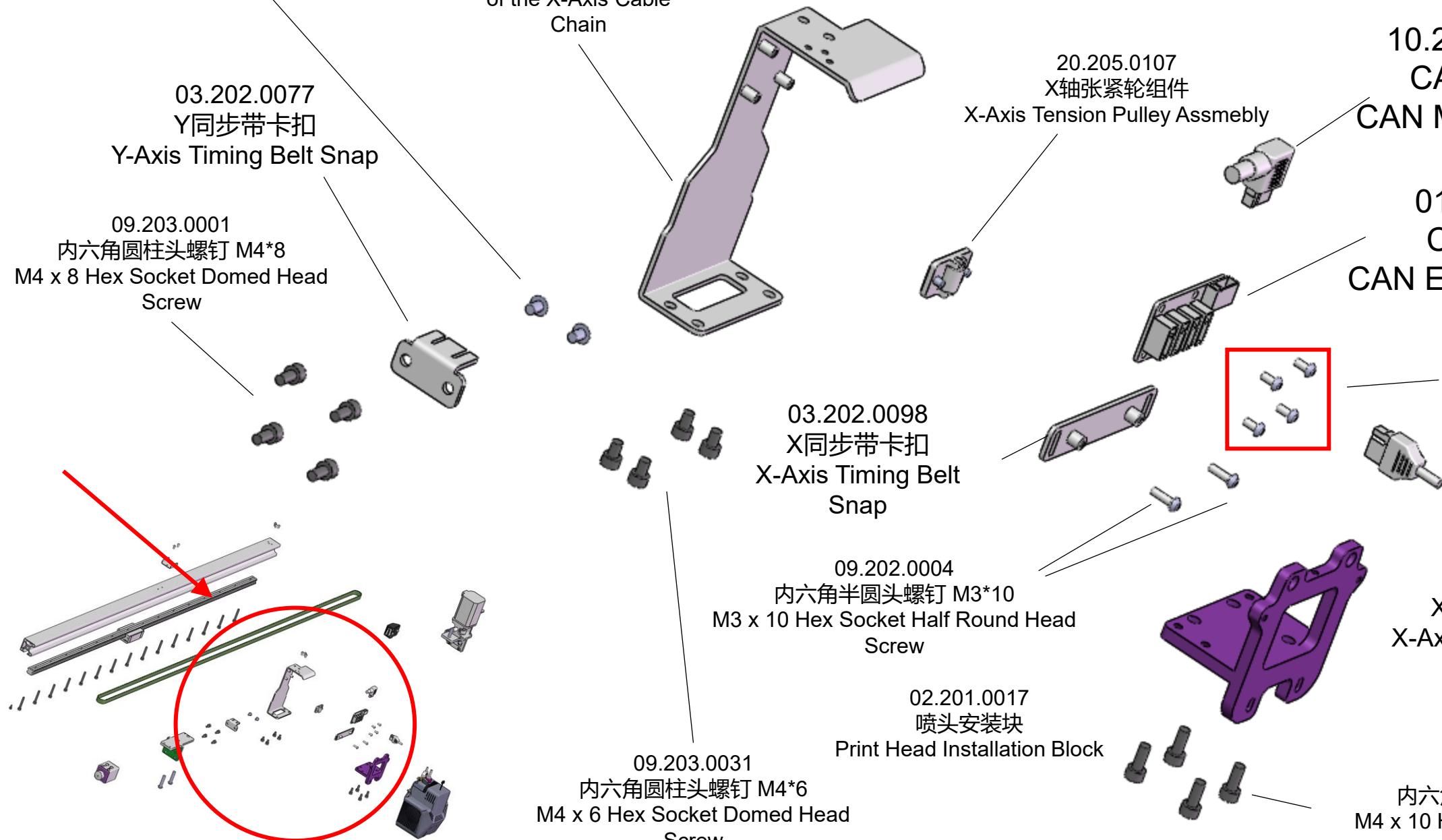
10.202.0220

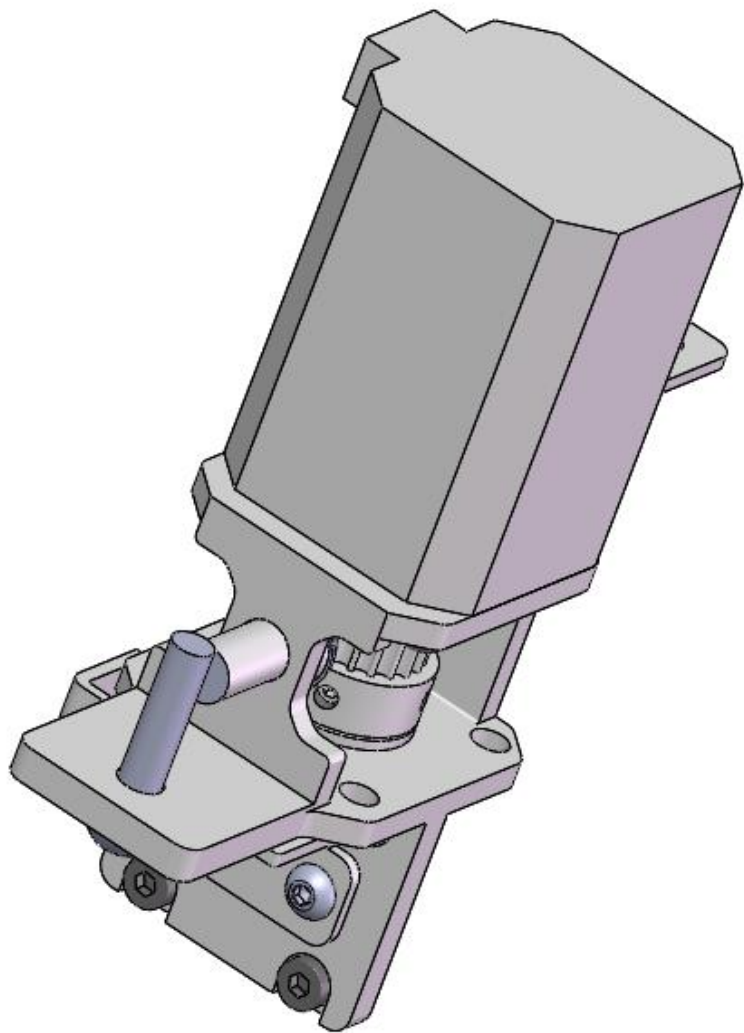
01.201.0043 CAN拓展板

09.202.0001

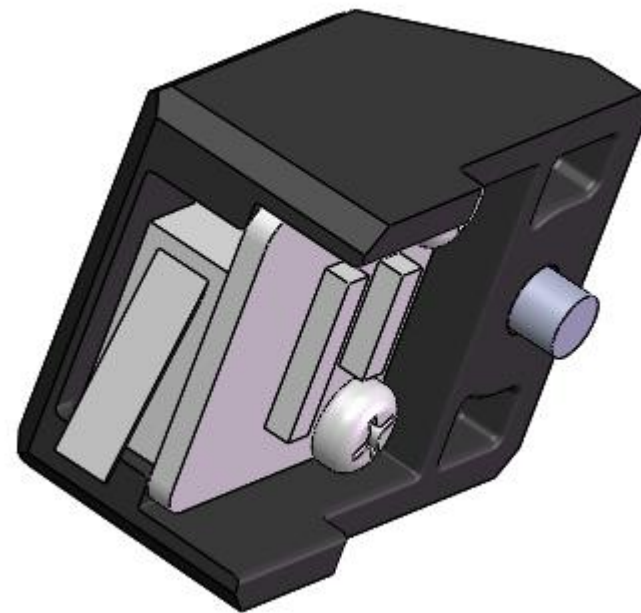
10.202.0214

09.203.0007

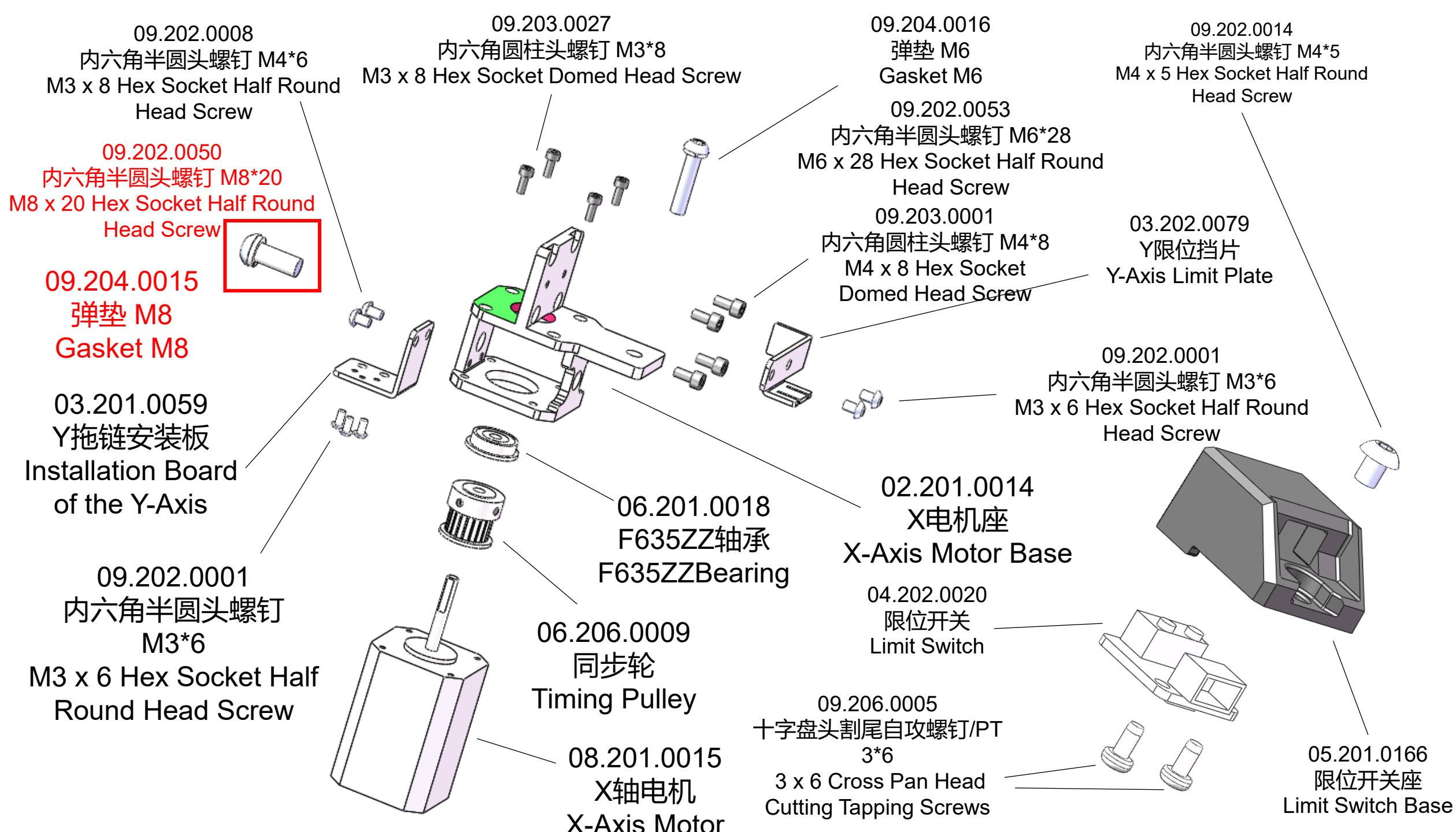


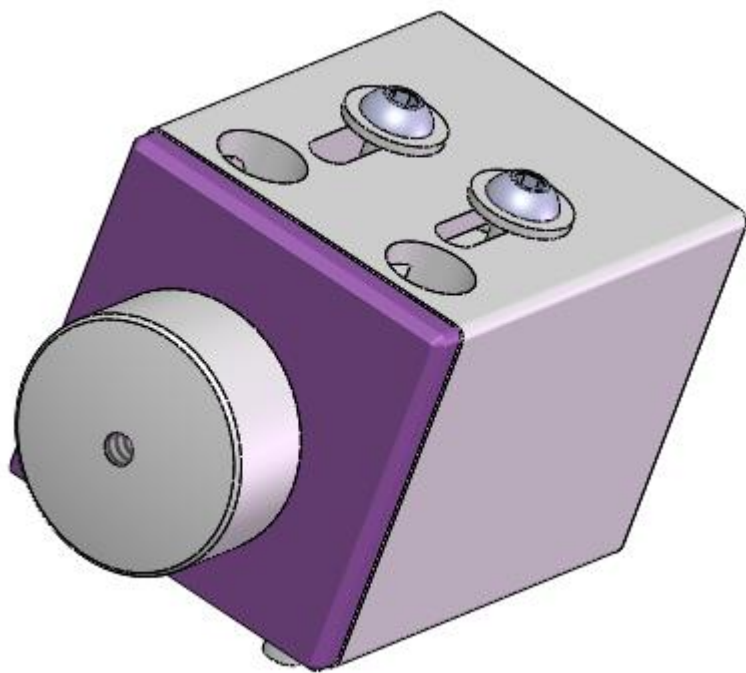


20.205.0104
X电机组件
X-Axis Motor Assembly

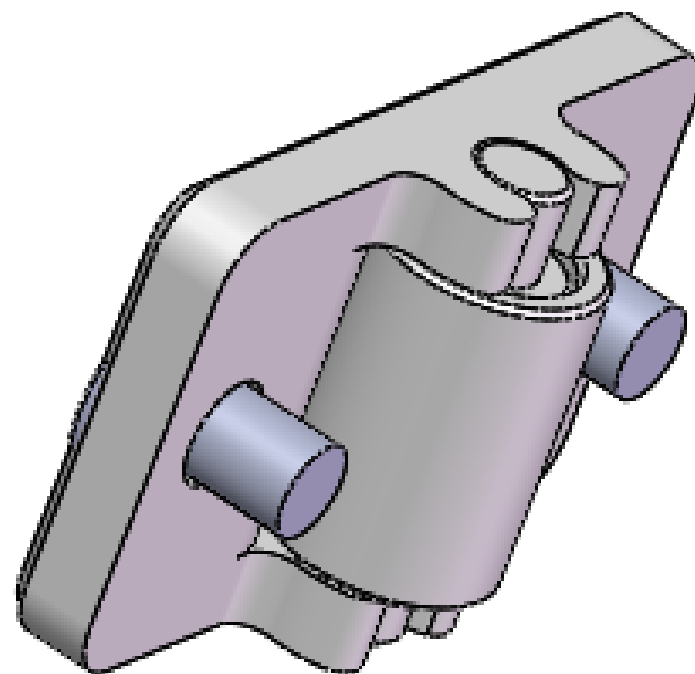


20.205.0109
限位开关组件
Limit Switch Assembly

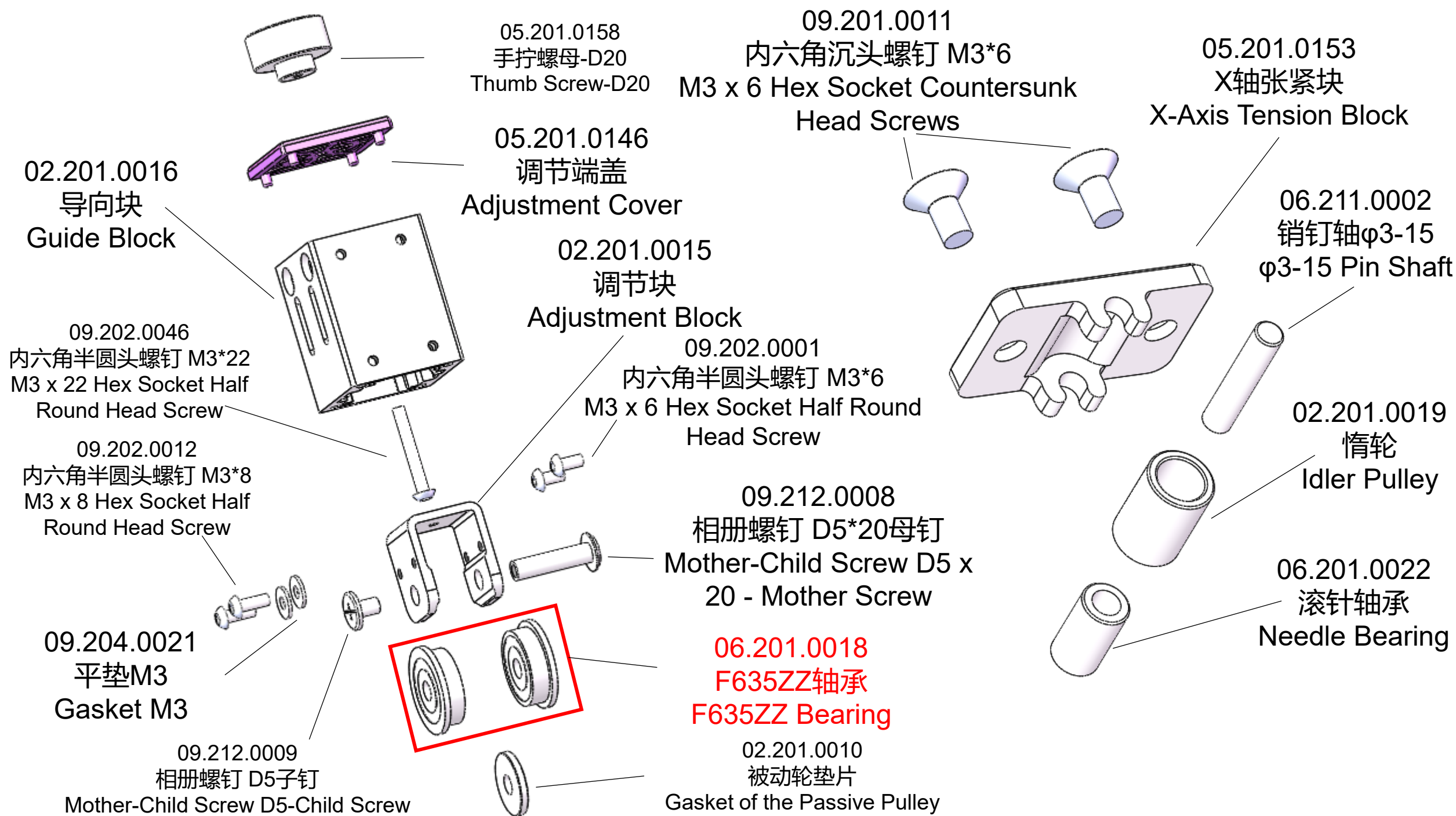




20.205.0105
X调节块组件
X-Axis Adjustment Block Assembly

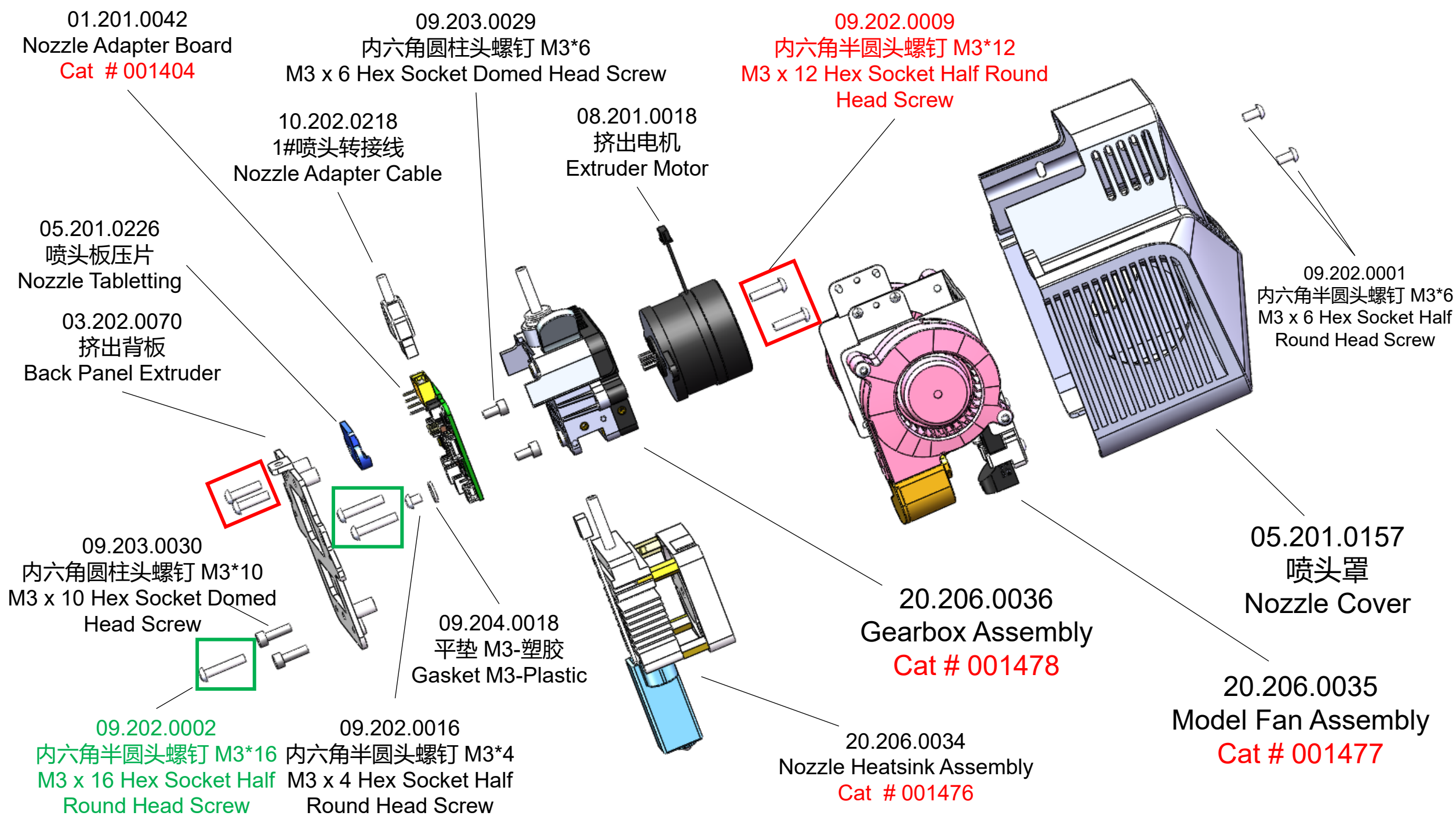


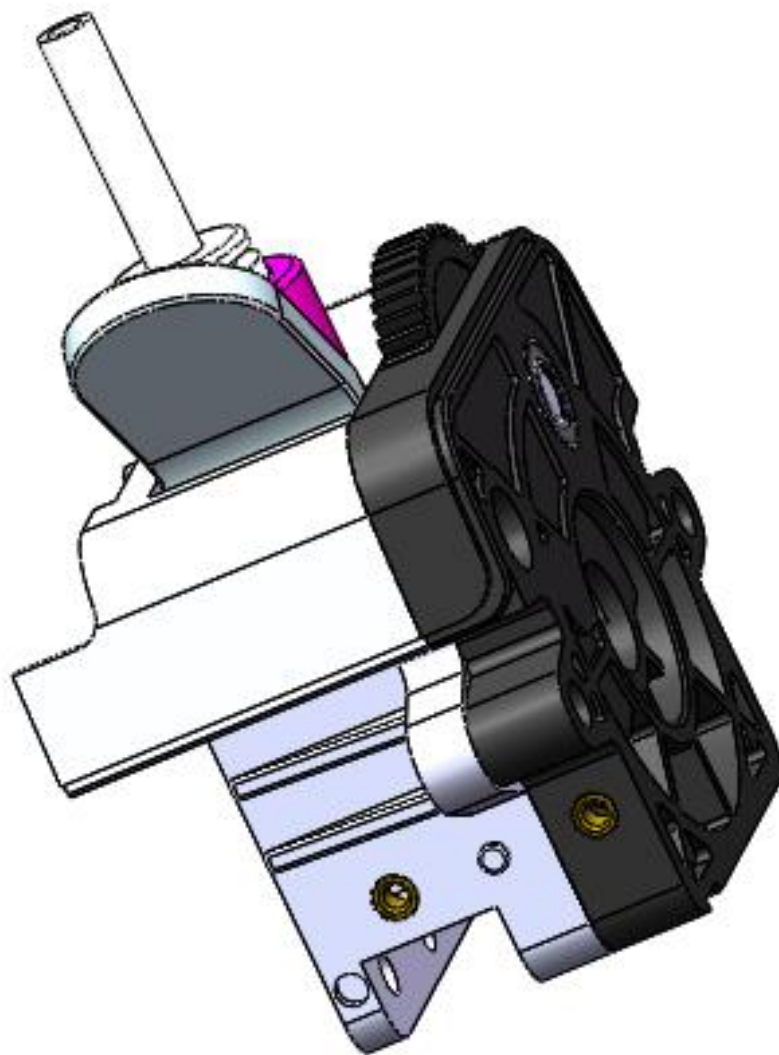
20.205.0107
X轴张紧轮组件
X-Axis Tension Pulley Assembly



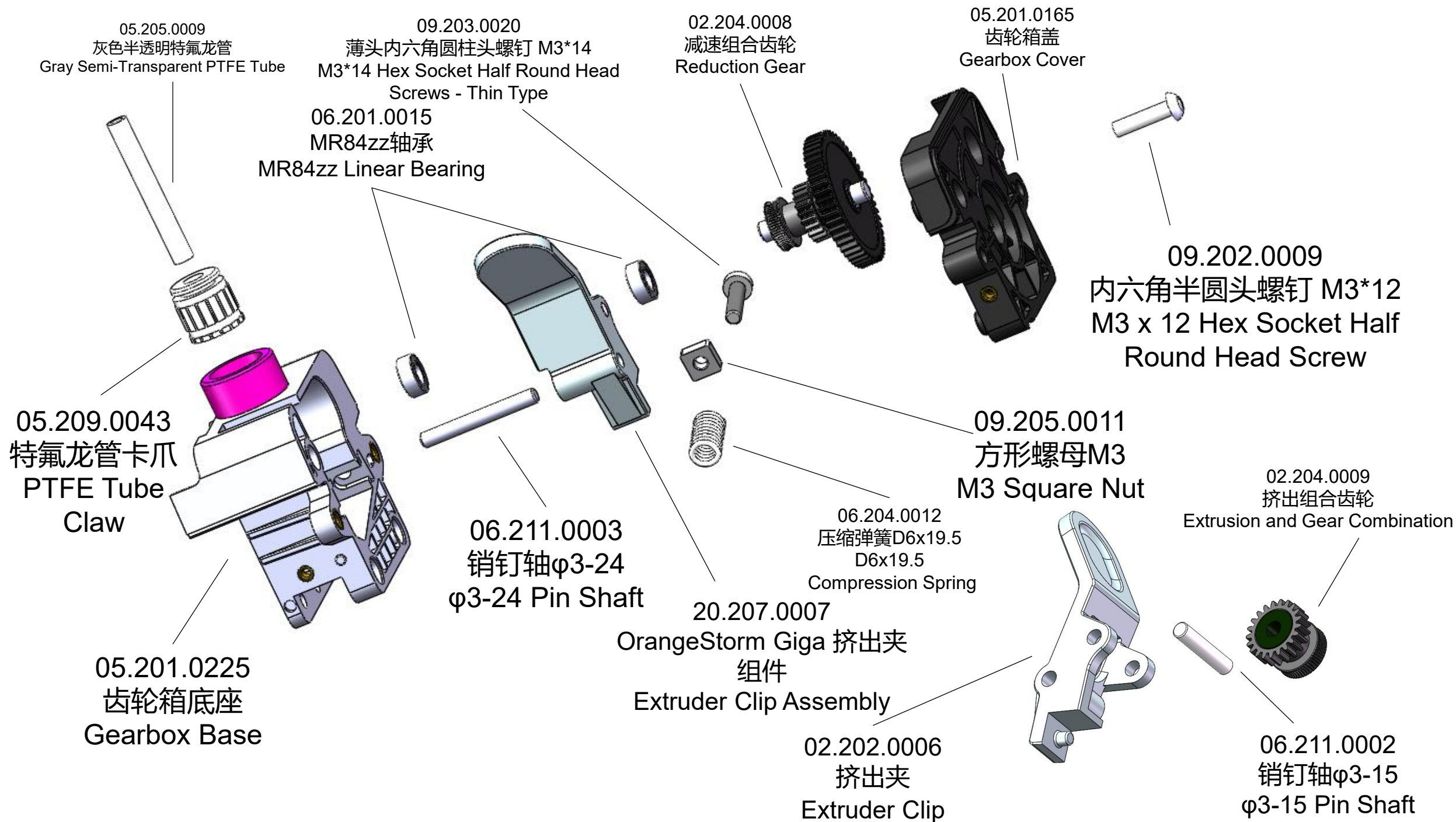


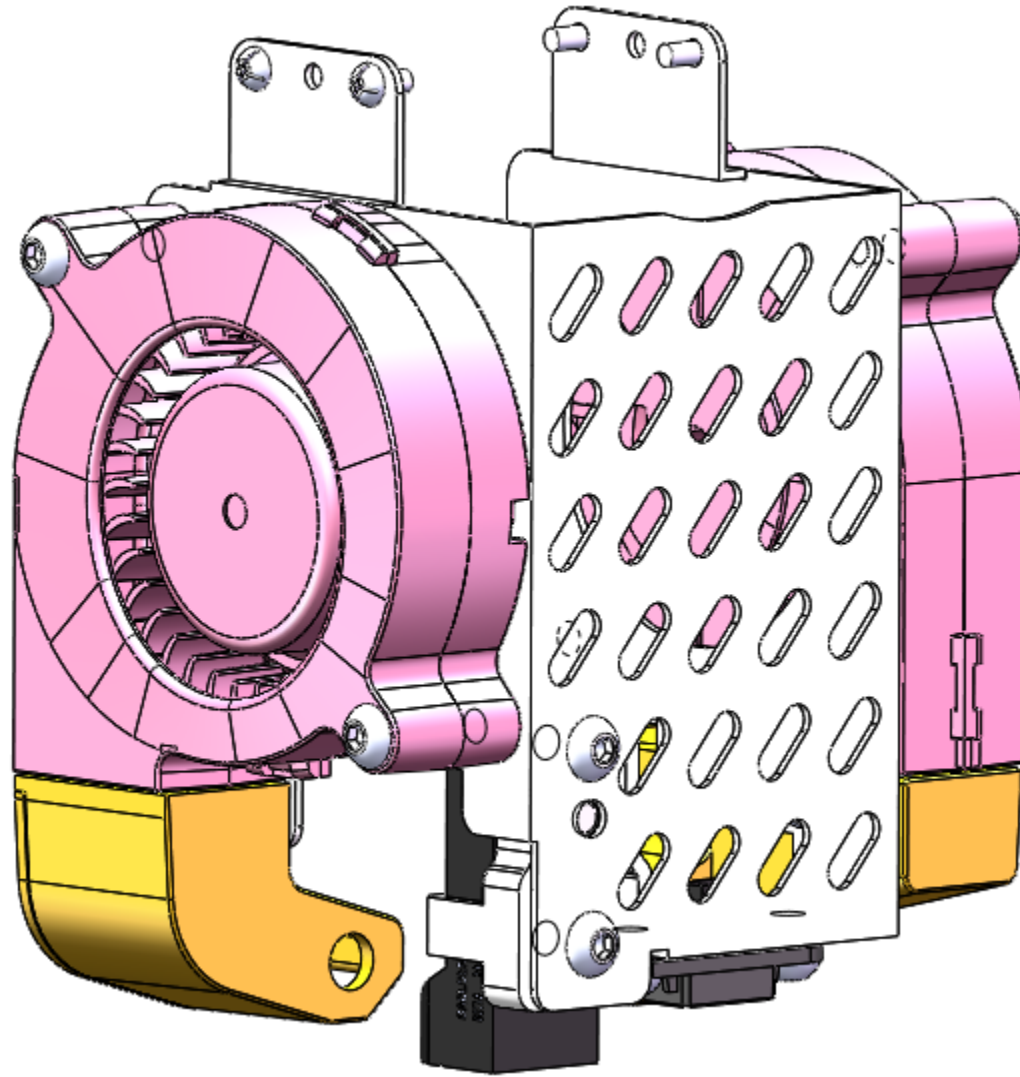
20.205.0106
喷头组件
Print Head Assembly





20.206.0036
Gearbox Assembly
Cat # 001478





20.206.0035
Model Cooling Fan Assembly
Cat # 001477

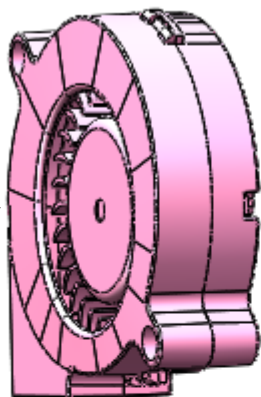
09.202.0040
十字半圆头螺钉 M2*4
M2 x 4 Cross Half Round Head Screw



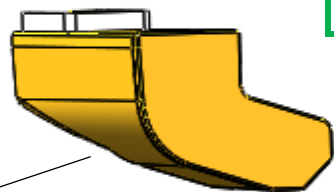
04.203.0025
5015 Blower Fan
Cat # 001429



09.202.0002
内六角半圆头螺钉 M3*16
M3 x 16 Hex Socket Half Round Head Screw



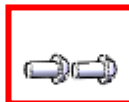
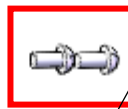
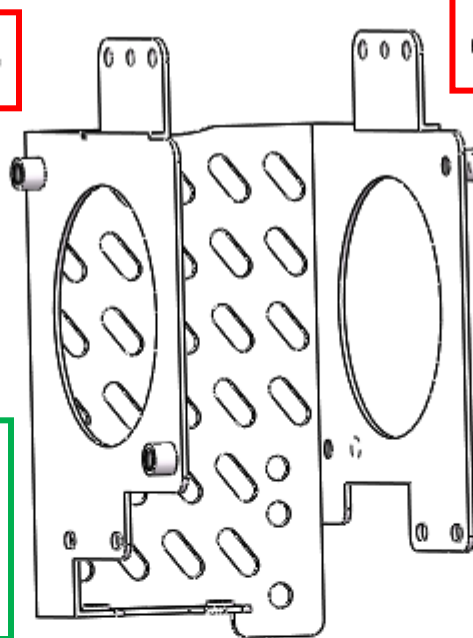
05.201.0149
右导风件
Right Wind Guide



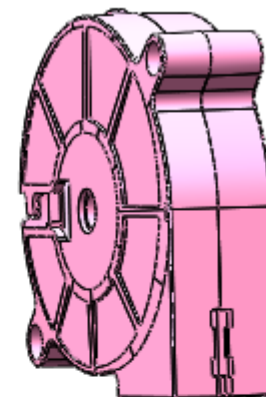
05.201.0108
挤出灯罩
Extruder Light Board

09.202.0001
内六角半圆头螺钉 M3*6
M3 x 6 Hex Socket Half Round Head Screw

06.209.0009
挤出灯板
Extruder Light Board



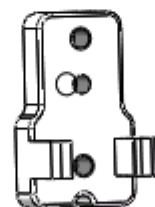
03.203.0010
喷头风扇支架
Nozzle Fan Holder



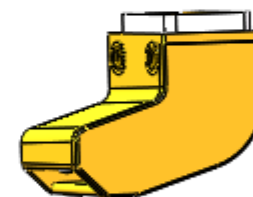
04.203.0025
5015 Blower Fan
Cat # 001429



05.201.0176
接近开关安装块
Proximity Switch Installation Block



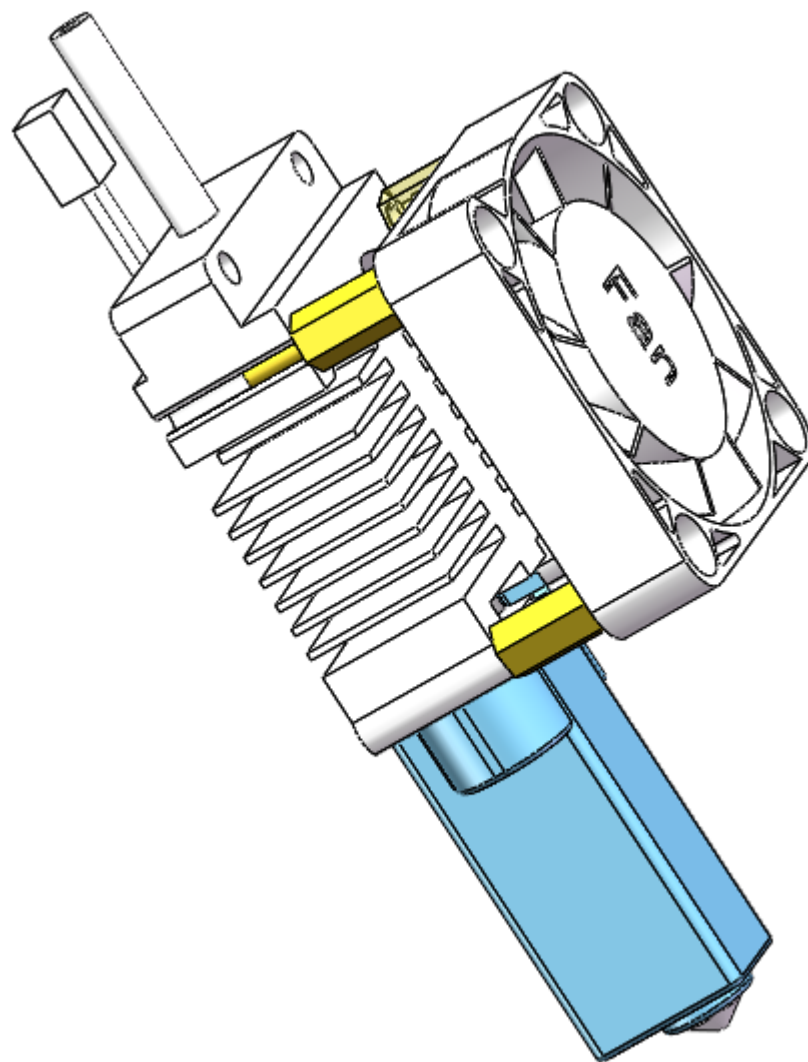
05.201.0148
左导风件
Left Wind Guide



09.202.0004
内六角半圆头螺钉 M3*10
M3 x 10 Hex Socket Half Round Head Screw

04.202.0017
Proximity Switch
Cat # 001422





20.206.0034
Nozzle Heatsink Assembly
Cat # 001476

